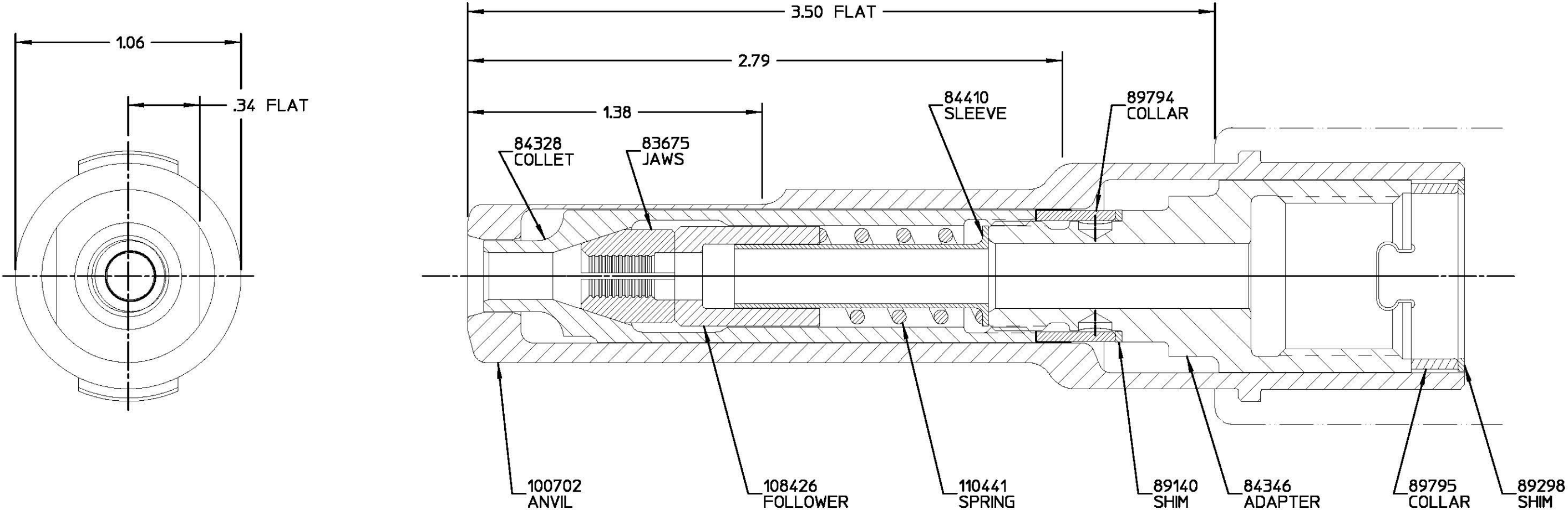


REV	DESCRIPTION	DATE
E	REDRAWN W/O CHANGE	6/2/99
F	OBSOLETE	01/09/09
G	REINSTATED	07/14/11

NOTES:

- 1 SHIP P/N 590152 CAUTION TAG WITH NOSE ASSEMBLY.



FORM: KE104 REV C		By accepting this proprietary Huck drawing, recipient agrees not to reproduce or disclose any part thereof to any others without the written permission of Huck International, Inc.						
MATERIAL:	-	SPEC:	TOLERANCES UNLESS OTHERWISE SPECIFIED: (ALL DIMENSIONS ARE IN INCHES)		HUCK INTERNATIONAL, INC., I.S.D. 1 CORPORATE DRIVE, P.O. BOX 2270 KINGSTON, NEW YORK 12401			
HARDNESS:	-	(RAW OR STOCKED STATE)						
HEAT TREAT TO:	-	SPEC:	XX, .XXX ±	.01, .005	ASSY, NOSE FOR 353 H.I.T. OS-8			
SURFACE TREAT:	-	SPEC:	INT. COR. RADII	.005-.015				
SURFACE FINISH NOT TO EXCEED: 125 Ra			BREAK EDGES	.005-.015	DET: TRK	CK:	DATE: 6/2/99	SCALE: 2:1
IDENTIFICATION PER SPEC 42-311: ★ PERMANENT			ANGLES ±	3°	FOC.		B	99-495
SURFACES TO BE  WITHIN .005 T.I.R.			FINAL ASSY:		FAC.			