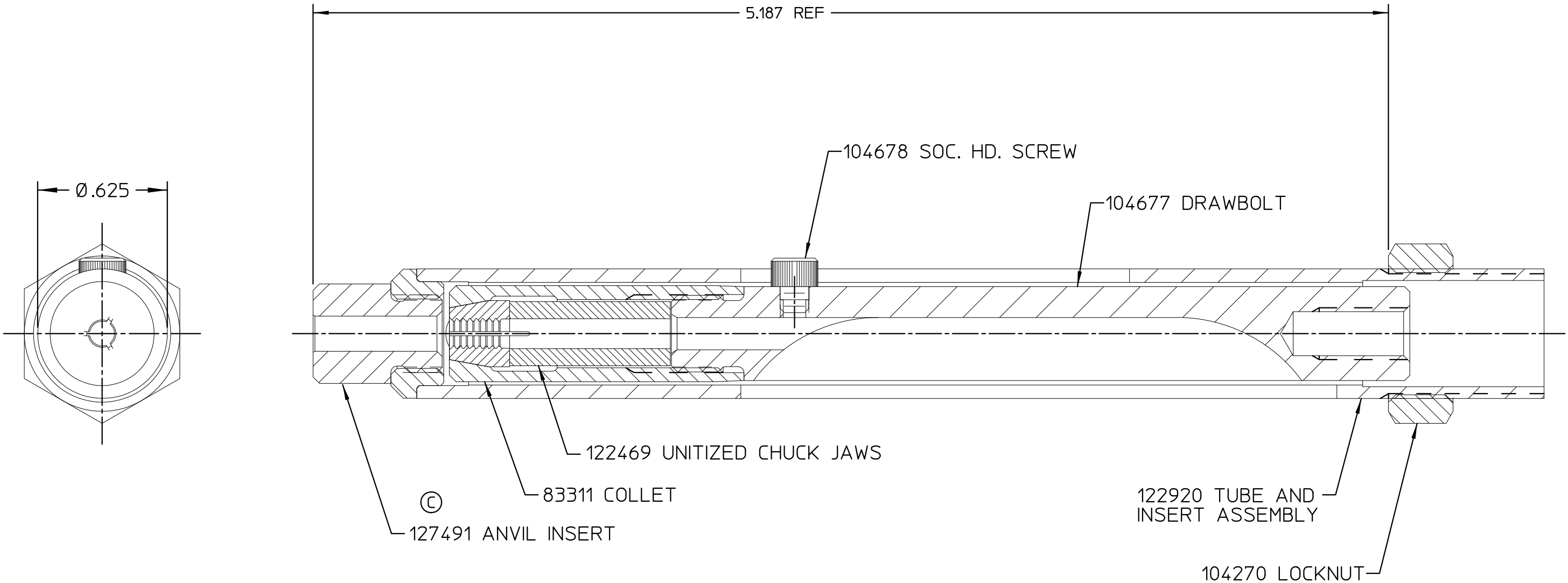


REV	DESCRIPTION	DATE
B	PICTORIALLY UPDATED CHUCK JAWS.	11/13/01
C	127491 ANVIL INSERT WAS 122922 ANVIL INSERT	03/31/04



NOTES:

- 1 FOR USE WITH 227 TOOL USE ADAPTOR KIT P/N 122921
CONSISTING OF:
ADAPTOR P/N 122924 AND
SPINDLE ADAPTOR P/N 103527

MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED		HUCK INTERNATIONAL INC., I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401			
HARDNESS:	-				NOSE ASSEMBLY 8-32 GROUNDING STUD			
HEAT TREAT:	-	SPEC: -	.XX, .XXX	±				
SURF. TREAT:	-	SPEC: -	INT. COR. RADII					
SURFACE FINISH NOT TO EXCEED		Ra	BREAK EDGES		DET: CHR	CK: -	DATE:03/31/04	SCALE: 2/1
IDENTIFICATION PER SPEC 42-311: ★ ETCH			ANGLES	±	FOC.			
SURFACES TO BE ©, //, ⌀, ⊥, & ▤ WITHIN			T.I.R.	FINAL ASSY: 194 TOOL	FAC.	B	99-3426	