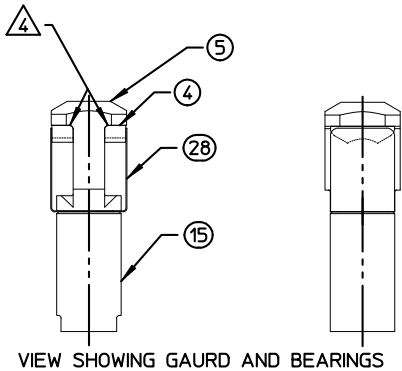
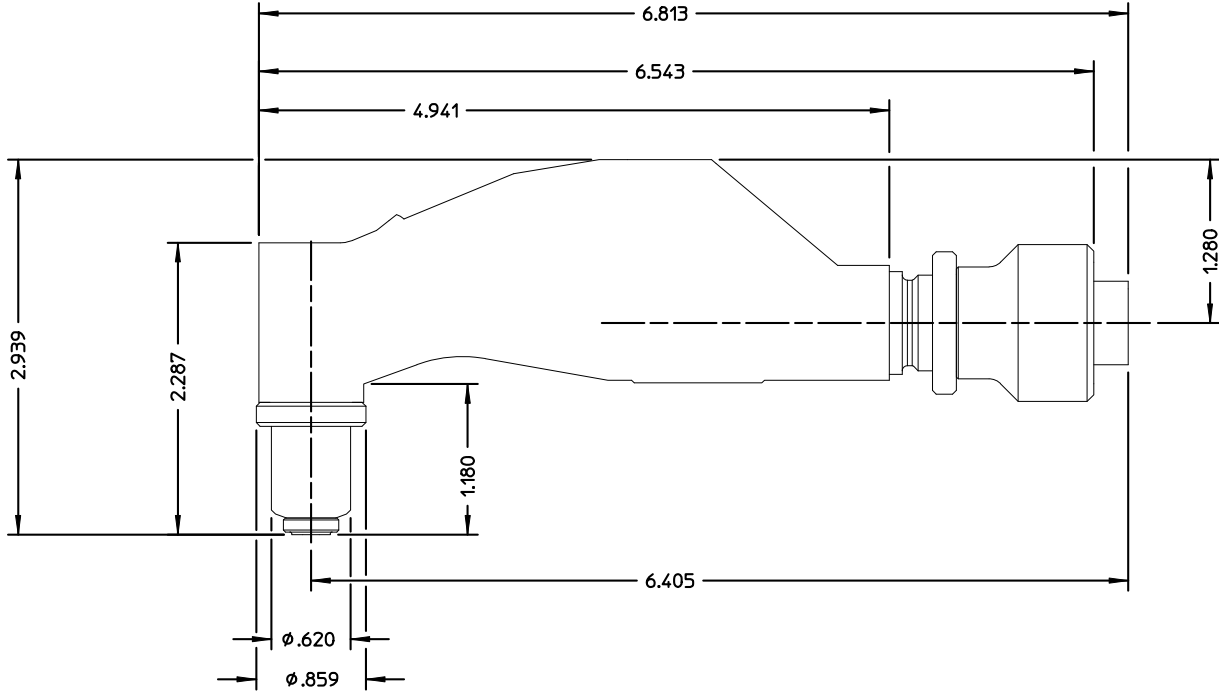
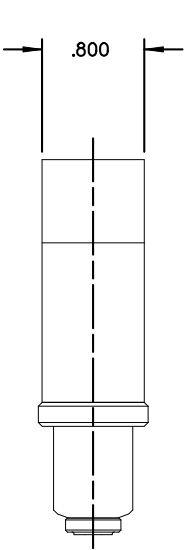
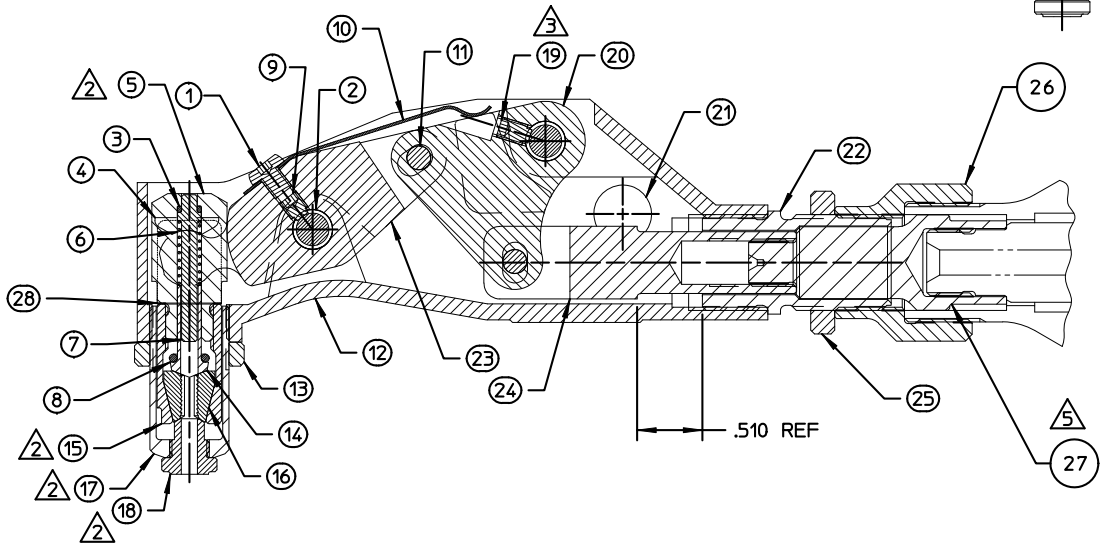


REV	DESCRIPTION	DATE
H	ADDED VIEW SHOWING CLEARANCE DIMENSIONS	05/28/10
J	-04/-05 NAS1919-1921U WAS -04/-06	9/16/13

NOTES:

1. NOSE ASSEMBLY TO CONFORM TO HUCK SPEC 42-484 USING THE FOLLOWING FASTENERS: 1/8, 5/32, 3/16 HUCK-CLINCH.
- 2 TORQUE COLLET #118263 TO DRAWBAR #118255 TO 30-40 IN-LBS AND TORQUE ANVIL INSERT #118266 TO ANVIL HOLDER #118265 TO 10-20 IN-LBS.
- 3 ADD LOC-TITE #242 TO PART# 501830 SET SCREW
- 4 .030 RADIUS ON 118254 BEARING MUST GO IN THIS CORNER
- 5 JOINT REMAINS LOOSE UNTIL ATTACHMENT TO TOOL



127443	1	BEARING GUARD	28
123439-1	1	DRAWBAR ADAPTER	A 27
123438-2	1	ANVIL ADAPTER	A 26
115898	1	LOCKNUT	A 25
118273	1	DRAWBOLT	B 24
118272	1	ROCKER MACHINED	A 23
126682	1	ADAPTER	A 22
118269	1	PIN, RETAINING	A 21
118268	1	BELLCRANK MACHINED	A 20
501830	1	SSCR SOC HDG #08-32 X .25	26 19
118266	1	ANVIL INSERT HUCKCLINCH	B 18
118265	1	ANVIL HOLDER	A 17
116187	1	JAWS, GRIPPER	N 16
118263	1	COLLET	B 15
115895	1	FOLLOWER	A 14
118261	1	LOCKNUT	A 13
118260	1	HOUSING MACHINED	A 12
118258	2	LINKAGE PIN	A 11
118257	1	GUARD	A 10
501863	1	SSCR SOC HDG #08-32 X .19	26 9
500774	1	O-RING AS568-008 C366Y D70	80 8
118256	1	PIN, EJECTOR	A 7
506015	1	SPRING-LEE #LC-020B-12	76 6
118255	1	DRAWBOLT	B 5
118254	2	BEARING	A 4
502571	1	O-RING AS568-003 C366Y D70	80 3
118253	2	PIN, PIVOT	A 2
505737	1	SCR BUT #08-32 X .19 ZP	14 1
PART NO	QTY	DESCRIPTION	ITEM

FORM: KE104 REV D				By accepting this proprietary Huck drawing, recipient agrees not to reproduce or disclose any part thereof to any others without the written permission of Huck International, Inc.			
ITAR:		ECCN: EAR99		SCH B#: 8467.99.0190		HTS: 8467.99.0190	
MATERIAL:		SPEC:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		HUCK INTERNATIONAL, INC., I.S.D.	
HARDNESS:		(RAW OR STOCKED STATE)		(ALL DIMENSIONS ARE IN INCHES)		1 CORPORATE DRIVE, P.O. BOX 2270	
HEAT TREAT TO:		SPEC:		XX, .XXX ± .01, .005		KINGSTON, NEW YORK 12401	
SURFACE TREAT:		SPEC:		INT. COR. RADII .005-.015		1 NOSE ASSY-RIGHT ANGLE -04/-06	
SURFACE FINISH NOT TO EXCEED:		125 Ra		BREAK EDGES .005-.015		HUCK CLINCH & -04/-05 NAS1919-1921U	
IDENTIFICATION PER SPEC 42-311:		★ PERMANENT		ANGLES ± 3°		DET: CHR/CK: DATE: 05/28/10 SCALE: 1:1	
SURFACES TO BE		⊙, //, ⊕, ⊥, & ∠ WITHIN .005 T.I.R.		FINAL ASSY:		C 99-3467	