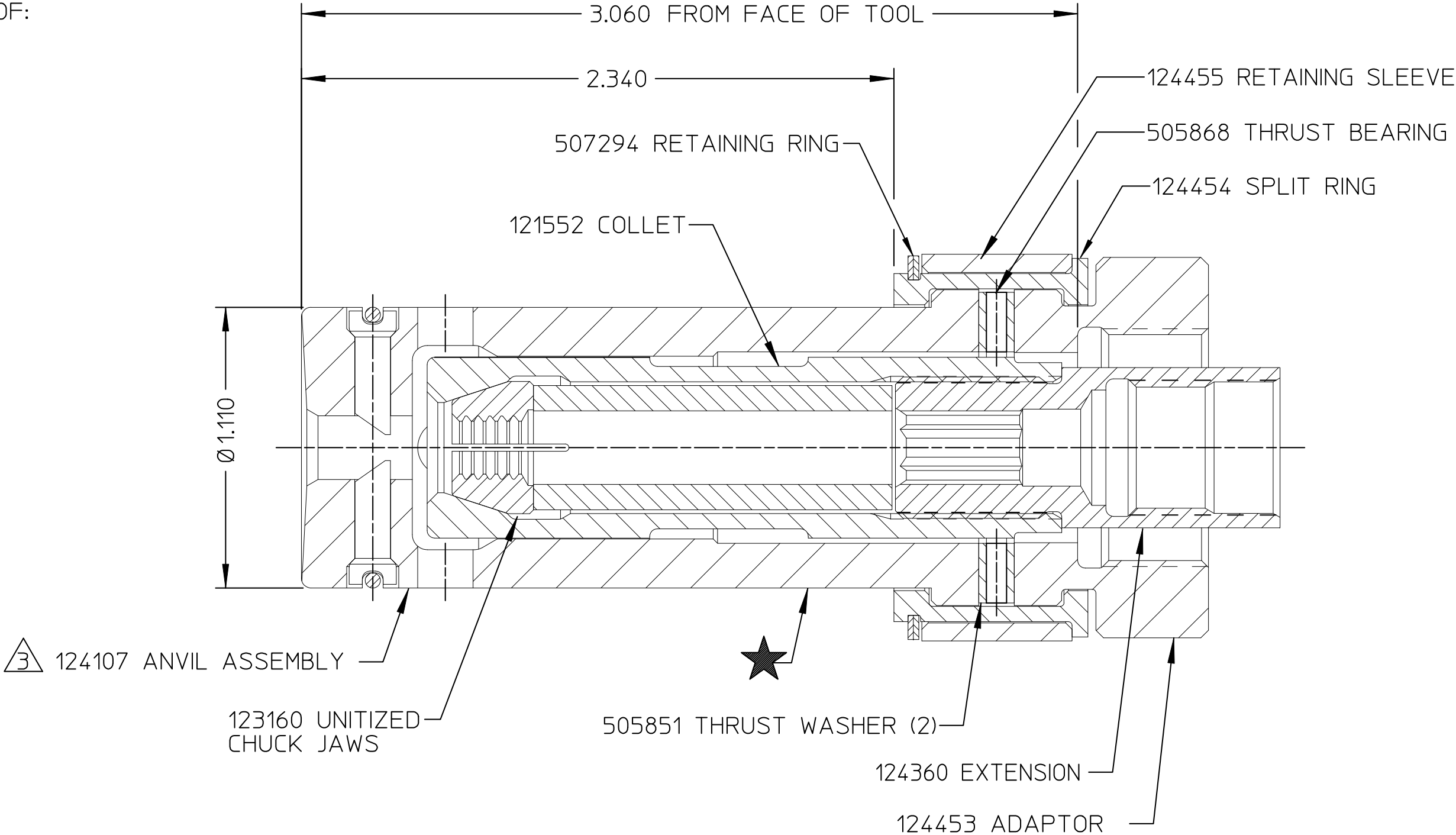
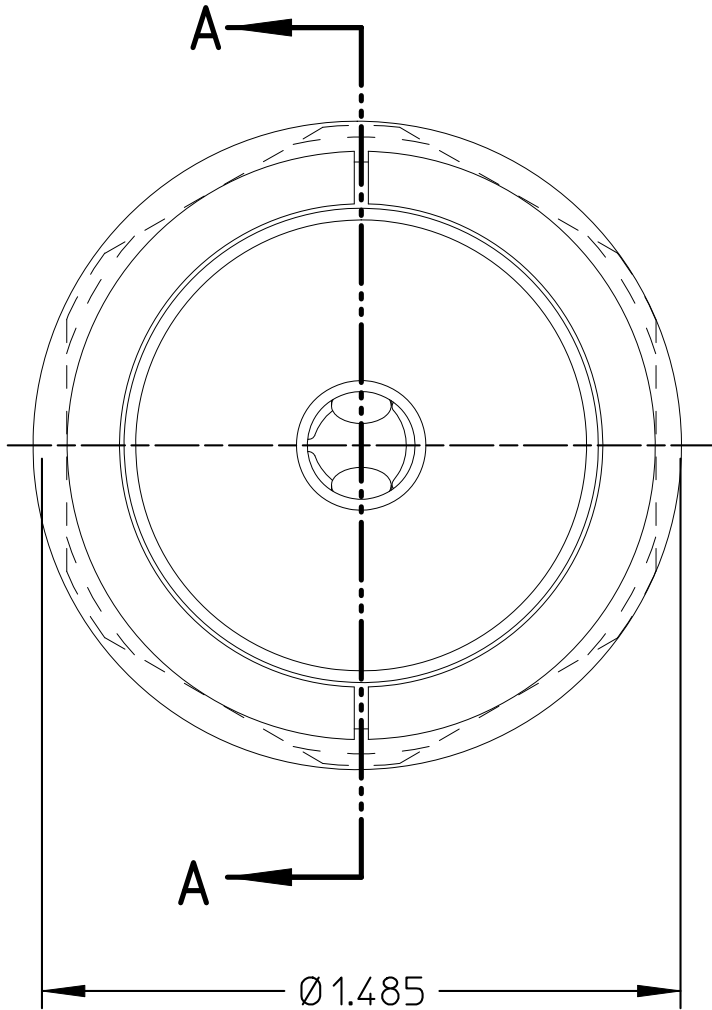


REV	DESCRIPTION	DATE
A	RELEASE	11-20-96

NOTES:

- 1 WHEN USED WITH 210 OR 212 TOOLS, USE WITH SHIM P/N 89140 (SHIPPED IN SEPARATE BAG).
- 2 TORQUE ALL THREADED JOINTS TO 28-32 FT/LBS

3 ANVIL ASSEMBLY 124107 CONSISTS OF:
 124106 ANVIL
 124105 RATCHET PIN (2)
 507166 O-RING



SECTION A-A

FORM: KE104 REV C		By accepting this proprietary Huck drawing, recipient agrees not to reproduce or disclose any part thereof to any others without the written permission of Huck International, Inc.						
MATERIAL:	-	SPEC:	TOLERANCES UNLESS OTHERWISE SPECIFIED: (ALL DIMENSIONS ARE IN INCHES)		HUCK INTERNATIONAL, INC., I.S.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401			
HARDNESS:	-	(RAW OR STOCKED STATE)						
HEAT TREAT TO:	-	SPEC:	.XX, .XXX	±	NOSE ASSEMBLY -12 LP (FOR 212 TOOL)			
SURFACE TREAT:	-	SPEC:	INT. COR. RADII					
SURFACE FINISH NOT TO EXCEED:		Ra	BREAK EDGES		DET: T.L.	CK:	DATE: 11-20-96	SCALE: 2/1
IDENTIFICATION PER SPEC 42-311:		★ ETCH	ANGLES		±	FOC.	B	99-3464
SURFACES TO BE		◎, //, Φ, ⊥, & ▱ WITHIN	T.I.R.		FINAL ASSY: 212	FAC.		