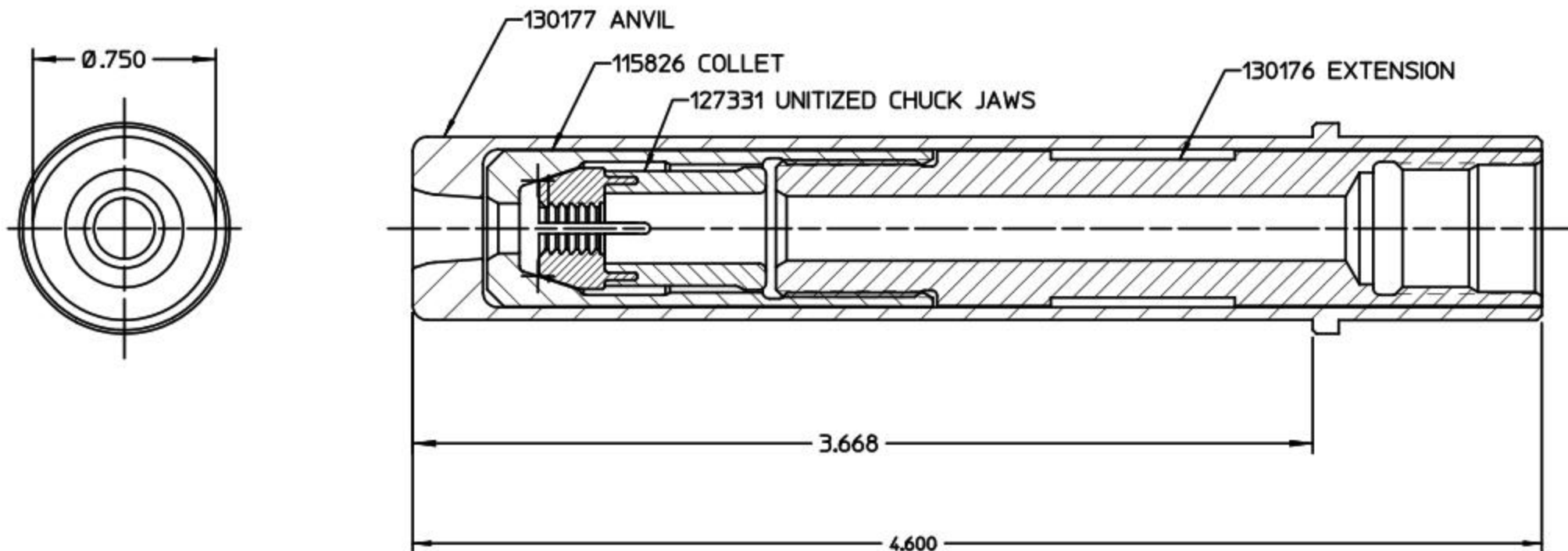


REV	DESCRIPTION	DATE
A	RELEASE FORMERLY PR3365	08/09/12



FORM KE104 REV D		By accepting this proprietary Huck drawing, recipient agrees not to reproduce or disclose any part thereof to any others without the written permission of Huck International, Inc.					
ITAR:		ECCN: EAR99		SCH B#: 8467.99.0190		HTS: 8467.99.0190	
MATERIAL:		SPEC:		TOLERANCES UNLESS OTHERWISE SPECIFIED: (ALL DIMENSIONS ARE IN INCHES)		HUCK INTERNATIONAL, INC., I.S.D. 1 CORPORATE DRIVE, P.O. BOX 2270 KINGSTON, NEW YORK 12401	
HARDNESS:		(RAW OR STOCKED STATE)					
HEAT TREAT TO:		SPEC:		XX, XXX ±		.01, .005	
SURFACE TREAT:		SPEC:		INT. COR. RADII		.005-.015	
SURFACE FINISH NOT TO EXCEED: 125 Ra				BREAK EDGES		.005-.015	
IDENTIFICATION PER SPEC 42-311: ★ PERMANENT				ANGLES ±		3°	
SURFACES TO BE ○, //, ◆, ⊥, & ▽ WITHIN .005 T.I.R.				FINAL ASSY:		B 99-3234	
				DET: CHR		CK: DATE: 01/31/12 SCALE: 2:1	