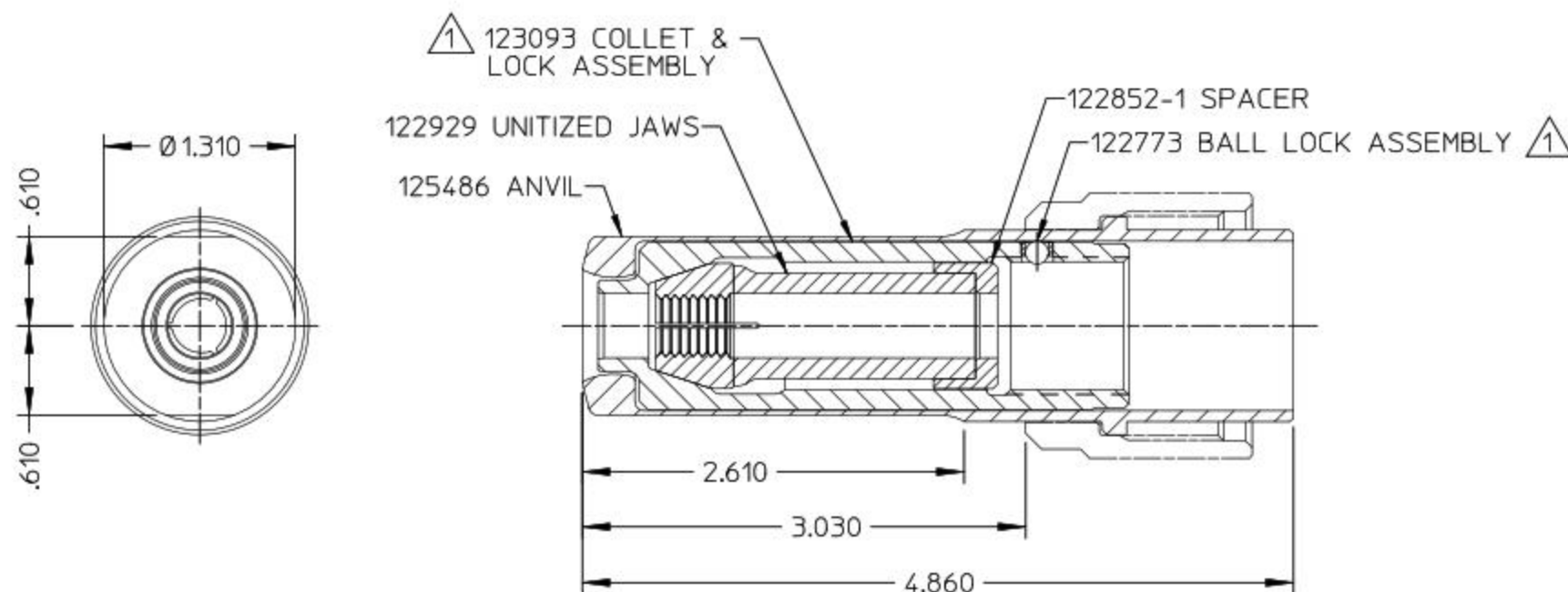


NOTES:

- ① COLLET & LOCK ASSEMBLY P/N 123093 CONSISTS OF:
 COLLET P/N 123092
 BALL LOCK ASSEMBLY P/N 122773
 NOT AVAILABLE SEPARATELY.



FORM: KE104 REV C		By accepting this proprietary Huck drawing, recipient agrees not to reproduce or disclose any part thereof to any others without the written permission of Huck International, Inc.	
MATERIAL:	-	SPEC:	TOLERANCES UNLESS OTHERWISE SPECIFIED: (ALL DIMENSIONS ARE IN INCHES)
HARDNESS:	-	(RAW OR STOCKED STATE)	
HEAT TREAT TO:	-	SPEC:	.XX, .XXX ±
SURFACE TREAT:	-	SPEC:	INT. COR. RADII
SURFACE FINISH NOT TO EXCEED: Ra		BREAK EDGES	DET: T.L. CK: DATE: 11-18-97 SCALE: 1/1
IDENTIFICATION PER SPEC 42-311: ★ ETCH		ANGLES ±	FOC. B
SURFACES TO BE ☉, //, ⊕, ⊥, & ▽ WITHIN T.I.R.		FINAL ASSY: 2600	FAC. 99-3511

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NOSE ASSEMBLY
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