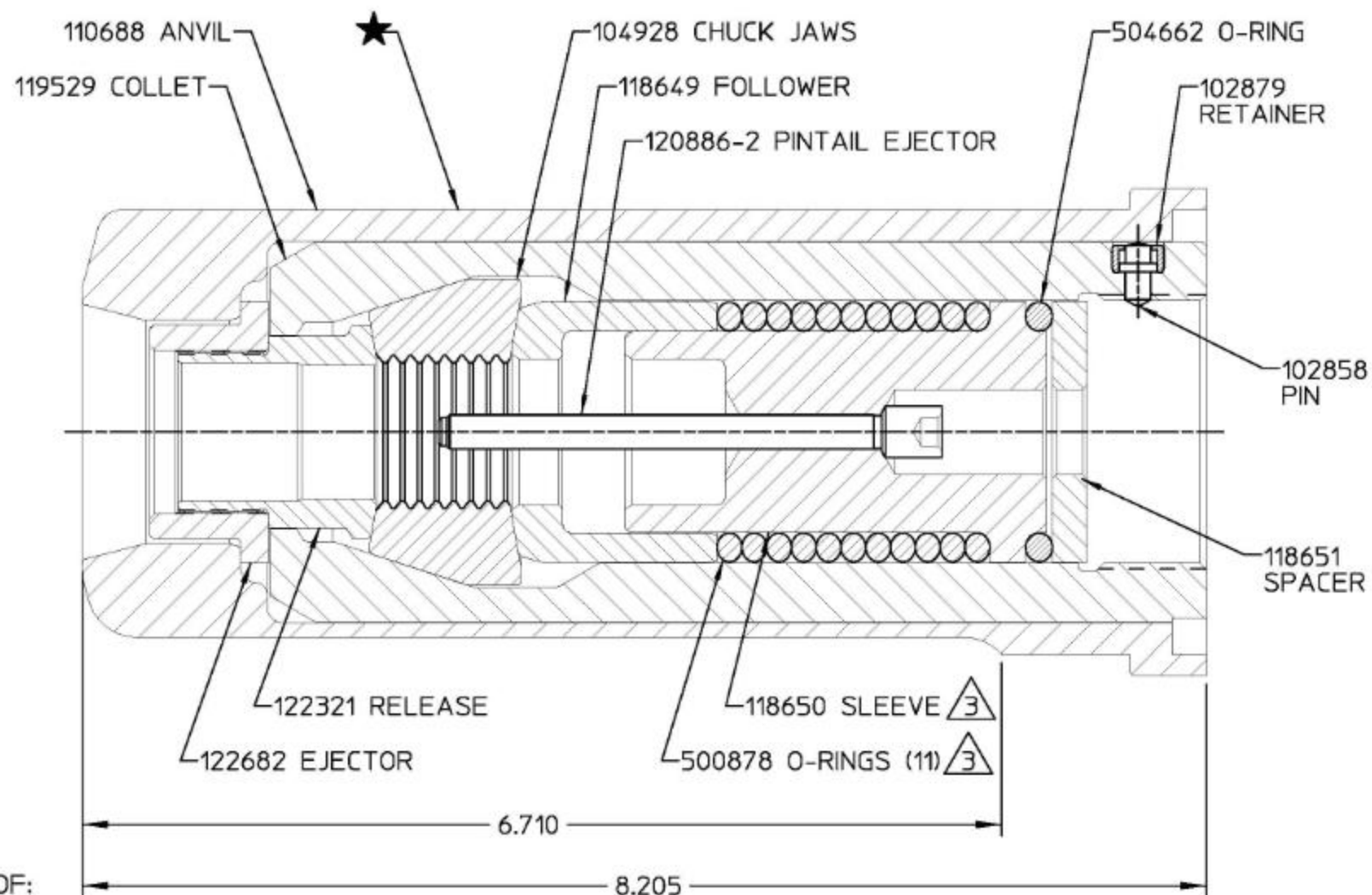
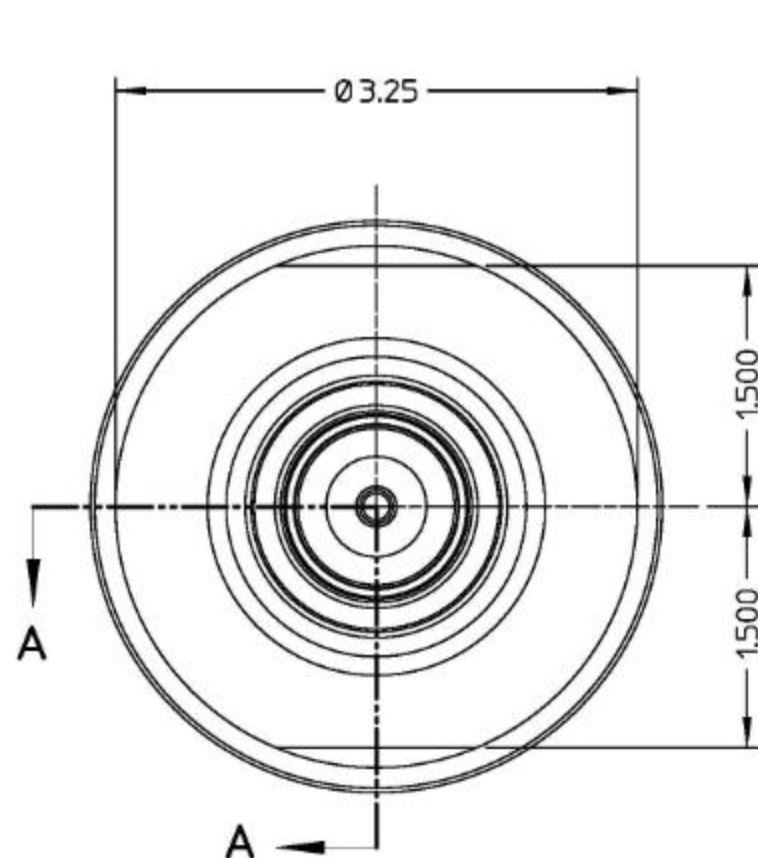


REV	DESCRIPTION	DATE
A	RELEASE	



SECTION A-A

NOTES:

- RELEASE & EJECTOR KIT P/N 122684 CONSISTS OF:
122321 RELEASE
122682 EJECTOR
503657 LOCTITE
- COLLET & LOCK ASSEMBLY 119531 CONSISTS OF:
119529 COLLET (NOT AVAILABLE SEPARATELY)
102858 COLLET LOCK PIN
102879 RETAINER
122321 RELEASE
122682 EJECTOR

3 ASSEMBLE SLEEVE AND O-RINGS PER
HUCK SPEC 42-491.

MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED	HUCK INTERNATIONAL, INC., I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401
HARDNESS:	-			NOSE ASSEMBLY -36 C50L
HEAT TREAT:	-	SPEC: -	.XX, .XXX ±	DET:SMR CK: DATE: 6-12-92 SCALE: FULL
SURF. TREAT:	-	SPEC: -	INT. COR. RADII	FOC. B
SURFACE FINISH NOT TO EXCEED	Ra		BREAK EDGES	FAC.
IDENTIFICATION PER SPEC 42-311: ★ CHEMICAL ETCH			ANGLES ±	
SURFACES TO BE ☉, //, ⊕, ⊥, & ▢ WITHIN -		T.I.R.	FINAL ASSY: -	99-5020