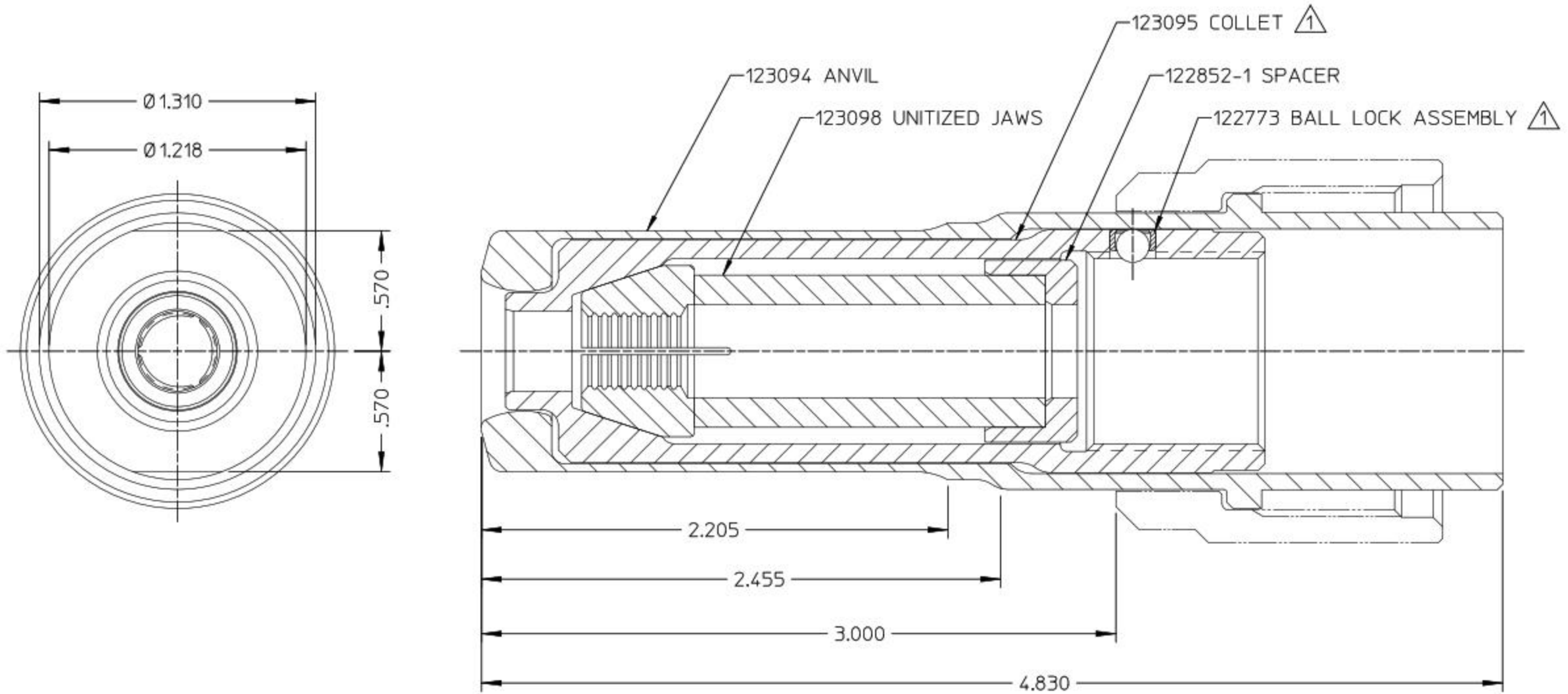


REV	DESCRIPTION	DATE
A	RELEASE	

NOTES:

- ① COLLET AND LOCK ASSEMBLY P/N 123096 CONSISTS OF:
COLLET P/N 123095
BALL LOCK ASSEMBLY P/N 122773
NOT AVAILABLE SEPARATELY.



MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED		HUCK INTERNATIONAL, INC., I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401			
HARDNESS:	-				NOSE ASSEMBLY -12 HP8			
HEAT TREAT:	-	SPEC: -	.XX, .XXX	±	DET: T.L. CK: - DATE: 11-18-92 SCALE: 2/1			
SURF. TREAT:	-	SPEC: -	INT. COR. RADII		FOC.			
SURFACE FINISH NOT TO EXCEED Ra			BREAK EDGES		FAC.			
IDENTIFICATION PER SPEC 42-311: ★ CHEMICAL ETCH			ANGLES ±		B			
SURFACES TO BE ☉, //, ⊕, ⊥, & ▤ WITHIN			T.J.R. FINAL ASSY: 2600 H.J.T.		99-3504			