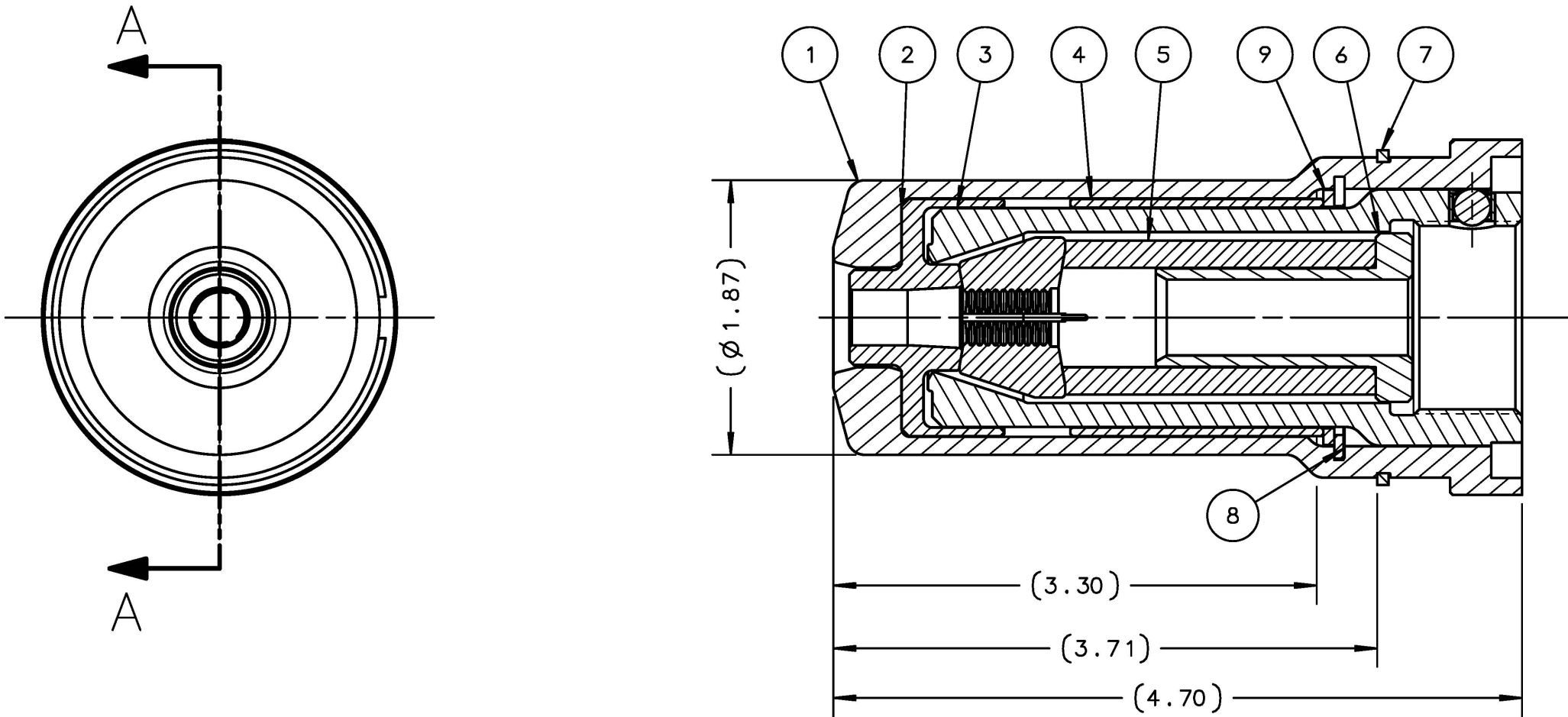


REV	DESCRIPTION	DET	DATE
A	RELEASE	SMM	9/29/14
B	ADDED LABEL TO BOM	SMM	02/12/15
C	UPDATED COLLET AND EJECTOR	SMM	04/09/15
D	LN BOM CHANGE ONLY	EL	09/10/15
E	GRAPHIC UPDATE	SMM	01/29/16



SECTION A-A

NOTES:

- COLLET AND LOCK ASSEMBLY 130772 CONSISTS OF:
COLLET 130771 (NOT AVAILIABLE SEPARATELY)
AND LOCK ASSEMBLY 101284.
- SHIP WITH CAUTION TAG 590152



130778	1	SPACER	9
130777	1	RET RING, MODIFIED	8
501027	1	RET RING-EXT N5100-225	91 7
130658	1	SLEEVE	6
130657	1	JAW, CHUCK, 3P, -16 BOM	5
130779	1	SPACER, TUBE	4
130772	1	COLLET ASSEMBLY	3
130773	1	EJECTOR, -16 BOM	2
130774	1	ANVIL, -16 BOM	1
PART NO.	QTY	DESCRIPTION	ITEM

IDENTIFICATION PER SPEC 42-311: ★		HUCK INTERNATIONAL, INC., I.S.D 1 CORPORATE DR KINGSTON, NEW YORK 12401	
ITAR/ECCN: EAR99		NOSE ASSEMBLY -16 BOM	
SCH B#: 8467.99.0190		FINAL ASSY: 2624, 3585	
HTS: 8467.99.0190		ENG: SMM	CK: DATE: 9/29/14 SCALE: 2:1
		B	99-5106