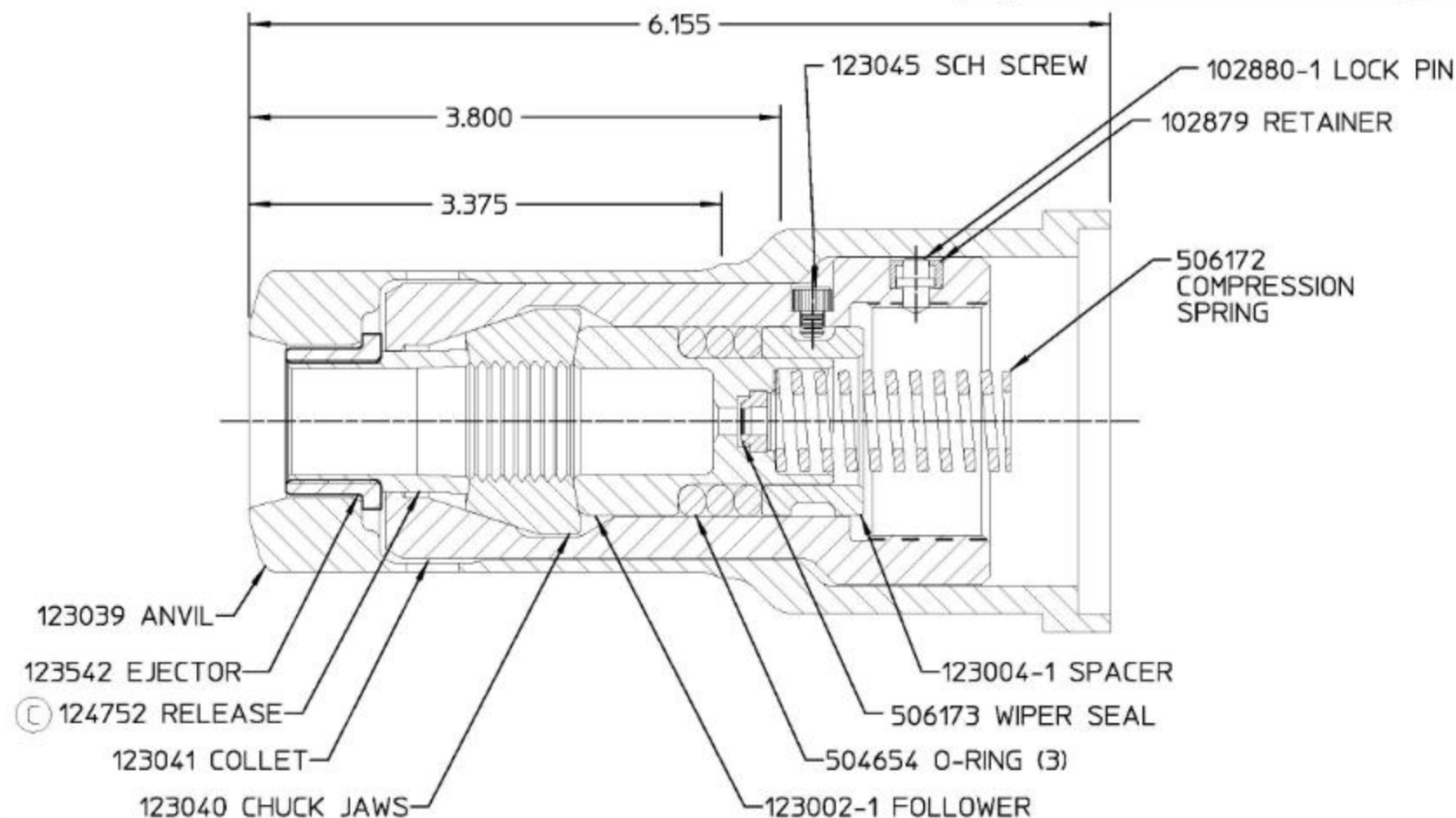
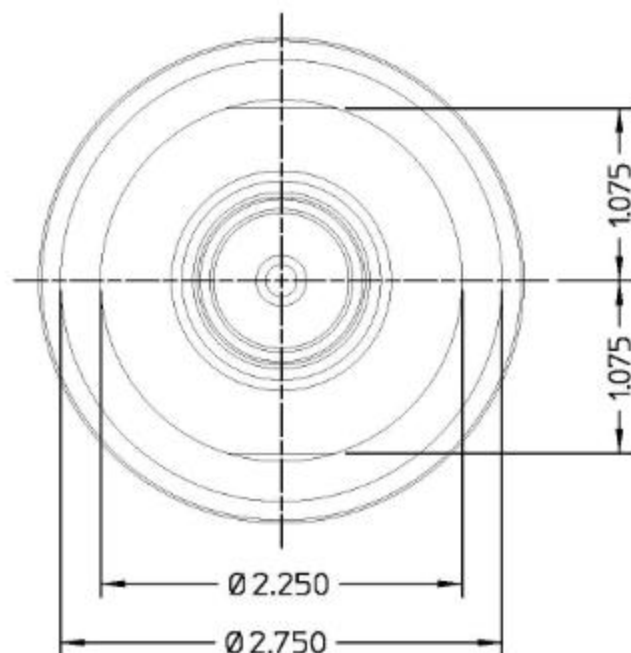


REV	DESCRIPTION	DATE
B	EJECTOR 123542 WAS 109309-1.	01-26-95
C	RELEASE 124752 WAS 123042, REMOVED LOCTITE 503657 FROM R & E KIT. ADDED NOTE 5.	03-24-97



NOTES:

- COLLET ASSEMBLY P/N 123043 CONSISTS OF:
COLLET P/N 123041 (NOT AVAILABLE SEPARATELY)
LOCK PIN P/N 102880-1
RETAINER P/N 102879
EJECTOR P/N 123542
RELEASE P/N 124752

- RELEASE AND EJECTOR KIT P/N 123044 CONSISTS OF:
RELEASE P/N 124752
EJECTOR P/N 123542

- FOLLOWER ASSEMBLY P/N 123003-1 CONSISTS OF:
FOLLOWER P/N 123002-1
WIPER SEAL P/N 506173

- PATENT APPLIED FOR.

- RELEASE & EJECTOR ASSEMBLY TOOL 124751
OPTIONALLY AVAILABLE.

FORM: KE104 REV C		By accepting this proprietary Huck drawing, recipient agrees not to reproduce or disclose any part thereof to any others without the written permission of Huck International, Inc.	
MATERIAL:	SPEC:	TOLERANCES UNLESS OTHERWISE SPECIFIED: (ALL DIMENSIONS ARE IN INCHES)	
HARDNESS:	(RAW OR STOCKED STATE)		
HEAT TREAT TO:	SPEC:	XX, XXX ±	HUCK INTERNATIONAL, INC., I.S.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401
SURFACE TREAT:	SPEC:	INT. COR. RADII	
SURFACE FINISH NOT TO EXCEED: Ra		BREAK EDGES	DET: T.L. CK: DATE: 11-04-92 SCALE: 1/1
IDENTIFICATION PER SPEC 42-311: ★ ETCH		ANGLES ±	FOC. B
SURFACES TO BE ☉, //, ⊕, ⊥, & ▽ WITHIN T.I.R.		FINAL ASSY: 588	FAC. 99-5050