NOTES:

1. COLLET ASSEMBLY 119536 CONSISTS OF:
   102141 COLLET (NOT AVAILABLE SEPARATELY),
   101282 LOCK ASSEMBLY
   127259 RELEASE
   127257 EJECTOR

2. RELEASE AND EJECTOR KIT 119116 CONSISTS OF:
   127259 EJECTOR (NOT AVAILABLE SEPARATELY)
   127259 RELEASE (NOT AVAILABLE SEPARATELY)

3. ASSEMBLE SLEEVE AND O-RINGS PER HUCK SPEC. 42-491.

4. RELEASE AND EJECTOR TOOL PART# 124751
   OPTIONALLY AVAILABLE

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DIMENSIONS:

- 102141 COLLET
- 502259 RETAINING RING
- 506455 O-RING (10)
- 123580 SLEEVE
- 102149 SLEEVE
- 101282 LOCK ASSEMBLY

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MATERIALS:

- SPEC
- HARDNESS: XX.XXX
- HEAT TREAT: XX.XXX

TOLERANCES UNLESS OTHERWISE SPECIFIED:

INT. COR. RADS
BREAK EDGES
ETCH
SPEC 42-310B
ANGLES 2
WITHIN T.J.R.

REV. DESCRIPTION DATE
A 119536 HOLE NOTE 1.5 & 2.

NOTE: ASSEMBLY

DETAILS CHK.
DATE:
SAS. 1/1
12/31/10
B 99-5404