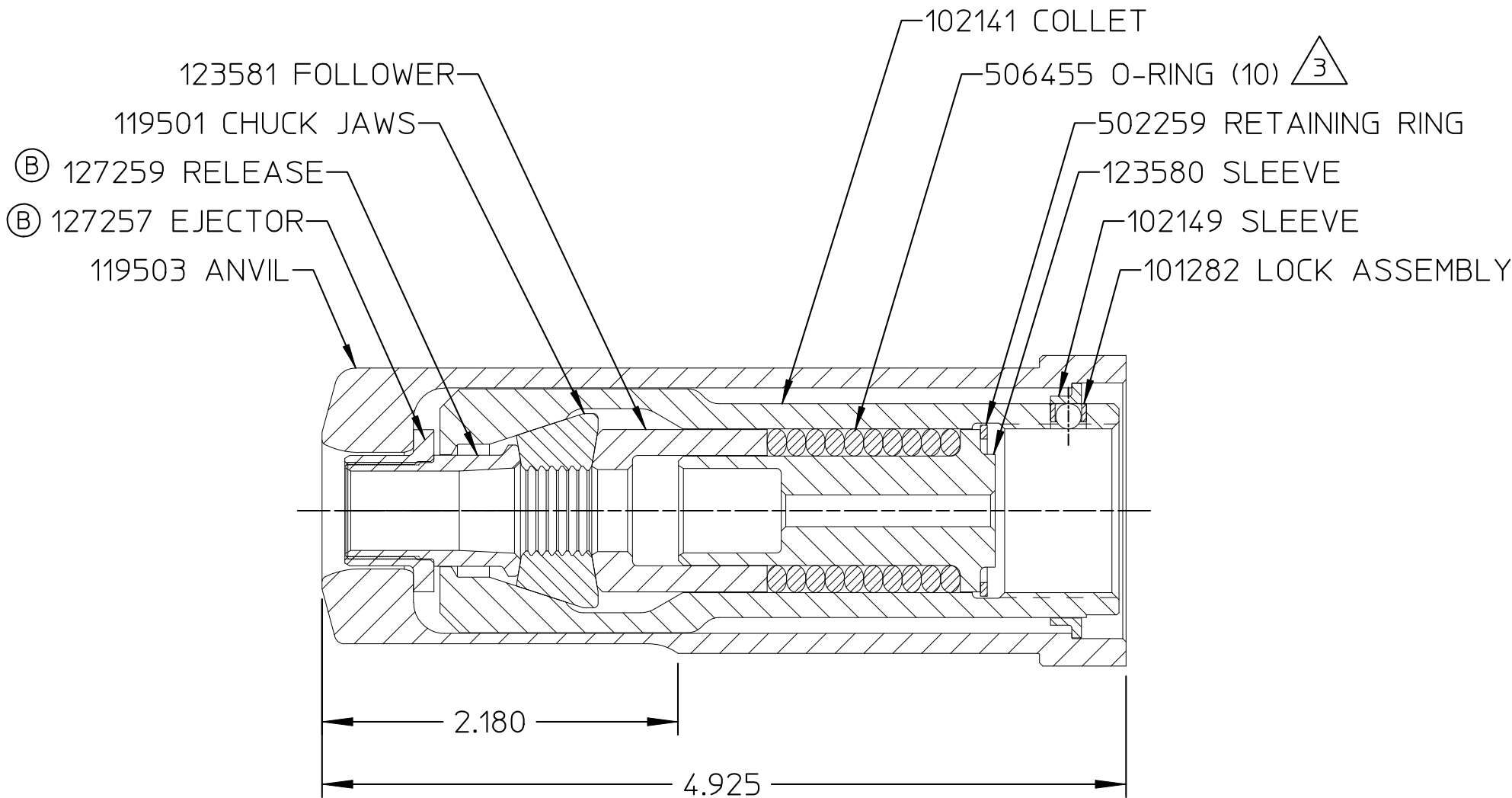
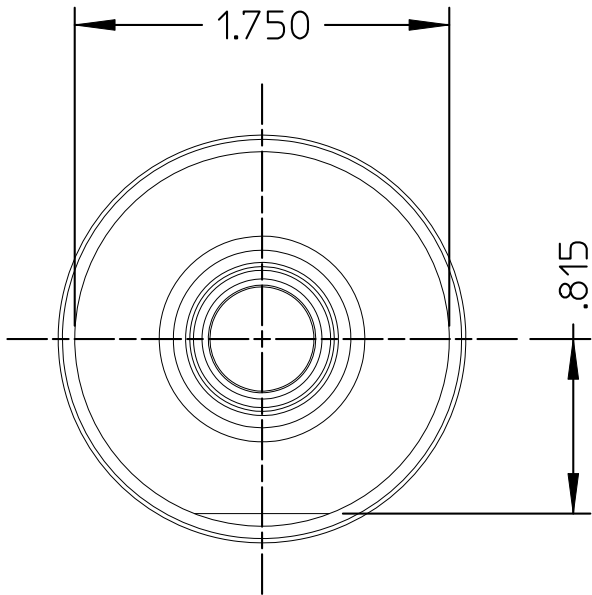


NOTES:

- 1 COLLET ASSEMBLY 119536 CONSISTS OF:
102141 COLLET (NOT AVAILABLE SEPARATELY).
101282 LOCK ASSEMBLY
127259 RELEASE
127257 EJECTOR
- 2 RELEASE AND EJECTOR KIT 119118 CONSISTS OF:
127257 EJECTOR (NOT AVAILABLE SEPARATELY)
127259 RELEASE (NOT AVAILABLE SEPARATELY)
- 3 ASSEMBLE SLEEVE AND O-RINGS PER
HUCK SPEC. 42-491.
- 4 RELEASE AND EJECTOR TOOL PART# 124751
OPTIONALLY AVAILABLE



REV	DESCRIPTION	DATE
A	RELEASE	10-11-96
B	127259 WAS 119043 127257 WAS 119042 CHANGED NOTE 1 & 2 ADDED NOTE 4	03/13/03

FORM: KE104 REV C		By accepting this proprietary Huck drawing, recipient agrees not to reproduce or disclose any part thereof to any others without the written permission of Huck International, Inc.							
MATERIAL:	-	SPEC:	TOLERANCES UNLESS OTHERWISE SPECIFIED: (ALL DIMENSIONS ARE IN INCHES)		HUCK INTERNATIONAL, INC., I.S.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401				
HARDNESS:	-	(RAW OR STOCKED STATE)							
HEAT TREAT TO:	-	SPEC:	.XX, .XXX	±	NOSE ASSEMBLY 12mm MHP 10.9				
SURFACE TREAT:	-	SPEC:	INT. COR. RADII						
SURFACE FINISH NOT TO EXCEED: Ra			BREAK EDGES		DET: T.L.	CK:	DATE: 11-10-96	SCALE: 1/1	
IDENTIFICATION PER SPEC 42-311: ★ ETCH			ANGLES ±		FOC.		B	99-5404	
SURFACES TO BE ☉, //, ⌀, ⊥, & ▱ WITHIN T.I.R.			FINAL ASSY:		FAC.				