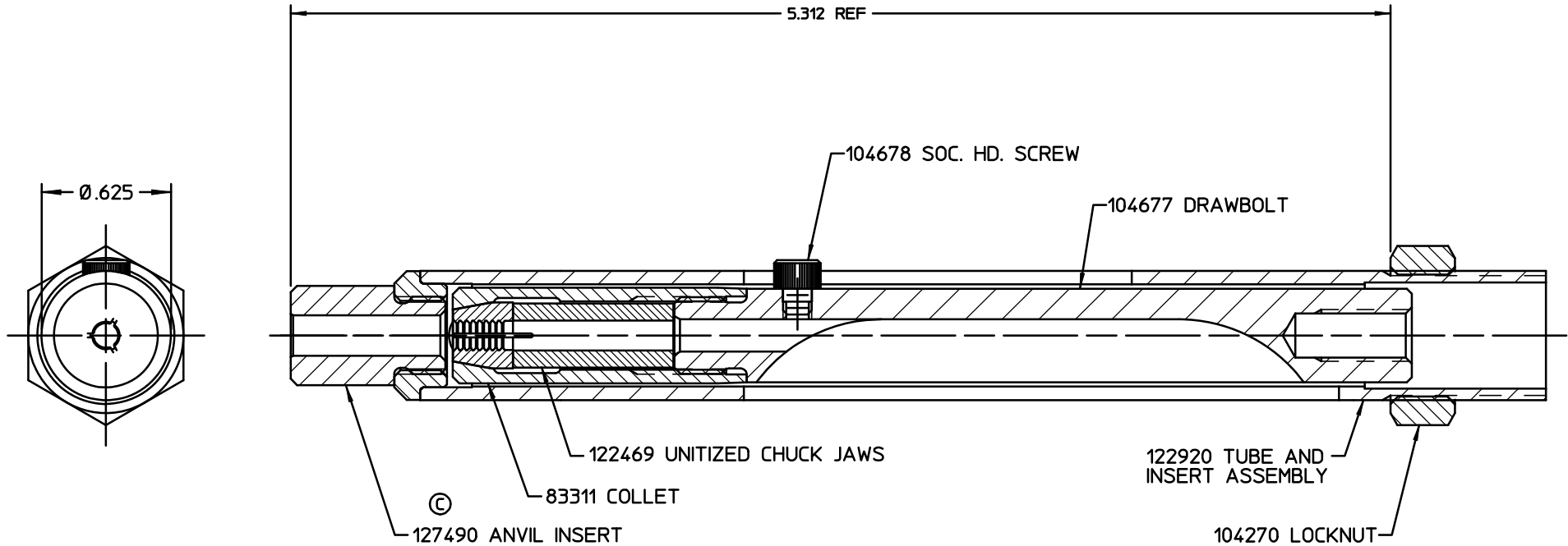


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REV	DESCRIPTION	DATE
B	PICTORIALLY UPDATED CHUCK JAWS.	11/14/01
C	127490 ANVIL INSERT WAS 122923 ANVIL INSERT	03/31/04



NOTES:

- 1 FOR USE WITH 227 TOOL USE ADAPTOR KIT P/N 122921
CONSISTING OF:
ADAPTOR P/N 122924 AND
SPINDLE ADAPTOR P/N 103527
ATTACH BOTH PARTS TO TOOL BEFORE ATTACHING NOSE.

MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED		HUCK INTERNATIONAL INC., I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401		
HARDNESS:	-						
HEAT TREAT:	-	SPEC: -	XX, .XXX ±		NOSE ASSEMBLY 10-32 GROUNDING STUD		
SURF. TREAT:	-	SPEC: -	INT. COR. RADII				
SURFACE FINISH NOT TO EXCEED		Ra	BREAK EDGES		DET: CHR	CK: -	DATE: 03/31/04 SCALE: 2/1
IDENTIFICATION PER SPEC 42-311: ★ ETCH			ANGLES ±		FOC.		
SURFACES TO BE ☉, //, ⊕, ⊥, & ▽ WITHIN			T.I.R.	FINAL ASSY: 194	FAC.	B	99-3428