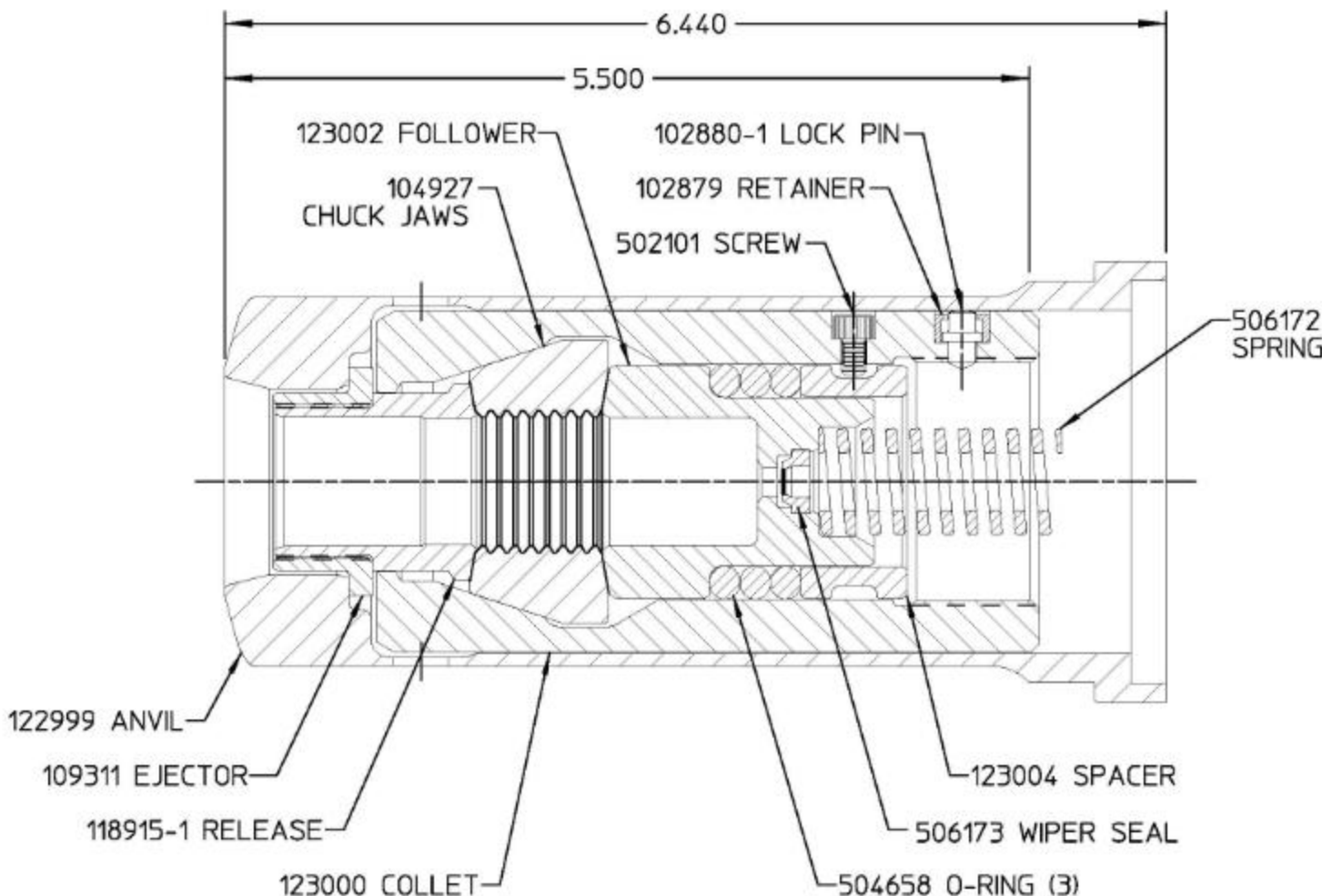
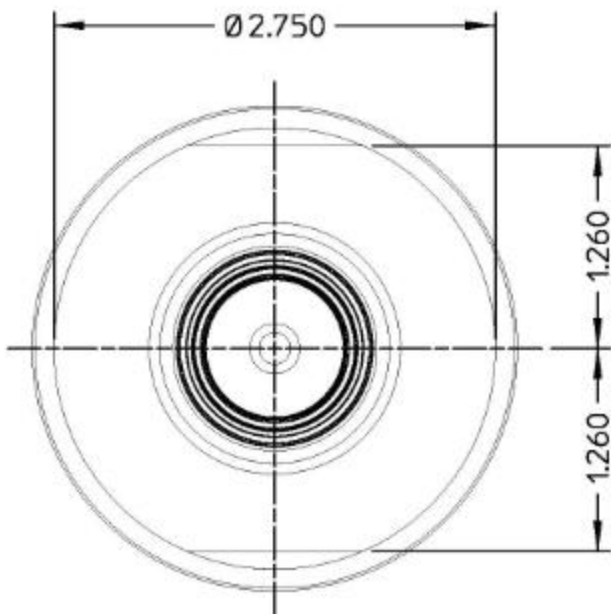


REV	DESCRIPTION	DATE
A	RELEASE	

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NOTES:

- COLLET ASSEMBLY P/N 123001 CONSISTS OF:
COLLET P/N 123000 (NOT AVAILABLE SEPARATELY).
LOCK PIN P/N 102880-1
RETAINER P/N 102879
EJECTOR P/N 109311
RELEASE P/N 118915-1
- RELEASE AND EJECTOR KIT P/N 121242-1 CONSISTS OF:
RELEASE P/N 118915-1
EJECTOR P/N 109311
LOCTITE COMPOUND P/N 503657
- FOLLOWER ASSEMBLY P/N 123003 CONSISTS OF:
FOLLOWER P/N 123002
WIPER SEAL P/N 506173
- PATENT APPLIED FOR.

MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED		HUCK INTERNATIONAL, INC., I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401			
HARDNESS:	-							
HEAT TREAT:	-	SPEC: -	.XX, .XXX ±		NOSE ASSEMBLY 7/8" C50L			
SURF. TREAT:	-	SPEC: -	INT. COR. RADII					
SURFACE FINISH NOT TO EXCEED		Ra	BREAK EDGES		DET: T.L.	CK: -	DATE:10-09-92	SCALE: 1/1
IDENTIFICATION PER SPEC 42-311: ★ CHEMICAL ETCH			ANGLES ±		FOC.	B	99-5051	
SURFACES TO BE ☉, //, ⊕, ⊥, & ▢ WITHIN			T.I.R.	FINAL ASSY: 588 H.T.	FAC.			