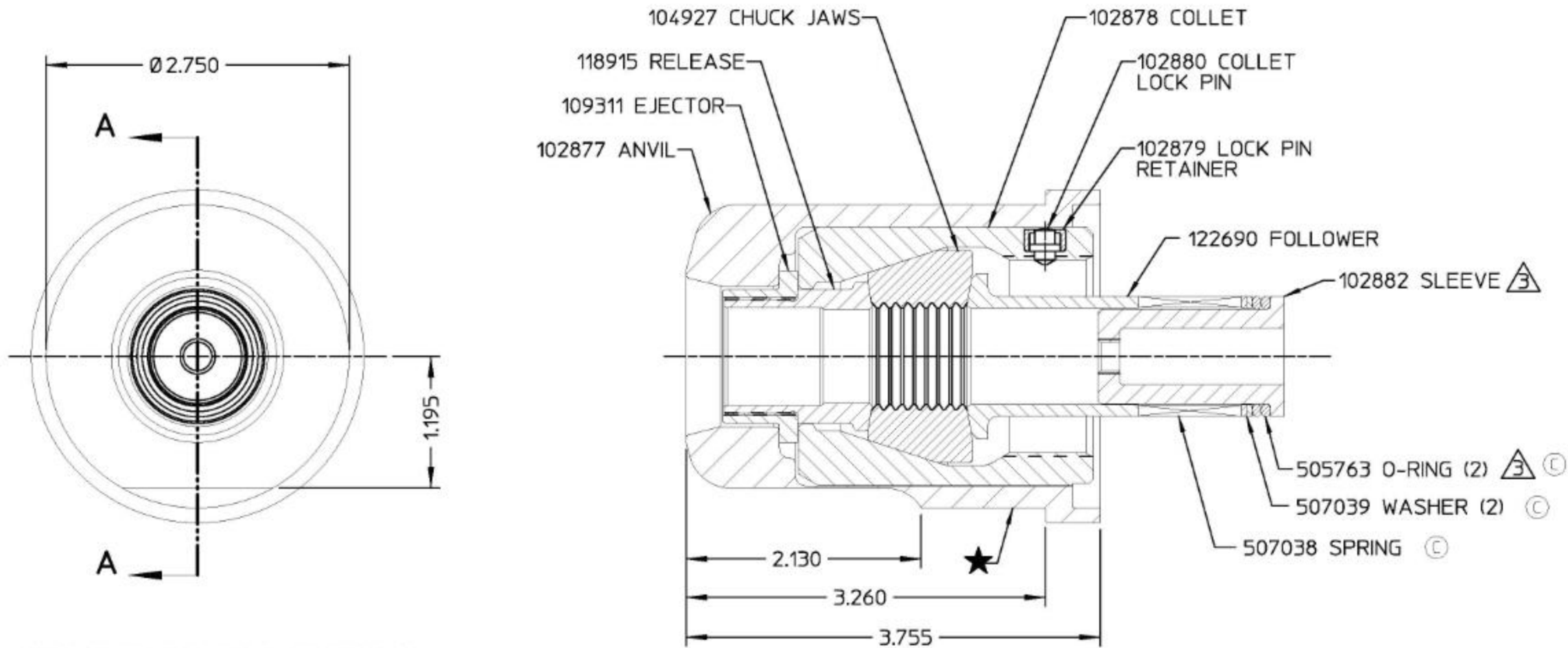


REV	DESCRIPTION	DATE
A	RELEASE	06-02-92
B	PICTORIAL UPDATE ON ANVIL.	01-05-95
C	REVISED O-RING STACK TO REFLECT 123100-1	02-02-01



NOTES:

- 1 RELEASE & EJECTOR KIT P/N 121242 CONSISTS OF:
118915 RELEASE
109311 EJECTOR
503657 LOCTITE
- 2 COLLET & LOCK ASSEMBLY P/N 102738 CONSISTS OF:
102878 COLLET (NOT AVAILABLE SEPARATELY).
102880 COLLET LOCK PIN
102879 RETAINER
118915 RELEASE
109311 EJECTOR

3 ASSEMBLE SLEEVE AND O-RINGS PER HUCK SPEC 42-491.

SECTION A-A

MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED	HUCK INTERNATIONAL, INC., I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401
HARDNESS:	-			NOSE ASSEMBLY -28 C50L
HEAT TREAT:	-	SPEC: -	.XX, .XXX ±	DET:SMR CK: DATE: 6-2-92 SCALE:FULL
SURF. TREAT:	-	SPEC: -	INT. COR. RADII	FOC. B FAC.
SURFACE FINISH NOT TO EXCEED	Ra		BREAK EDGES	
IDENTIFICATION PER SPEC 42-311: ★ CHEMICAL ETCH			ANGLES ±	
SURFACES TO BE ☉, //, ⊕, ⊥, & ▱ WITHIN		T.I.R.	FINAL ASSY: 506	