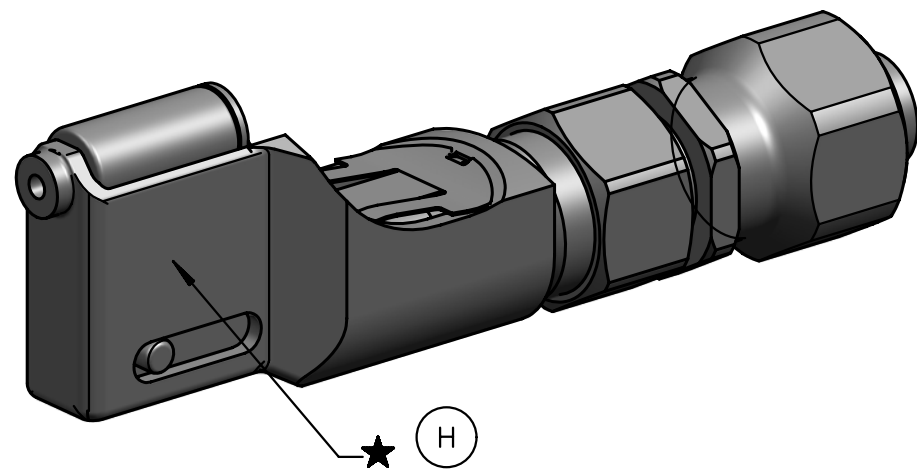
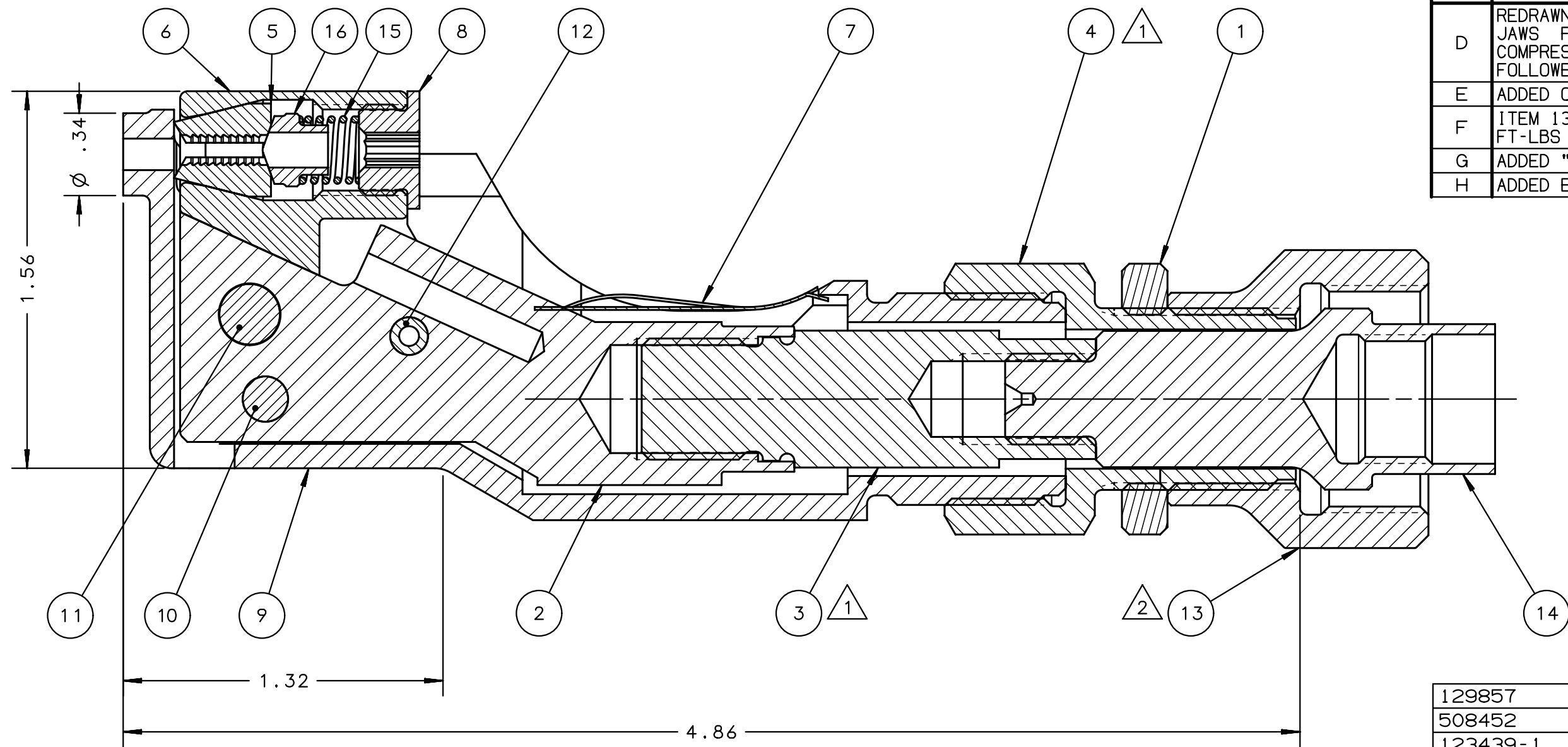




- △ 1 USING LOC-TITE 62011, TORQUE TO 40-50 FT-LBS
- △ 2 JOINT REMAINS LOOSE UNTIL ATTACHMENT OF TOOL

REV	DESCRIPTION	DET	DATE
D	REDRAWN IN NX, REPLACE CHUCK JAWS FROM 128734 TO 116187, ADD COMPRESSION SPRING 508452, ADD FOLLOWER 129857	EL	04/12/11
E	ADDED O/A DIMENSIONS	HKS	03/03/12
F	ITEM 13 123438-2 WAS 126438-2; FT-LBS WAS INCH POUNDS	HKS	02/06/13
G	ADDED "04/05" TO TITLE BLOCK	JJC	03/11/15
H	ADDED ETCH CALL OUT LOCATION	CHR	11/30/17

129857	1	FOLLOWER	16
508452	1	SPRING, COMPRESSION	15
123439-1	1	ADAPTER, DRAWBAR	14
123438-2	1	ADAPTER, ANVIL	13
506503	1	SPIROL PIN	12
505840	1	DOWEL PIN	11
501353	1	DOWEL PIN	10
123835	1	HOUSING, MACHINED	9
123834	1	BACK CAP	8
123748	1	GUARD	7
123745	1	COLLET, HOUSING	6
116187	1	CHUCK JAWS	5
118297	1	THREADED ADAPTER	4
118285	1	DRAWBOLT	3
118281	1	COLLET	2
115898	1	LOCKNUT	1
PART NO.	QTY	DESCRIPTION	ITEM

IDENTIFICATION PER SPEC 42-311: ★ PERMANENT		HUCK INTERNATIONAL, INC., I.S.D 1 CORPORATE DR KINGSTON, NEW YORK 12401	
ITAR/ECCN: EAR99		1" OFFSET NOSE ASSEMBLY -04/-05 NAS1919/1921U	
SCH B#: 8467.99.0190		FINAL ASSY: -	
HTS: 8467.99.0190		ENG: MP CK: DATE: 7-19-00 SCALE: 2:1	
		B	99-3466