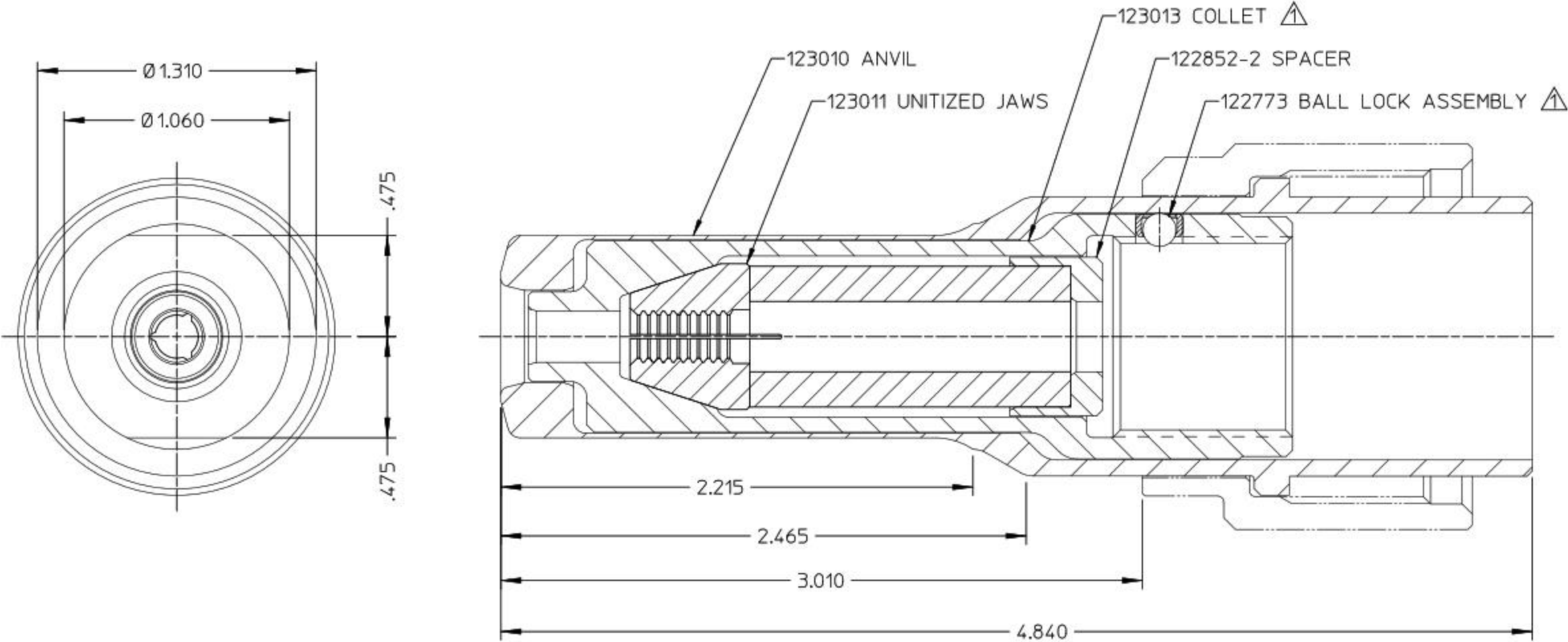


REV	DESCRIPTION	DATE
B	ADDED NOTE: 2.	10/31/00

NOTES:

⚠ COLLET AND LOCK ASSEMBLY P/N 123012 CONSISTS OF:
COLLET P/N 123013
BALL LOCK ASSEMBLY P/N 122773
NOT AVAILABLE SEPARATELY.

Ⓟ 2 STEEL DEFLECTOR: 126634-2600 IS OPTIONALLY AVAILABLE.



MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED	HUCK INTERNATIONAL, INC., I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401
HARDNESS:	-			NOSE ASSEMBLY -10 BOM
HEAT TREAT:	-	SPEC: -	.XX, .XXX ±	DET: T.L. CK: - DATE: 11-02-92 SCALE: 2/1
SURF. TREAT:	-	SPEC: -	INT. COR. RADII	FOC.
SURFACE FINISH NOT TO EXCEED	Ra		BREAK EDGES	FAC.
IDENTIFICATION PER SPEC 42-311: ★ CHEMICAL ETCH			ANGLES ±	B
SURFACES TO BE Ⓞ, //, ⊕, ⊥, & ▤ WITHIN		T.J.R.	FINAL ASSY: 2600 H.J.T.	99-3119