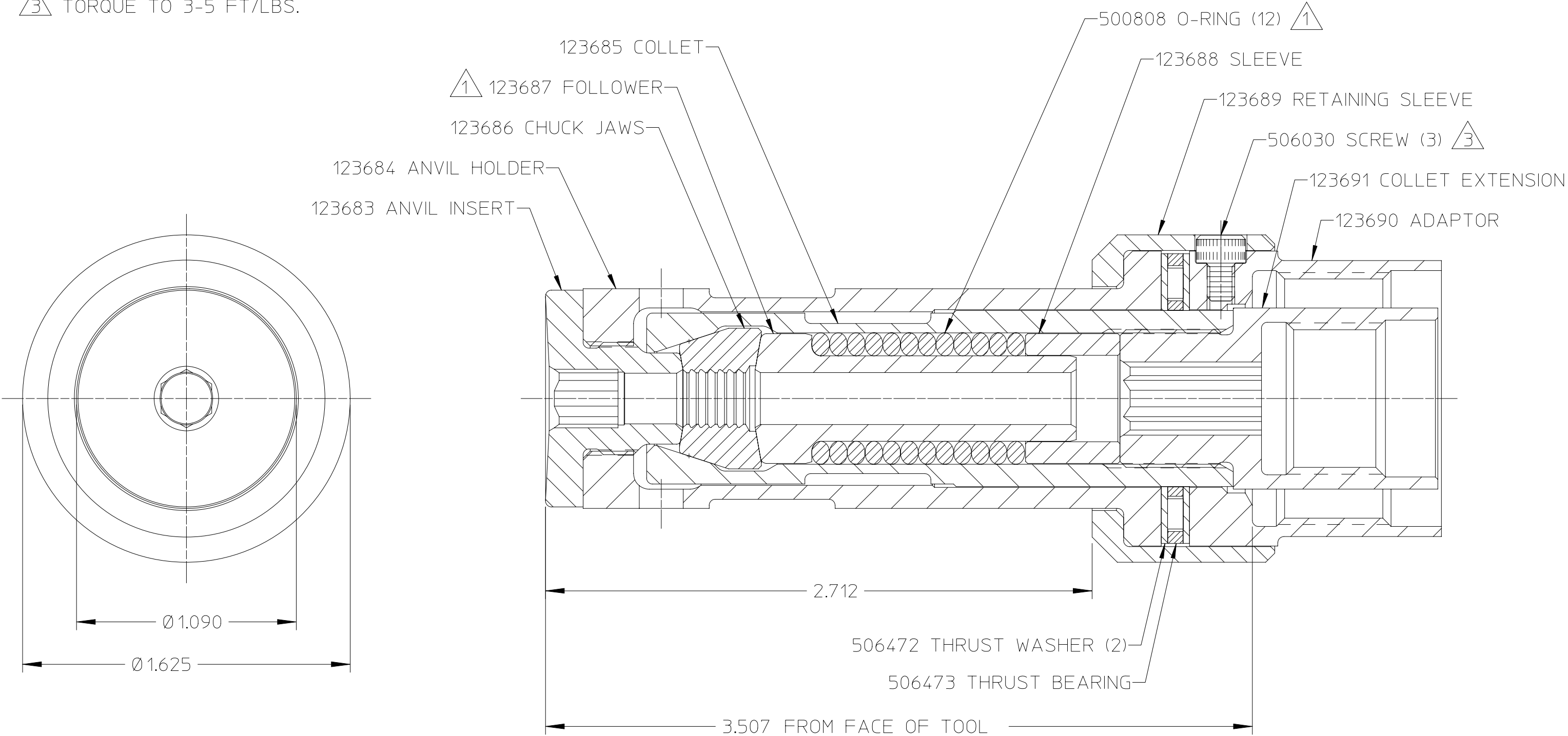


REV	DESCRIPTION	DATE
A	RELEASE	

NOTES:

- 1 ASSEMBLE FOLLOWER AND O-RINGS PER HUCK SPEC. 42-491.
- 2 TORQUE ALL THREADED JOINTS TO 28-32 FT/LBS.
- 3 TORQUE TO 3-5 FT/LBS.



MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED		HUCK INTERNATIONAL, INC., I.S.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401			
HARDNESS:	-							
HEAT TREAT:	-	SPEC: -	.XX, .XXX ±		NOSE ASSEMBLY HUCKTAINER LP-12 245 TOOL			
SURF. TREAT:	-	SPEC: -	INT. COR. RADII					
SURFACE FINISH NOT TO EXCEED		Ra	BREAK EDGES		DET: T.L.	CK: -	DATE:08-23-93	SCALE: 2/1
IDENTIFICATION PER SPEC 42-311: ★ CHEMICAL ETCH			ANGLES ±		FOC.	B 99-3438		
SURFACES TO BE ©, //, ⊕, ⊥, & ▤ WITHIN			T.I.R.	FINAL ASSY: 245 STYLE	FAC.			