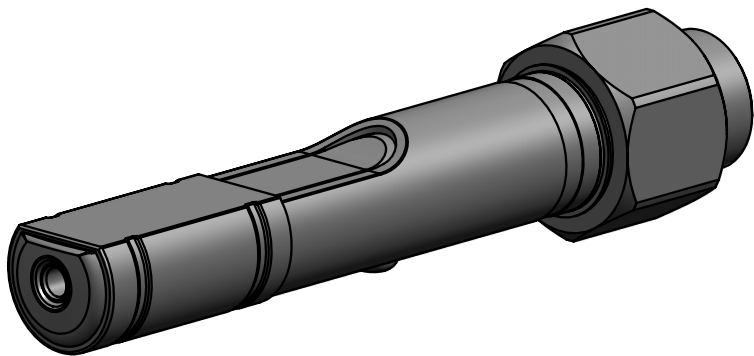
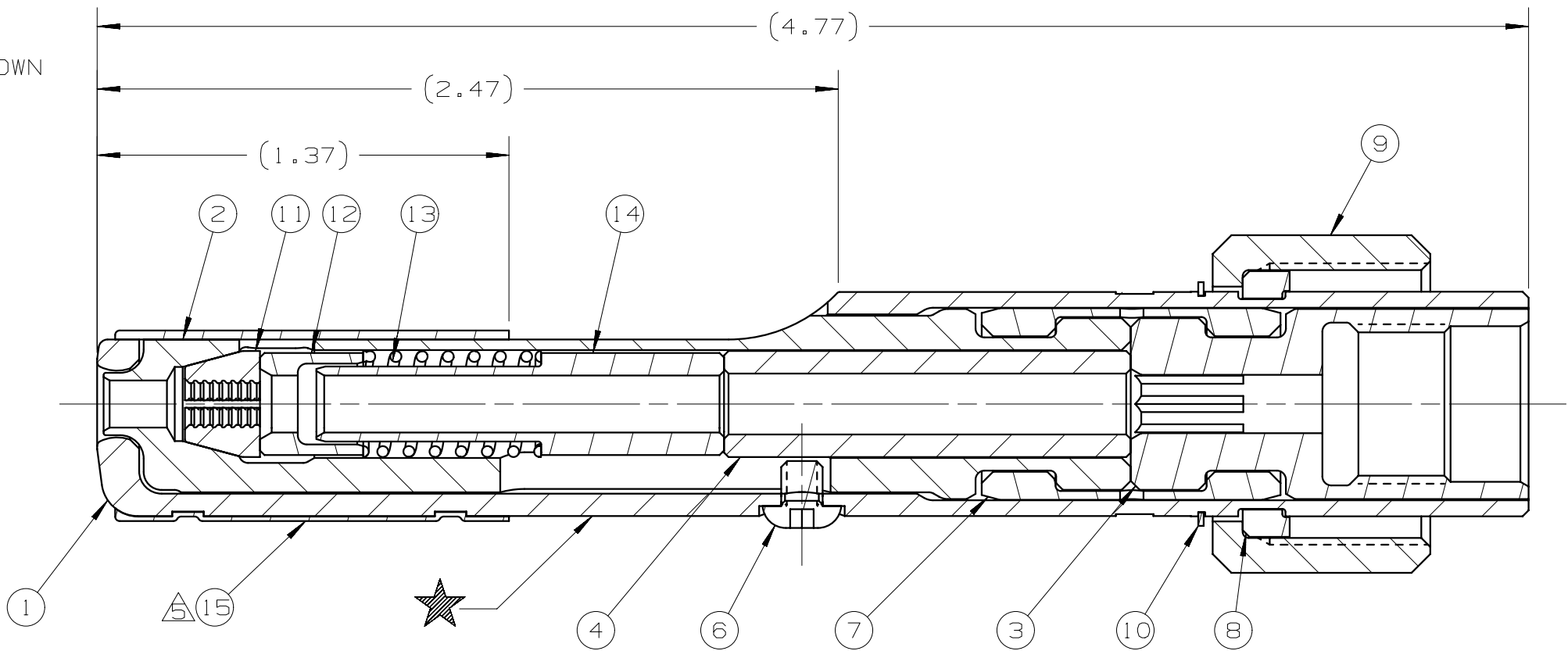
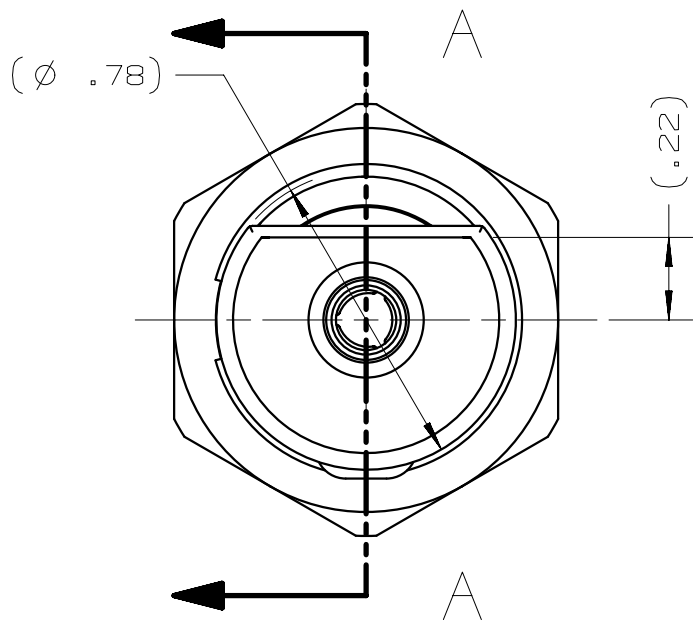


NOTES:

- 2 MAXIMUM RECOMMENDED STROKE: .875
- 3 ETCH PER HUCK SPEC 42-311 ★
- 4 FOR USE WITH 244 STYLE TOOLS.
- Ⓔ Ⓐ HEAT SHRINK 505782 IN PLACE AS SHOWN
- Ⓔ 6 IF REPLACING ANVIL, REPLACE 505782 AS SHOWN



REV	DESCRIPTION	DET	DATE
D	UPDATED DRAWING BORDER, REMOVED ITEM 5, ADDED ITEMS 11, 12, 13, 14, AND 15, REMOVED 590430-1 STICKER, REMOVED NOTE 1	NDG	10/08/15
E	505782 WAS 505410, ADDED NOTE 5 AND 6	NDG	01/25/16

505782	1	TUBING, HEAT SHRINK, .75 OD	15
130663	1	SLEEVE	14
508591	1	SPRING	13
130661	1	FOLLOWER	12
126587	1	CHUCK JAW, 3 PIECE, -05 LGP	11
508181	1	RETAINING RING	10
111795	1	RETAINING NUT	9
127512	1	SPLIT RING SET	8
127516	1	SPLIT RING SET	7
127514	1	SCREW	6
127513	1	SPACER	4
127515	1	ADAPTER	3
127528	1	COLLET	2
127529	1	ANVIL	1
PART NO.	QTY	DESCRIPTION	ITEM

IDENTIFICATION PER SPEC 42-311: ★ PERMANENT		HUCK INTERNATIONAL, INC., I.S.D 1 CORPORATE DR KINGSTON, NEW YORK 12401	
ITAR/ECCN: EAR99		NOSE ASSEMBLY -05 LGP	
SCH B#: 8467.99.0190		FINAL ASSY: -	
HTS: 8467.99.0190		ENG: MVM	CK: DATE: 05/21/04 SCALE: 2:1
		B	99-3473