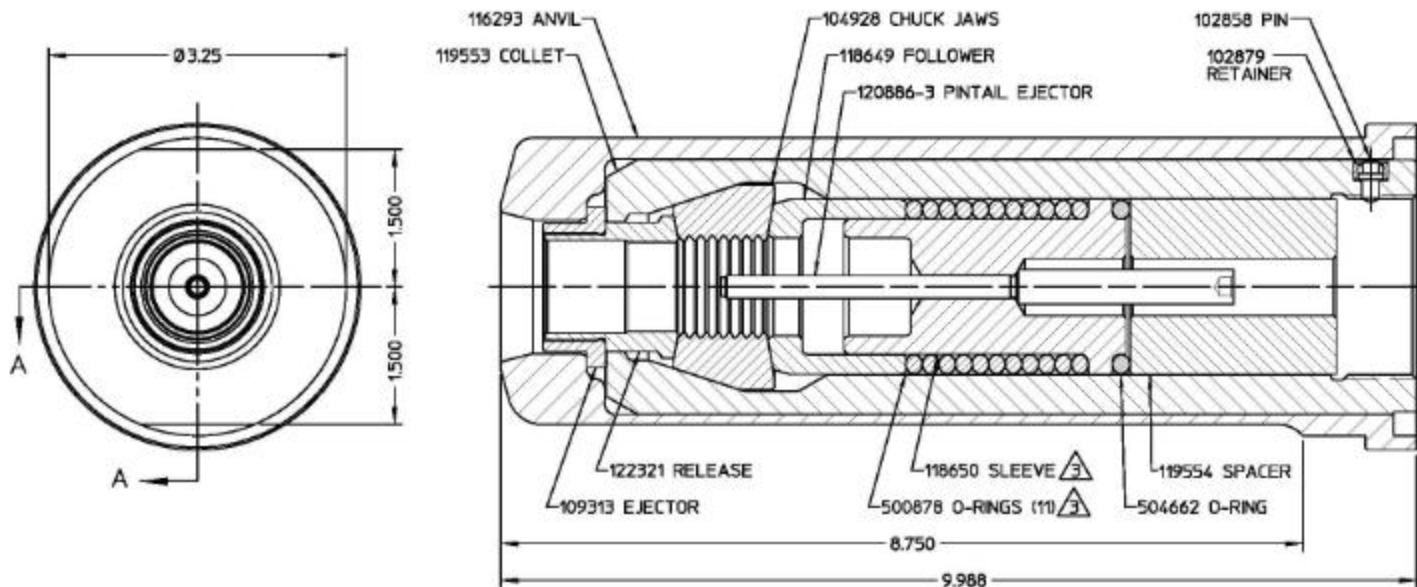


DATA SHEET



SECTION A-A

NOTES:

- 1 RELEASE & EJECTOR KIT P/N 122322
CONSISTS OF:
122321 RELEASE
109313 EJECTOR
503657 LOCTITE
- 2 COLLET & LOCK ASSEMBLY 119555 CONSISTS OF:
119553 COLLET (NOT AVAILABLE SEPARATELY)
102858 COLLET LOCK PIN
102879 RETAINER
122321 RELEASE
109313 EJECTOR

3 ASSEMBLE SLEEVE AND O-RINGS PER
HUCK SPEC 42-491.

Alcoa Fastening Systems

Commercial Products
1 Corporate Drive, Kingston, NY 12401

TYPE:	SELF-RELEASING
FASTENER:	-32 C50L
TOOL(S):	507

Notes:	Product Revision: A
US Patent:	Date: 07/15/03

99-5018

Part Number