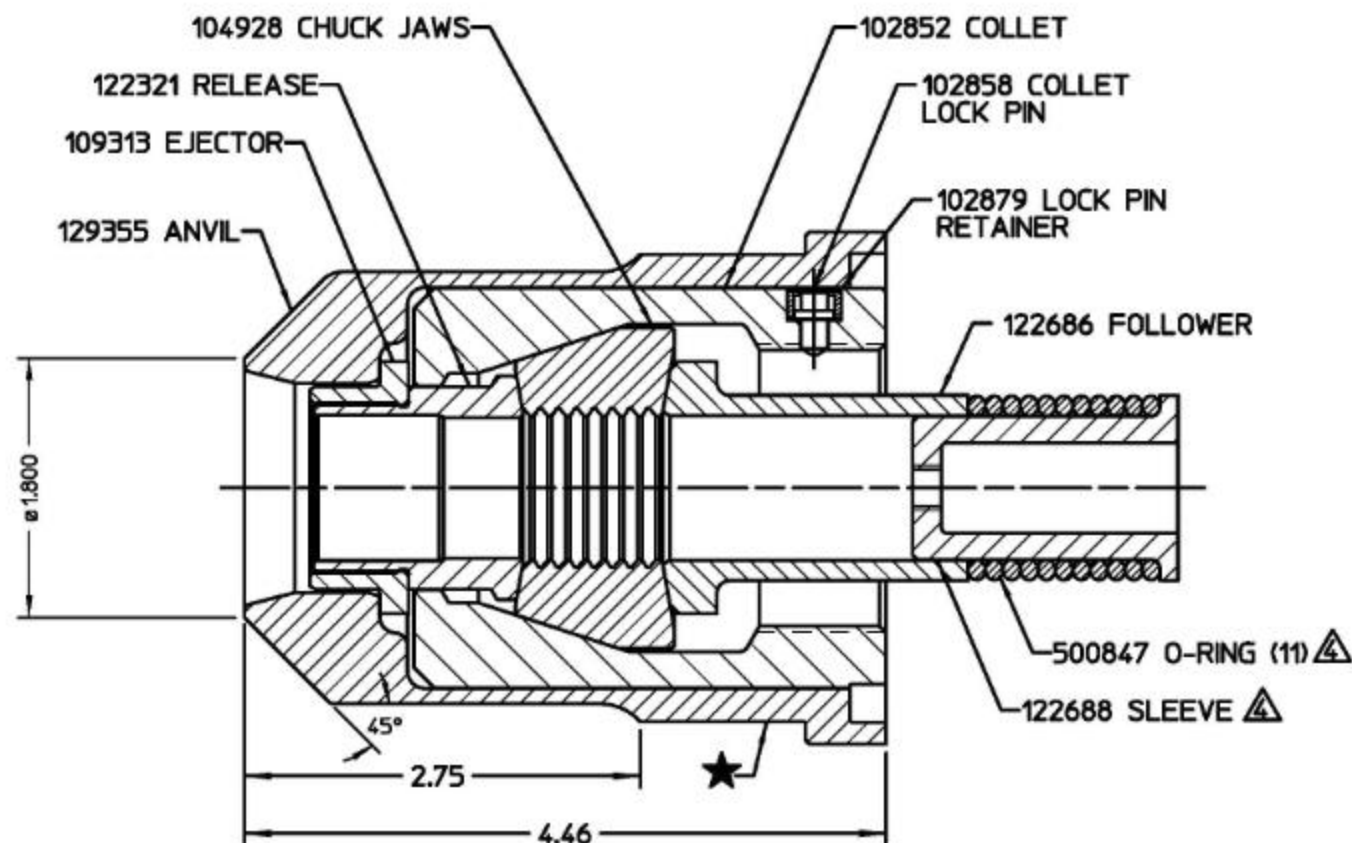
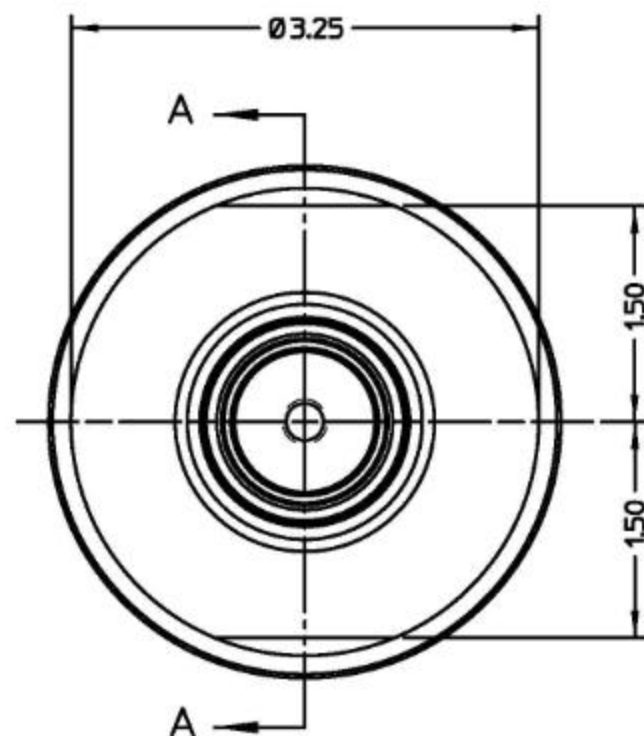


REV	DESCRIPTION	DATE
A	RELEASE	10/22/09



SECTION A-A

NOTES:

- COLLET & LOCK ASSEMBLY P/N 102914 CONSISTS OF:
102852 COLLET (NOT AVAILABLE SEPARATELY).
102858 COLLET LOCK PIN
102879 RETAINER
122321 RELEASE
109313 EJECTOR
- RELEASE & EJECTOR KIT P/N 122322 CONSISTS OF:
122321 RELEASE
109313 EJECTOR
503657 LOCTITE

- SHIP WITH CAUTION TAG P/N 590152.

△ ASSEMBLE SLEEVE & O-RINGS PER
HUCK SPEC 42-491.

FORM 102104 REV D		By accepting this proprietary Huck drawing, recipient agrees not to reproduce or disclose any part thereof to any other without the written permission of Huck International, Inc.	
ITAR:	ECCN: EAR99	SCH B#: 8467.99.0190	HTS: 8467.99.0190
MATERIAL:	SPEC:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	HUCK INTERNATIONAL, INC., L.S.D. 1 CORPORATE DRIVE, P.O. BOX 2270 KINGSTON, NEW YORK 12401
HARDNESS:	RAW OR STOCKED STATE	ALL DIMENSIONS ARE IN INCHES	
HEAT TREAT TO:	SPEC:	XX, XXX ±	.01, .005
SURFACE TREAT:	SPEC:	INT. COR. RADII	.005-.015
SURFACE FINISH NOT TO EXCEED:	125 Ra	BREAK EDGES	.005-.015
IDENTIFICATION PER SPEC 42-311:	★ PERMANENT	ANGLES ±	3°
SURFACES TO BE	●, //, ♦, ⊥, & □ WITHIN .005 T.I.R.	FINAL ASSY:	

B

99-5016-1