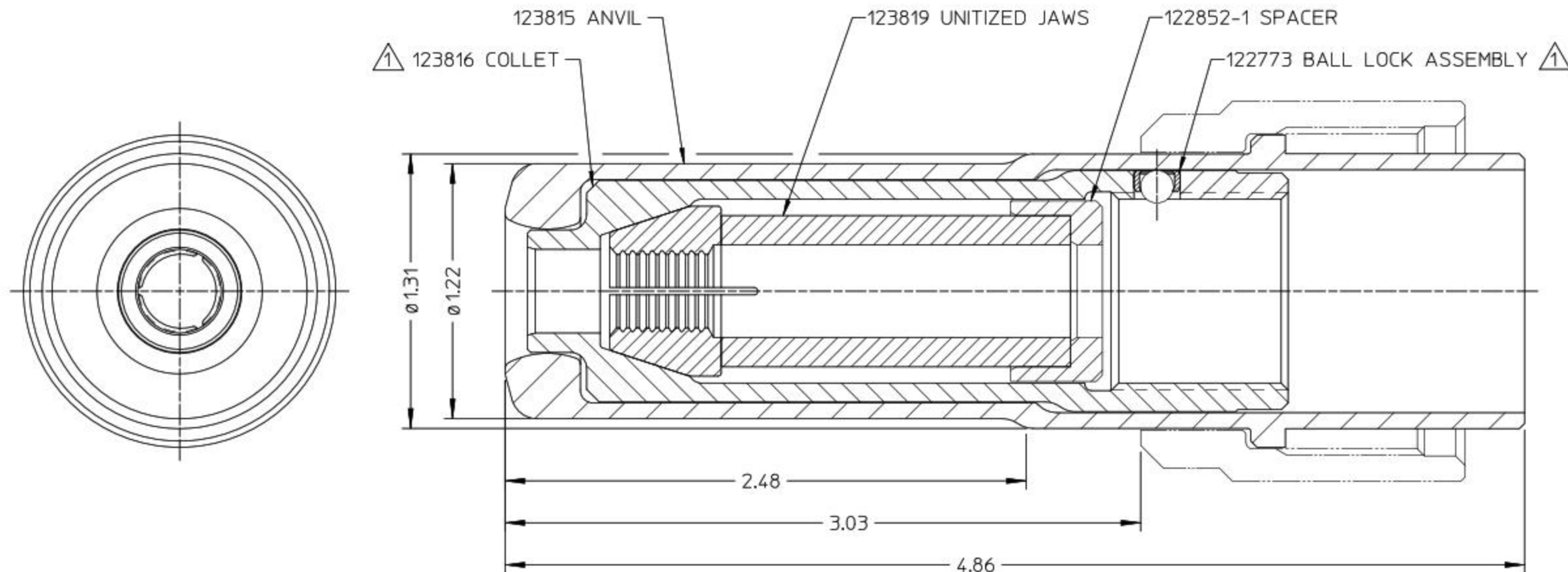


REV	DESCRIPTION	DATE
A	RELEASE	

NOTES:

- ① COLLET AND LOCK ASSEMBLY P/N 123817 CONSISTS OF:
COLLET P/N 123816 AND
BALL LOCK ASSEMBLY P/N 122773
NOT AVAILABLE SEPARATELY.



MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED	HUCK INTERNATIONAL, INC., I.S.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401
HARDNESS:	-			
HEAT TREAT:	-	SPEC: -	.XX, .XXX ±	NOSE ASSEMBLY
SURF. TREAT:	-	SPEC: -	INT. COR. RADII	10mm HP10.9
SURFACE FINISH NOT TO EXCEED	Ra		BREAK EDGES	DET:SMR CK: DATE: 10-25-93 SCALE: 2/1
IDENTIFICATION PER SPEC 42-311: ★ CHEMICAL ETCH			ANGLES ±	FOC. B
SURFACES TO BE ☉, //, ⊕, ⊥, & ▤ WITHIN		T.J.R.	FINAL ASSY: 2600 H.J.T.	FAC. 99-3508