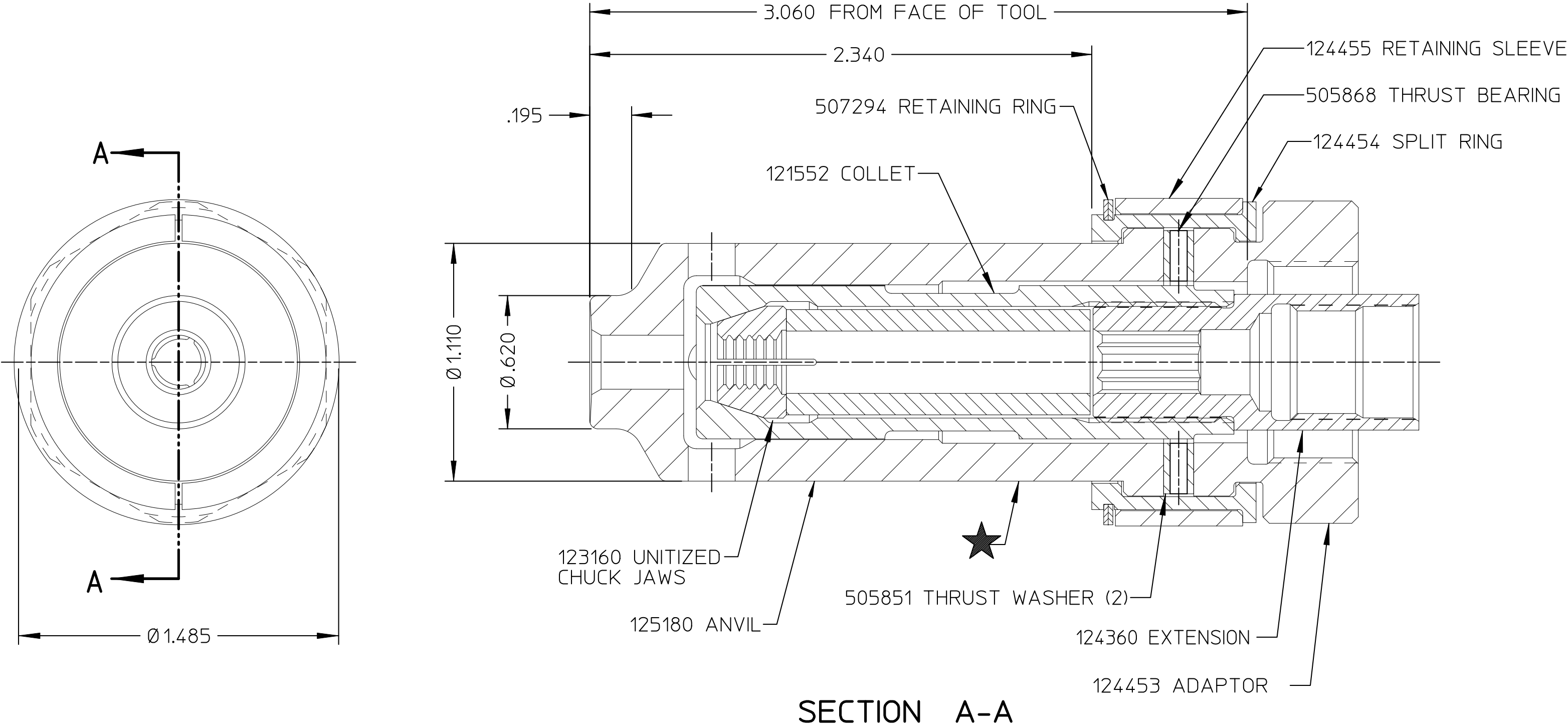


REV	DESCRIPTION	DATE
A	RELEASE	11-20-96

NOTES:

- 1 DIRECT MOUNT TO 210, 212, 2400 AND 2480 TOOLS ONLY.
- 2 TORQUE ALL THRAEDED JOINTS TO 28-32 FT/LBS.



FORM: KE104 REV C		By accepting this proprietary Huck drawing, recipient agrees not to reproduce or disclose any part thereof to any others without the written permission of Huck International, Inc.					
MATERIAL:	-	SPEC:	TOLERANCES UNLESS OTHERWISE SPECIFIED: (ALL DIMENSIONS ARE IN INCHES)		HUCK INTERNATIONAL, INC., I.S.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401		
HARDNESS:	-	(RAW OR STOCKED STATE)					
HEAT TREAT TO:	-	SPEC:	.XX, .XXX	±	NOSE ASSEMBLY -12 LP CLEARANCE SLEEVE		
SURFACE TREAT:	-	SPEC:	INT. COR. RADII				
SURFACE FINISH NOT TO EXCEED:		Ra	BREAK EDGES		DET: T.L.	CK:	DATE: 11-20-96
IDENTIFICATION PER SPEC 42-311:		★ ETCH	ANGLES ±		FOC.	B	
SURFACES TO BE		◎, //, Φ, ⊥, & ▽ WITHIN	T.I.R.		FINAL ASSY: 212		
					FAC.	99-3464-1	