NOTES:

⚠️ COLLET AND LOCK ASSEMBLY P/N 123817 CONSISTS OF:
COLLET P/N 123816 AND
BALL LOCK ASSEMBLY P/N 122773
NOT AVAILABLE SEPARATELY.

⚠️ 123816 COLLET

123815 ANVIL
123819 UNITIZED JAWS
122852-1 SPACER
122773 BALL LOCK ASSEMBLY

DIMENSIONS:

Ø 0.122
2.48
3.03
4.86

MATERIAL:
SPEC:
HARDNESS:
HEAT TREAT:
SURF. TREAT:
SURFACE FINISH NOT TO EXCEED
IDENTIFICATION PER SPEC 42-314
SURFACES TO BE

SPEC -
xx, xxx ±
spec -
spec -
nm
20Ra
○, //, ±, &/or within TIR

TOLERANCES UNLESS OTHERWISE SPECIFIED

FOC.

DATE: 10-25-93
SCALE: 2/1