NOTES:

1. **Maximum recommended stroke**: 0.500

2. For use with the 225/245 tool, use attachment P/N 110400-1 and stroke limiter 118362

3. For use with 2500 tool, use attachment P/N 110400-1 and stroke limiter kit 118988

4. For other tools and/or other tool and stroke combinations, consult engineering department

5. Ship with stop 128747

6. Ship with deflector 128748-1

7. Ship with (2) 0.030 shim 128290 reference P5563 for proper use.

8. 128620C assembly consists of 128510C collet and 128488 drawbar.

**ETCH** "U.S. Patent #6379170" WHERE SHOWN

**REV**
- **D** item 3, 130051, was 128076
- **E** 128510C WAS 128826C, added 128488
- **F** 130322-1C WAS 127582; 130322-1
  - **F** WAS 128745; added 508511; added view; added patenttech

**DATE**
- **EL** 11/09/11
- **JJC** 07/24/12
- **HKS** 7/22/13

**Identification**
- **Huck International, Inc., I.S.D**
- **CORPORATE OFFICE**
- **Kingston, New York 12401**
- **ITAR/ECN**
- **EAR99**

**Clearance nose assembly**
- **0.4mm long**

**SCH**
- **B#:** 8467.99.0190

**Final Assy**
- For use with 206-375

**HTS**
- **99-3709-1C**