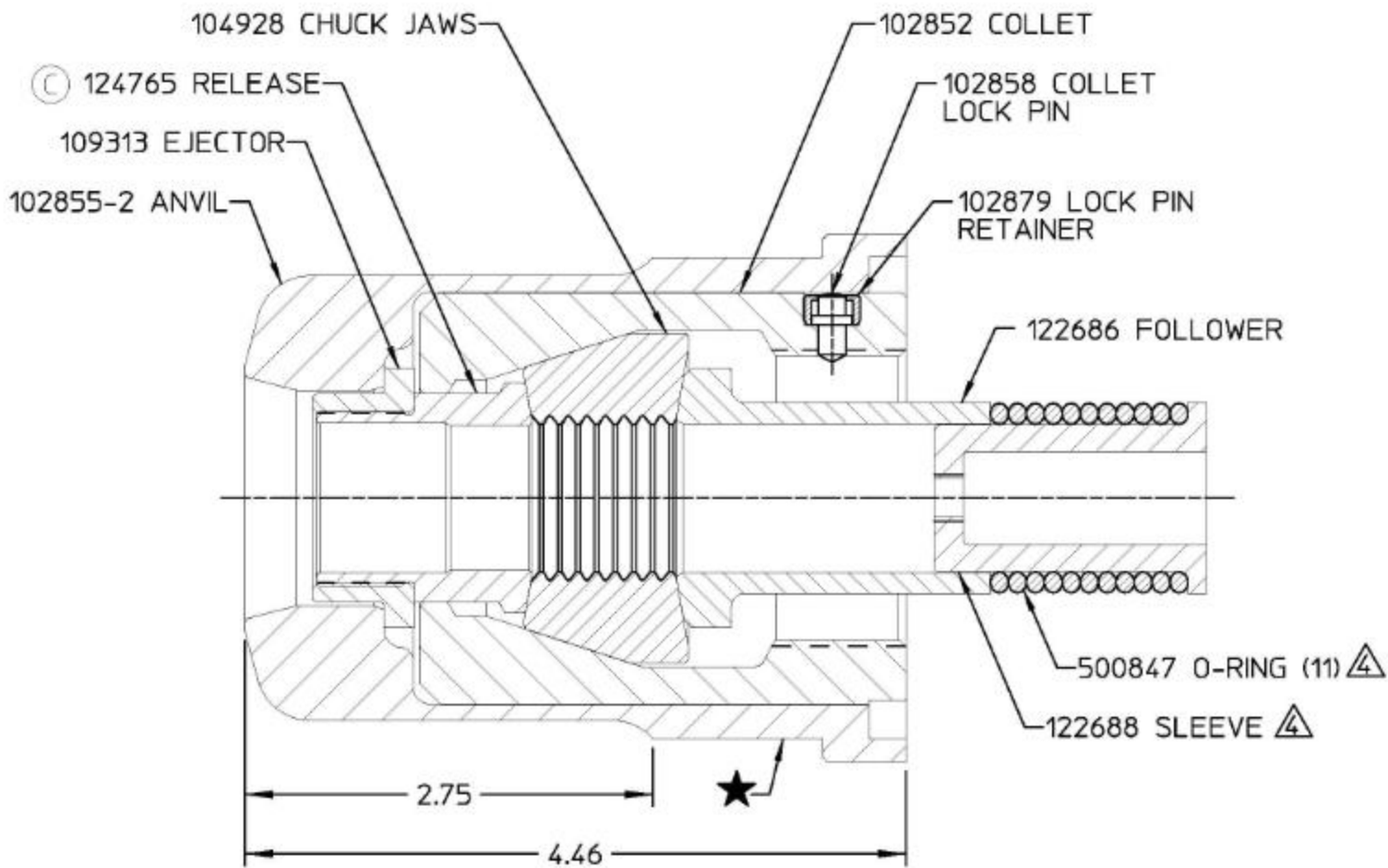
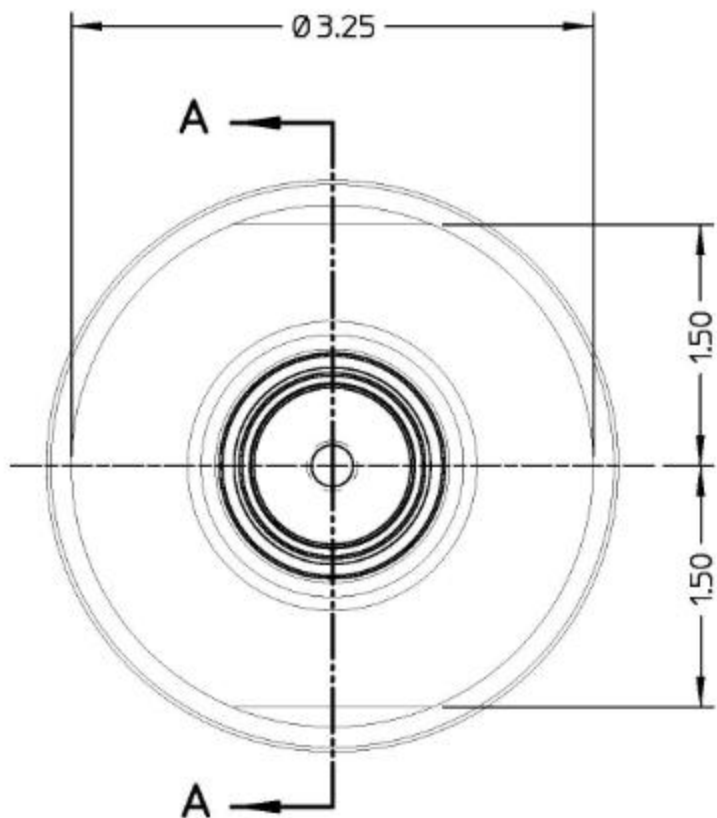


REV	DESCRIPTION	DATE
A	RELEASE	6-5-92
B	ADDED ENVELOPE DIA. FOR REFERENCE	
C	124765 WAS 122321	5-21-14



SECTION A-A

NOTES:

- COLLET & LOCK ASSEMBLY P/N 102914 CONSISTS OF:
102852 COLLET (NOT AVAILABLE SEPARATELY).
102858 COLLET LOCK PIN
102879 RETAINER
122321 RELEASE
109313 EJECTOR
- RELEASE & EJECTOR KIT P/N 122322 CONSISTS OF:
122321 RELEASE
109313 EJECTOR
503657 LOCTITE

- SHIP WITH CAUTION TAG P/N 590152.

△ ASSEMBLE SLEEVE & O-RINGS PER
HUCK SPEC 42-491.

MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED	HUCK INTERNATIONAL, INC., I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401
HARDNESS:	-			NOSE ASSEMBLY -32 C50L
HEAT TREAT:	-	SPEC: -	.XX, .XXX ±	DET:SMR CK: DATE: 6-5-92 SCALE:FULL
SURF. TREAT:	-	SPEC: -	INT. COR. RADII	FOC. B FAC.
SURFACE FINISH NOT TO EXCEED	Ra		BREAK EDGES	
IDENTIFICATION PER SPEC 42-311: ★ CHEMICAL ETCH			ANGLES ±	
SURFACES TO BE ○, //, ⊕, ⊥, & ▽ WITHIN		T.I.R.	FINAL ASSY: 507	99-5016