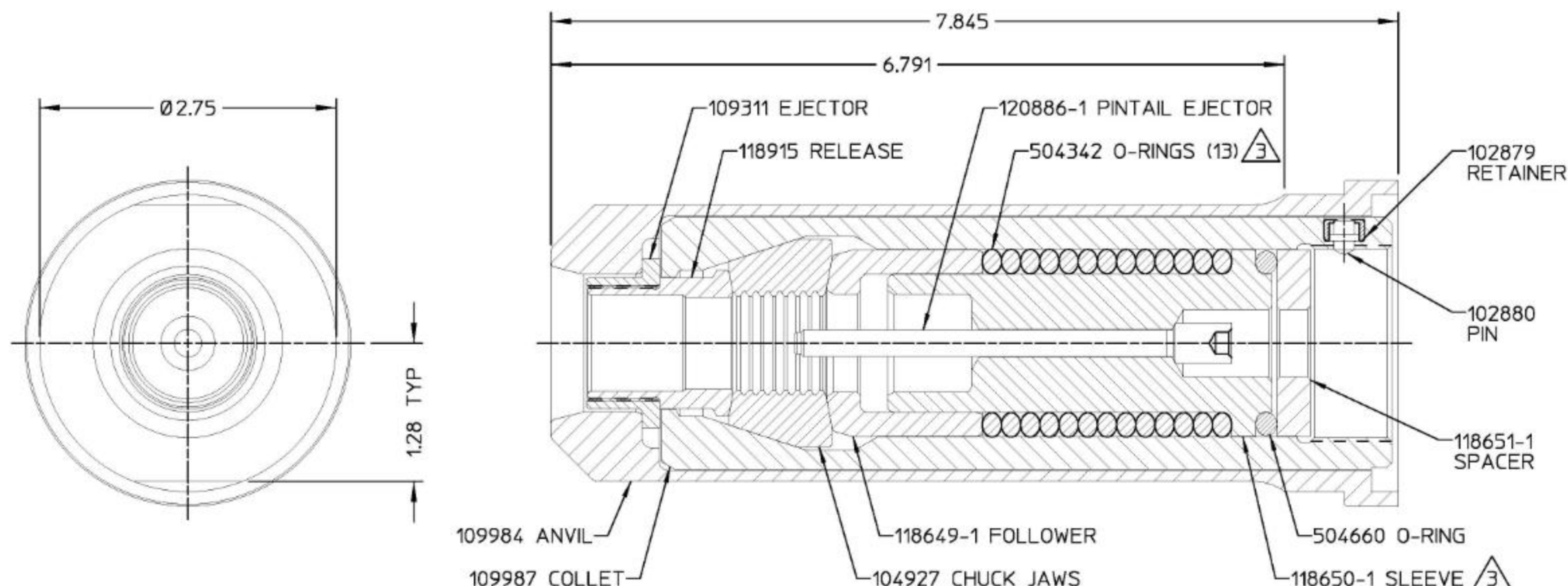


REV	DESCRIPTION	DATE
A	RELEASE	

NOTES:

- 1 RELEASE & EJECTOR KIT P/N 121242 CONSISTS OF:
118915 RELEASE
109311 EJECTOR
503657 LOCTITE
- 2 COLLET & LOCK ASSEMBLY 109986 CONSISTS OF:
109987 COLLET (NOT AVAILABLE SEPARATELY)
102880 COLLET LOCK PIN
102879 RETAINER
118915 RELEASE
109311 EJECTOR

 ASSEMBLE SLEEVE AND O-RINGS PER HUCK SPEC 42-491.



MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED	HUCK INTERNATIONAL, INC., I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401
HARDNESS:	-			NOSE ASSEMBLY -28 C50L
HEAT TREAT:	-	SPEC: -	.XX, .XXX ±	DET:SMR CK:
SURF. TREAT:	-	SPEC: -	INT. COR. RADII	DATE: 5-28-92
SURFACE FINISH NOT TO EXCEED	Ra		BREAK EDGES	SCALE:FULL
IDENTIFICATION PER SPEC 42-311: ★ CHEMICAL ETCH			ANGLES ±	FOC.
SURFACES TO BE     &  WITHIN	-	T.I.R.	FINAL ASSY: -	FAC.
				B
				99-5015