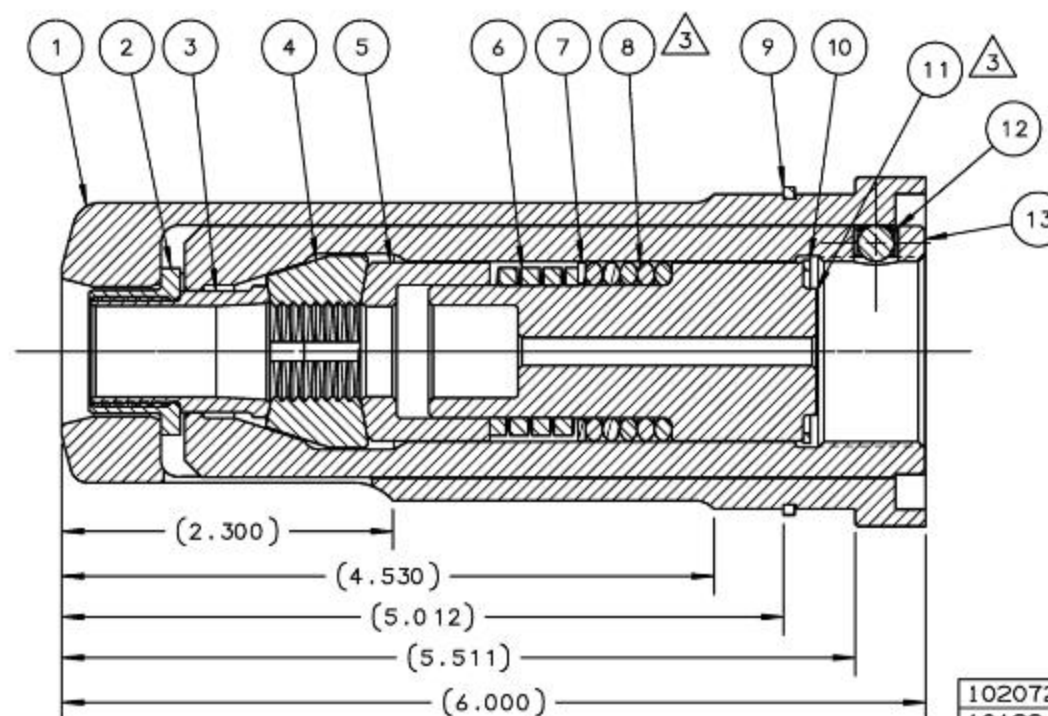
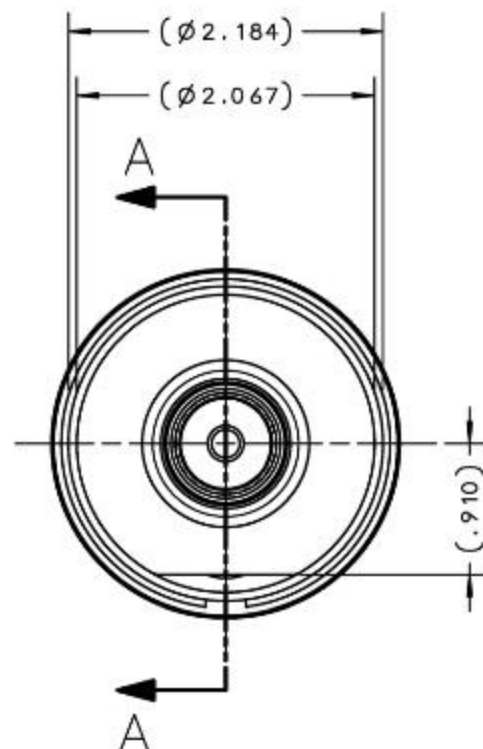


REV	DESCRIPTION	DET	DATE
A	RELEASE	MJK	05/03/12



SECTION A-A



NOTES:

- 1 COLLET AND LOCK ASSEMBLY 130130 CONSISTS OF:
COLLET 130129, NOT AVAILABLE SEPARATELY.
LOCK ASSEMBLY 101284, RELEASE 124749
EJECTOR 123455
- 2 RELEASE AND EJECTOR KIT 123459 CONSISTS OF:
RELEASE 124749 AND EJECTOR 123455
- 3 ASSEMBLE SLEEVE AND O-RINGS PER HUCK SPEC. 42-491
- 4 SHIP WITH CAUTION TAG 590152
- 5 RELEASE AND EJECTOR ASSEMBLY TOOL 124751 OPTIONALLY AVAILABLE.

102072	1	COLLET	13
101284	1	LOCK ASSEMBLY	12
130128	1	SLEEVE	11
502263	1	RETAINING RING	10
501027	1	RETAINING RING	9
500846	1	O-RING	8
507037	1	WASHER	7
508230	1	SPRING	6
123457	1	FOLLOWER	5
104706	1	CHUCK JAWS	4
124749	1	RELEASE	3
123455	1	EJECTOR	2
130126	1	ANVIL	1
PART NO.	QTY	DESCRIPTION	ITEM

IDENTIFICATION PER SPEC 42-311: ★	HUCK INTERNATIONAL, INC., I.S.D. 1 CORPORATE DR KINGSTON, NEW YORK 12401		
ITAR/ECCN: EAR99	NOSE ASSEMBLY -20 C50L		
SCH B#: 8467.99.0190	FINAL ASSY:		
HTS: 8467.99.0190	DATE: 05/03/12	SCALE: 2:1	
	B	99-5011	