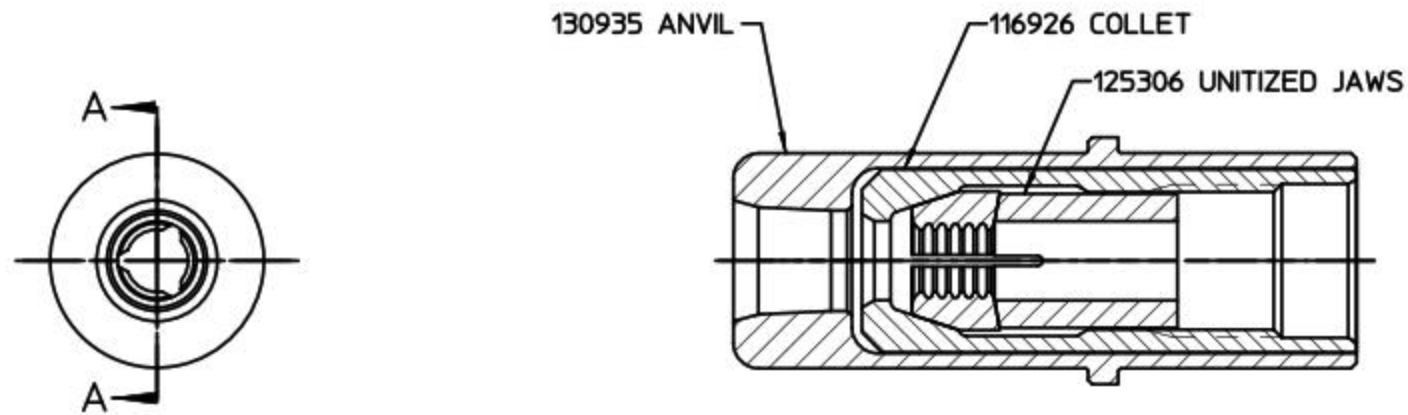


REV	DESCRIPTION	DATE
A	RELEASE	06/08/15



FORM KE104 REV F		By accepting this proprietary Huck drawing, recipient agrees not to reproduce or disclose any part thereof to any others without the written permission of Huck International, Inc.			
ITAR/ECCN: EAR99		SCH B#: 8467.99.0190		HTS: 8467.99.0190	
MATERIAL:	"	SPEC:	TOLERANCES UNLESS OTHERWISE SPECIFIED: (ALL DIMENSIONS ARE IN INCHES)		HUCK INTERNATIONAL, INC., L.S.D. 1 CORPORATE DRIVE, P.O. BOX 2270 KINGSTON, NEW YORK 12401
HARDNESS:	"	(RAW OR STOCKED STATE)			
HEAT TREAT TO:	"	SPEC:			
SURFACE TREAT:	"	SPEC:			
SURFACE FINISH NOT TO EXCEED: 125 Ra			XX, .XXX ±	.01, .005	FINAL ASSY:
IDENTIFICATION PER SPEC 42-311: ★ PERMANENT			INT. COR. RADII	.005-.015	DET: CHR CK: DATE: 06/08/15 SCALE: 2:1
SURFACES TO BE  WITHIN .005 T.I.R.			BREAK EDGES	.005-.015	B 99-3015
			ANGLES ±	3°	