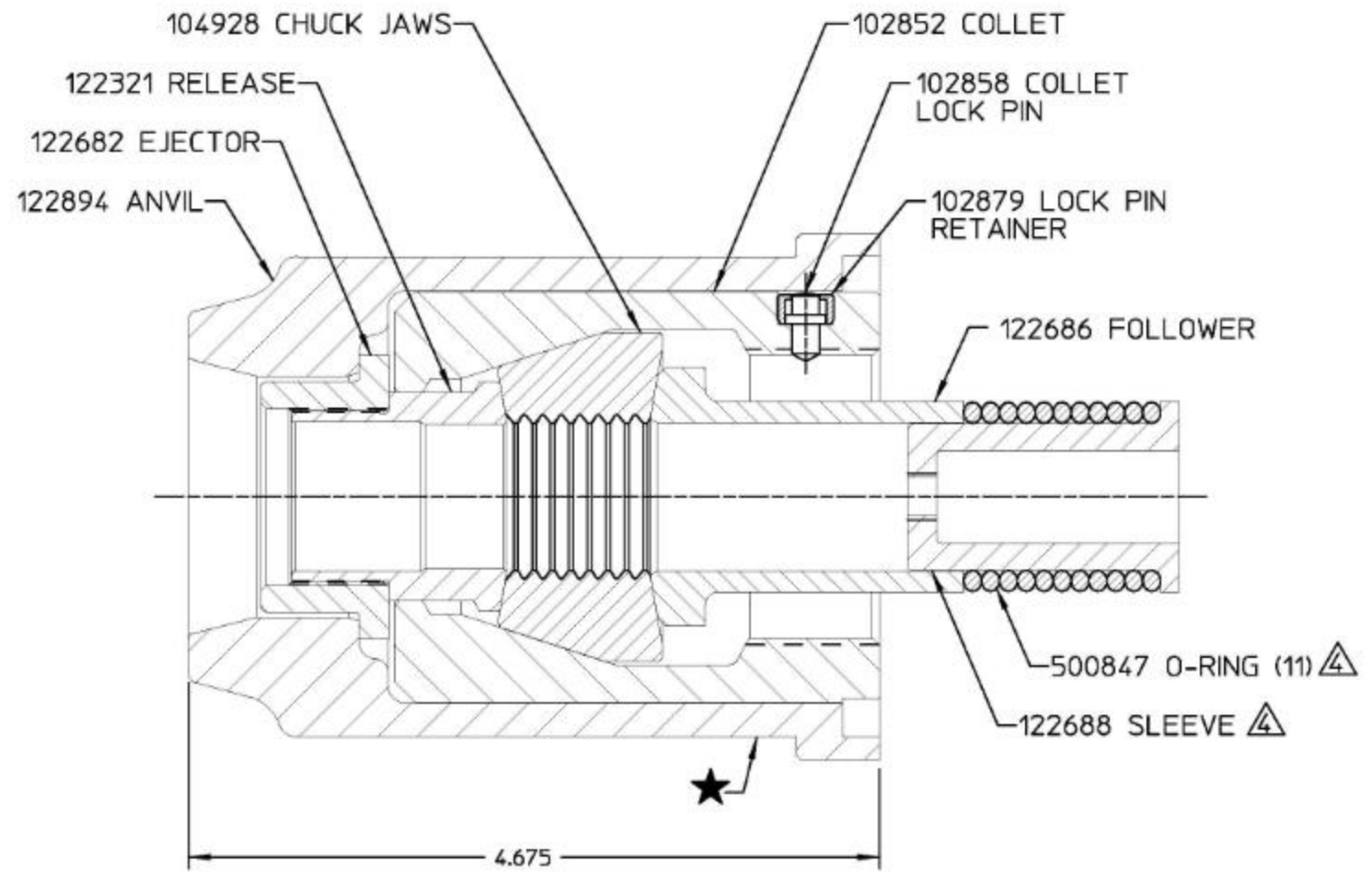
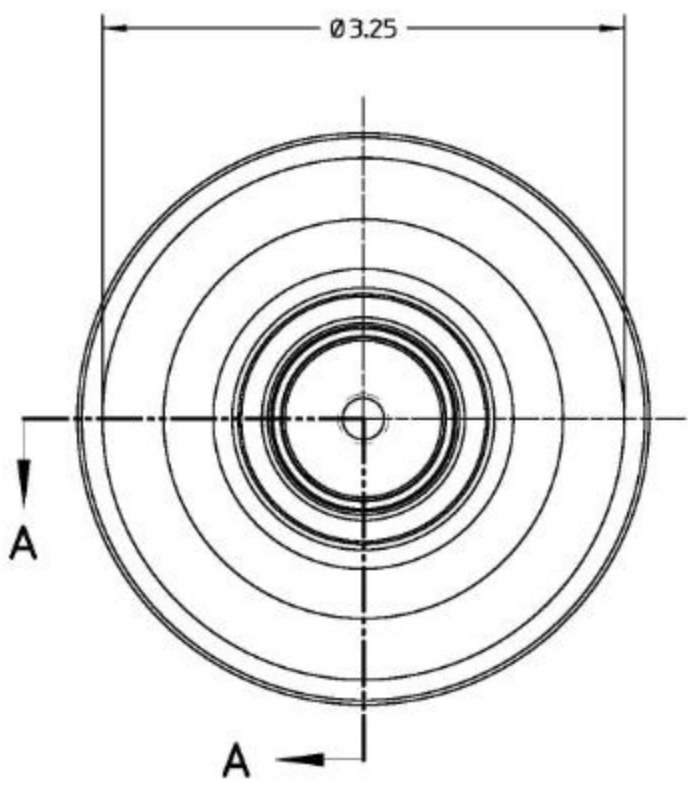


REV	DESCRIPTION	DATE
A	RELEASE	

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SECTION A-A

NOTES:

- COLLET & LOCK ASSEMBLY P/N 110363 CONSISTS OF:
102852 COLLET (NOT AVAILABLE SEPARATELY).
102858 COLLET LOCK PIN
102879 RETAINER
122321 RELEASE
122682 EJECTOR
- RELEASE & EJECTOR KIT P/N 122684 CONSISTS OF:
122321 RELEASE
122682 EJECTOR
503657 LOCTITE
- SHIP WITH CAUTION TAG P/N 590152.

△ ASSEMBLE SLEEVE & O-RINGS PER HUCK SPEC 42-491.

MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED	HUCK INTERNATIONAL, INC., I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401		
HARDNESS:	-			NOSE ASSEMBLY -36 FISHPLATE		
HEAT TREAT:	-	SPEC: -	.XX, .XXX ±	DET:SMR	CK:	DATE: 8-19-92
SURF. TREAT:	-	SPEC: -	INT. COR. RADII	FOC.		SCALE:FULL
SURFACE FINISH NOT TO EXCEED Ra			BREAK EDGES			
IDENTIFICATION PER SPEC 42-311: ★ CHEMICAL ETCH			ANGLES ±			
SURFACES TO BE ○, //, ⊕, ⊥, & ▽ WITHIN			T.I.R. FINAL ASSY: 507			
				B	99-5019FP	