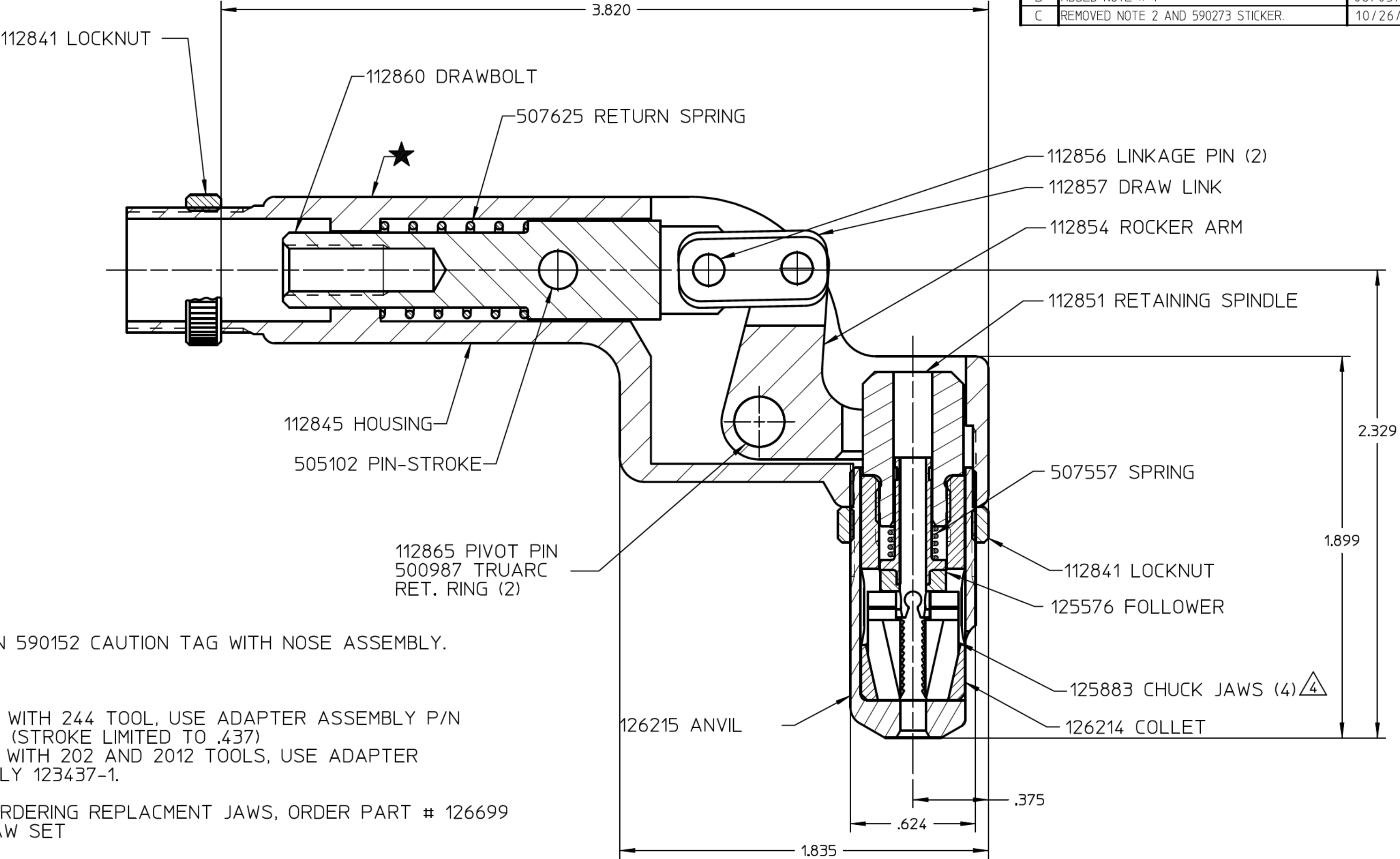


REV	DESCRIPTION	DATE
A	RELEASE (WAS PR2262)	11/10/09
B	ADDED NOTE # 4	06/03/10
C	REMOVED NOTE 2 AND 590273 STICKER.	10/26/11



NOTES:

- SHIP P/N 590152 CAUTION TAG WITH NOSE ASSEMBLY.
 -
 - TO USE WITH 244 TOOL, USE ADAPTER ASSEMBLY P/N 123437. (STROKE LIMITED TO .437)
TO USE WITH 202 AND 2012 TOOLS, USE ADAPTER ASSEMBLY 123437-1.
- $\triangle 4$ WHEN ORDERING REPLACMENT JAWS, ORDER PART # 126699
CUCK JAW SET

FORM: KE104 REV C		By accepting this proprietary Huck drawing, recipient agrees not to reproduce or disclose any part thereof to any others without the written permission of Huck International, Inc.					
MATERIAL:	-	SPEC:	-	TOLERANCES UNLESS OTHERWISE SPECIFIED: (ALL DIMENSIONS ARE IN INCHES)		HUCK INTERNATIONAL, INC., I.S.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401	
HARDNESS:	-	(RAW OR STOCKED STATE)	-				
HEAT TREAT TO:	-	SPEC:	-	.XX, .XXX	±	NOSE ASSEMBLY -04 / -05 B.R.	
SURFACE TREAT:	-	SPEC:	-	INT. COR. RADII			
SURFACE FINISH NOT TO EXCEED:		Ra		BREAK EDGES		DET: JJC	CK: -
IDENTIFICATION PER SPEC 42-311:		★ ETCH		ANGLES	±	DATE: 11/10/09	
SURFACES TO BE		◎, //, Φ, ⊥, & ▢	WITHIN	T.I.R.		SCALE: 2/1	
				FINAL ASSY:		FOC.	
						FAC.	
						B	99-3488