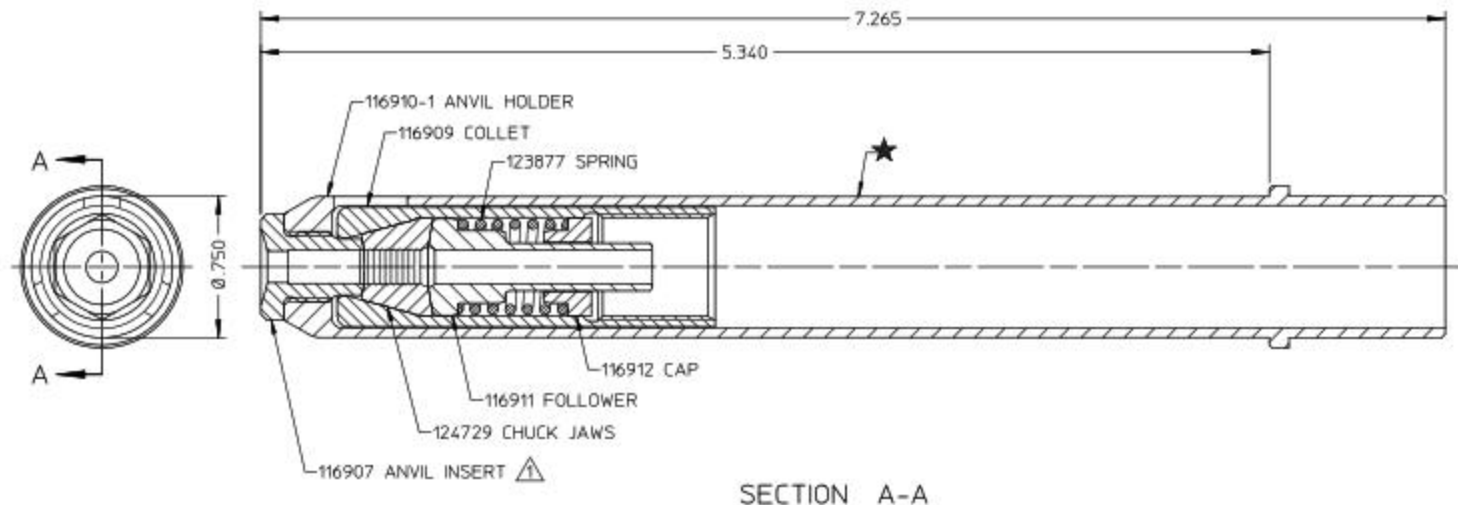


| REV | DESCRIPTION | DATE     |
|-----|-------------|----------|
| A   | RELEASE     | 12/16/96 |

NOTES:

- ⚠ FOR COUNTERSUNK MGL FASTENERS, USE ANVIL INSERT 117842.



|                                 |                               |                                                                                                                                                                                     |                                                                     |
|---------------------------------|-------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------|
| FORM K185, REV C                |                               | By accepting this proprietary Huck drawing, recipient agrees not to reproduce or disclose any part thereof to any others without the written permission of Huck International, Inc. |                                                                     |
| MATERIAL:                       | -                             | SPEC:                                                                                                                                                                               | TOLERANCES UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES |
| HARDNESS:                       | -                             | MAX OR STOCKED STATE                                                                                                                                                                |                                                                     |
| HEAT TREAT TO:                  | -                             | SPEC:                                                                                                                                                                               | XXX, XXX ±                                                          |
| SURFACE TREAT:                  | -                             | SPEC:                                                                                                                                                                               | INT. COR. RADII                                                     |
| SURFACE FINISH NOT TO EXCEED:   | Ra                            |                                                                                                                                                                                     | BREAK EDGES                                                         |
| IDENTIFICATION PER SPEC 42-311: | ★ ETCH                        |                                                                                                                                                                                     | ANGLES ±                                                            |
| SURFACES TO BE                  | 0, //, ⊕, ⊥, & □ WITHIN T.YR. |                                                                                                                                                                                     | FINAL ASSY: 2450L-2                                                 |
|                                 |                               | DET. T. I. / OK                                                                                                                                                                     | DATE: 12/17/96 SCALE: 2/1                                           |
|                                 |                               | FOC                                                                                                                                                                                 |                                                                     |
|                                 |                               | PAC                                                                                                                                                                                 |                                                                     |
|                                 |                               | B                                                                                                                                                                                   | 99-3306-2                                                           |