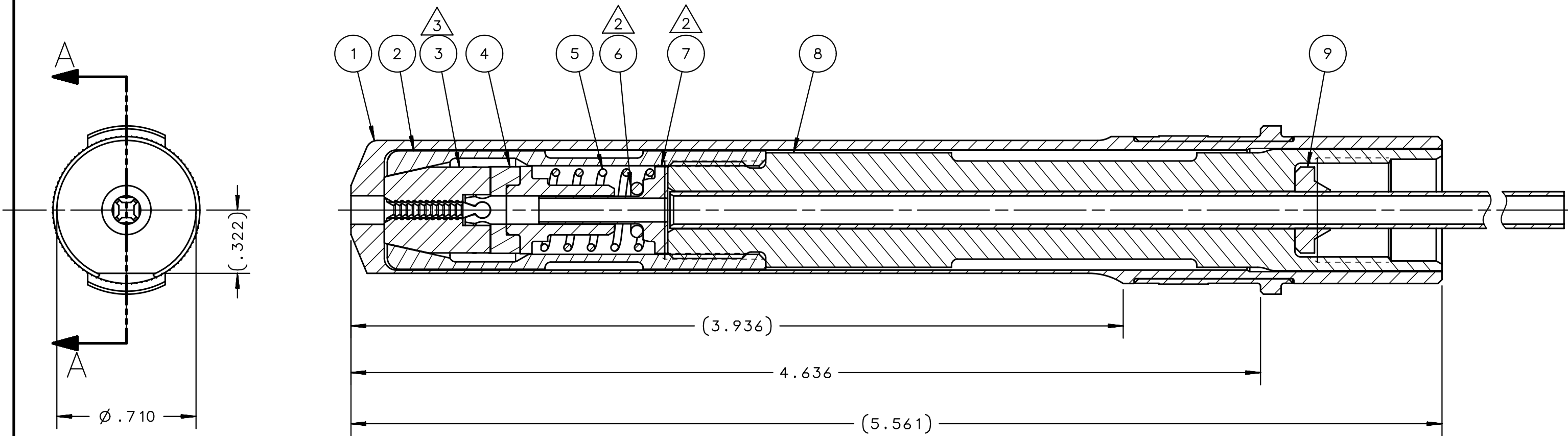


NOTES:

- 1 ANVIL ASSY 125702 CONSISTS OF ANVIL 125566-1 AND RETAINER 120738
- 2 -04 AND -05 CONFIGURATION SHOWN. FOR USE WITH -06, REMOVE 127536 PINTAIL TUBE AND 500773 O-RING AND REPLACE WITH 125626 BUSHING.
- 3 WHEN ORDERING REPLACEMENT JAWS ORDER PART # 126699 CHUCK JAW SET

REV	DESCRIPTION	DET	DATE
F	MODELED IN NX	MJK	4/08/10
G	ADDED NOTE 3	MJK	6/02/10
H	REWORDED NOTE 2 FOR CLARITY	MJK	01/31/14



SECTION A-A

125569-3	1	PINTAIL TUBE ASSEMBLY	9
121252	1	EXTENSION	8
127536	1	PINTAIL TUBE	7
500773	1	O-RING	6
507404	1	SPRING	5
125576-1	1	FOLLOWER ASSY	4
125883	4	CHUCK JAWS	3
125567	1	COLLET	2
125702	1	ANVIL ASSEMBLY	1
PART NO.	QTY	DESCRIPTION	ITEM

IDENTIFICATION PER SPEC 42-311: ★ PERMANENT	HUCK INTERNATIONAL, INC., I.S.D 1 CORPORATE DR KINGSTON, NEW YORK 12401		
ITAR/ECCN: EAR99	NOSE ASSY -04, -05, -06 HUCK CLINCH, HUCKMAX, & NAS1919/1921U		
SCH B#: 8467.99.0190	FINAL ASSY: -		
HTS: 8467.99.0190	DET: CHR	CK:	DATE: 05/14/04 SCALE: 2:1
	B	99-3459-202	