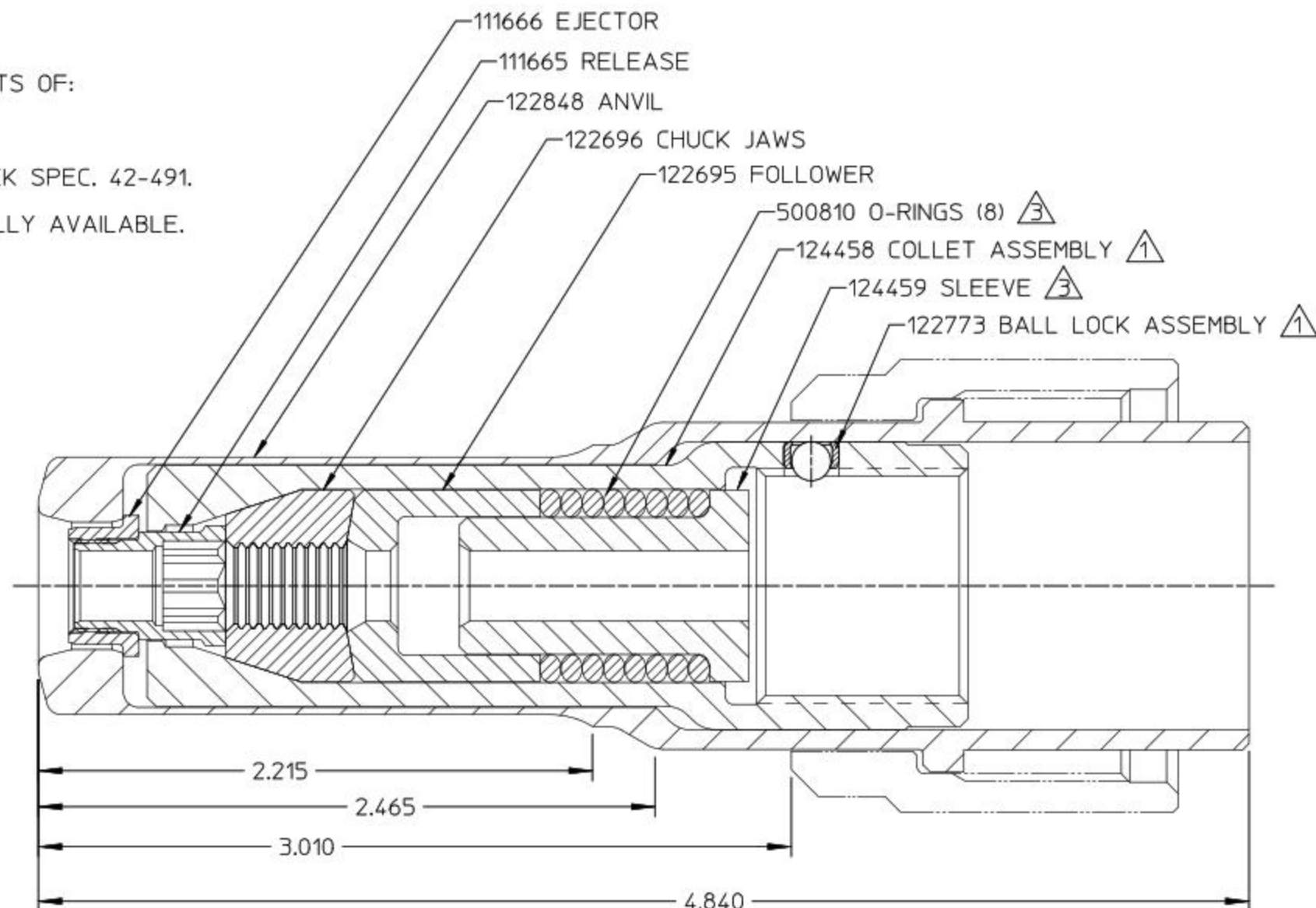
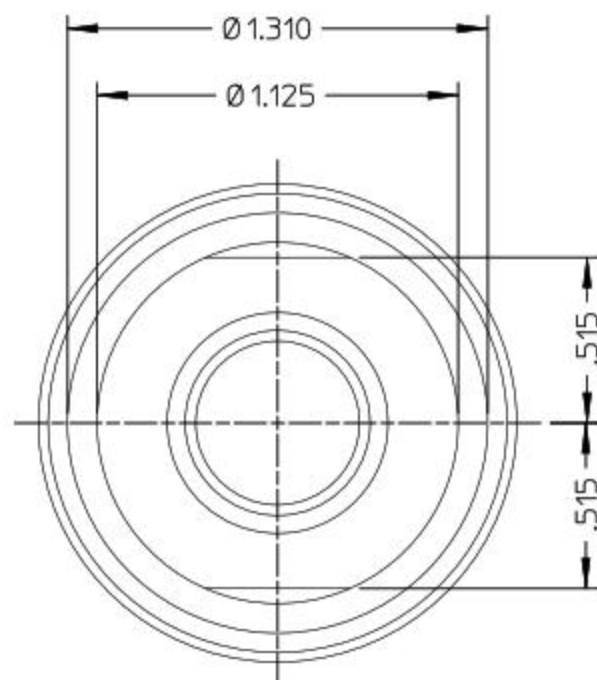


NOTES:

- ① COLLET AND LOCK ASSEMBLY P/N 124458 CONSISTS OF:
COLLET P/N 124457 (NOT AVAILABLE SEPARATELY).
BALL LOCK ASSEMBLY P/N 122773
RELEASE 111665 AND
EJECTOR 111666.
- 2 RELEASE AND EJECTOR KIT 111817 CONSISTS OF:
RELEASE 111665 AND
EJECTOR 111666.
- ③ ASSEMBLE SLEEVE AND O-RINGS PER HUCK SPEC. 42-491.
- ④ STEEL DEFLECTOR: 123634-2600 OPTIONALLY AVAILABLE.



FORM: KE104 REV C		By accepting this proprietary Huck drawing, recipient agrees not to reproduce or disclose any part thereof to any others without the written permission of Huck International, Inc.		
MATERIAL:	-	SPEC:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	HUCK INTERNATIONAL, INC., I.S.D.
HARDNESS:	-	(RAW OR STOCKED STATE)	(ALL DIMENSIONS ARE IN INCHES)	85 GRAND STREET, P.O. BOX 2270
HEAT TREAT TO:	-	SPEC:	.XX, .XXX ±	KINGSTON, NEW YORK 12401
SURFACE TREAT:	-	SPEC:	INT. COR. RADII	NOSE ASSEMBLY
SURFACE FINISH NOT TO EXCEED:	Ra		BREAK EDGES	-12 BOM
IDENTIFICATION PER SPEC 42-311:	★ ETCH		ANGLES ±	DET: T.L. CK: DATE: 01-07-97 SCALE: 2/1
SURFACES TO BE	◎, //, ⊥, & ▽ WITHIN T.I.R.		FINAL ASSY: 2600	FOC. B 99-3124