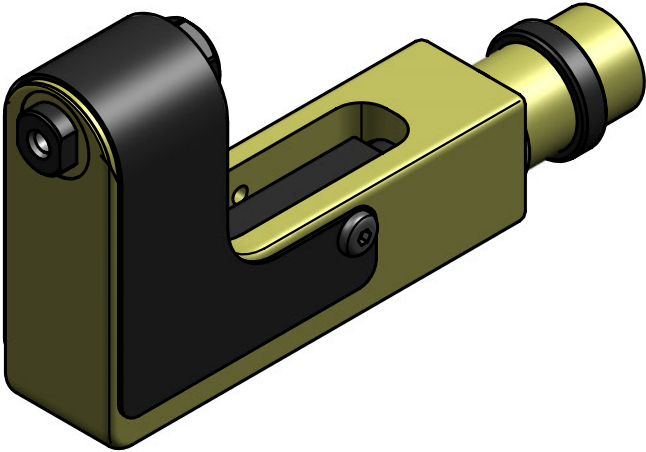
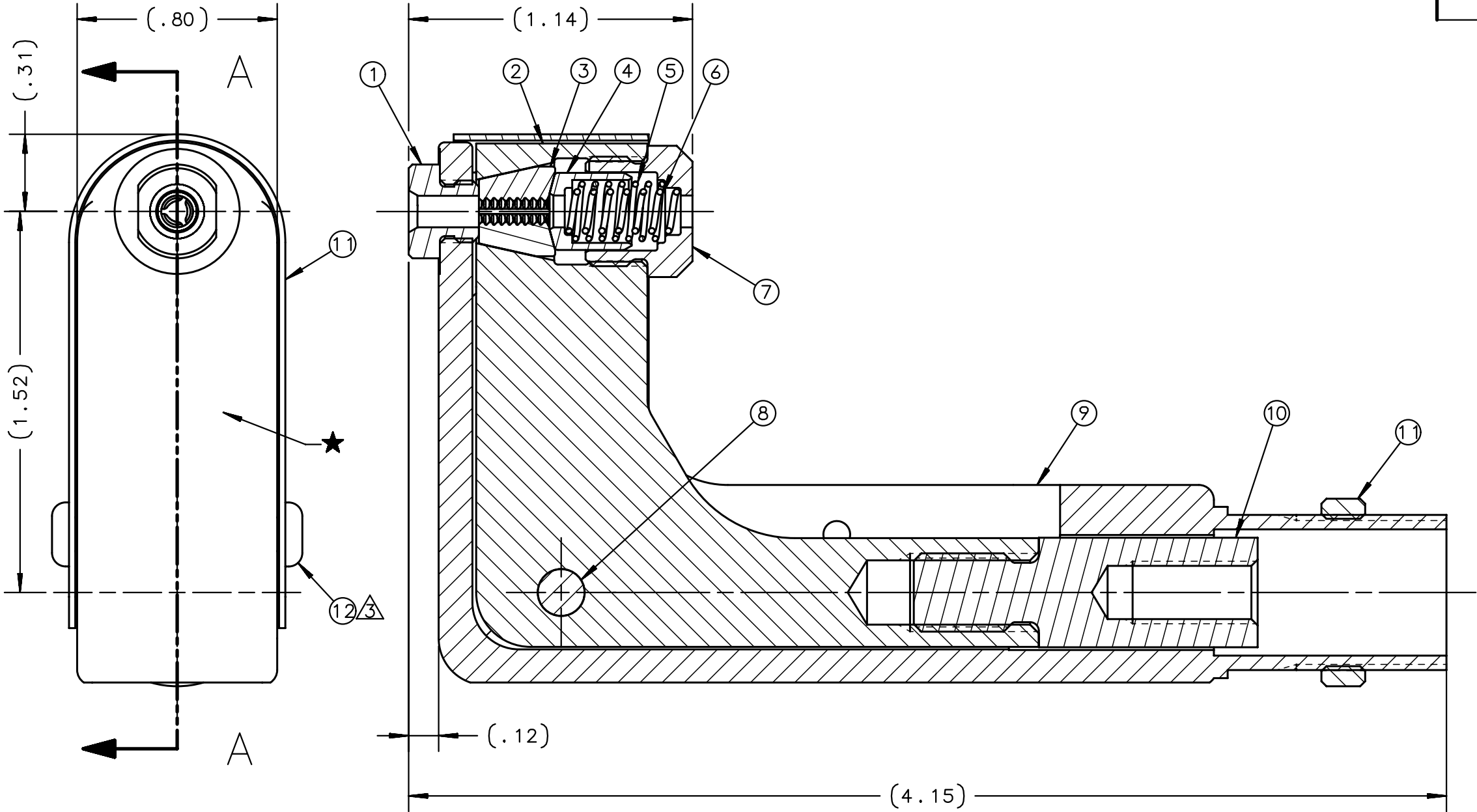


REV	DESCRIPTION	DET	DATE
A	RELEASE	JC	11/30/09
B	CORRECTED NOTE 2, UPDATED DRAWING BORDER	NDG	12/06/10
C	ADDED 130805 GUARD & 508511 SCREWS; ADDED VIEW; ADDED NOTE 3; REMOVED LOCK NUT 112841	HKS	12/11/14



508511	2	B.H.C.S. #6-32	13
130805	1	WRAP AROUND GUARD	12
112841	1	HOUSING LOCK NUT	11
129416	1	COLLET ADAPTER	10
129417	1	HOUSING	9
501354	1	DOWEL PIN	8
126211	1	RETAINING NUT	7
507556	1	SPRING	6
507555	1	SPRING	5
126212	1	FOLLOWER	4
126209	1	CHUCK JAWS	3
126210	1	COLLET	2
125447-05	1	DRIVING ANVIL	1
PART NO.	QTY	DESCRIPTION	ITEM

NOTES:

- SHIP CAUTION TAG #590152 WITH NOSE ASSEMBLY.
- TO USE WITH 2012, 202 AND 244 TOOLS, USE ADAPTER ASSEMBLY 123437-1. FOR OTHER TOOLS AND/OR STROKE COMBINATIONS, REFER TO THE STROKE LIMITER CHART (HK1122) OR CONSULT AN AFS/HUCK SALES SPECIALIST.

⚠ APPLY LOCTITE 243 TO THREADS

IDENTIFICATION PER SPEC 42-311: ★ PERMANENT		HUCK INTERNATIONAL, INC., I.S.D 1 CORPORATE DR KINGSTON, NEW YORK 12401	
ITAR/ECCN: EAR99		NOSE ASSEMBLY -04/-05 BR	
SCH B#: 8467.99.0190		FINAL ASSY:	
HTS: 8467.99.0190		ENG: NDG	CK: 11/30/09
		DATE: 11/30/09	SCALE: 2:1
		B	99-3489