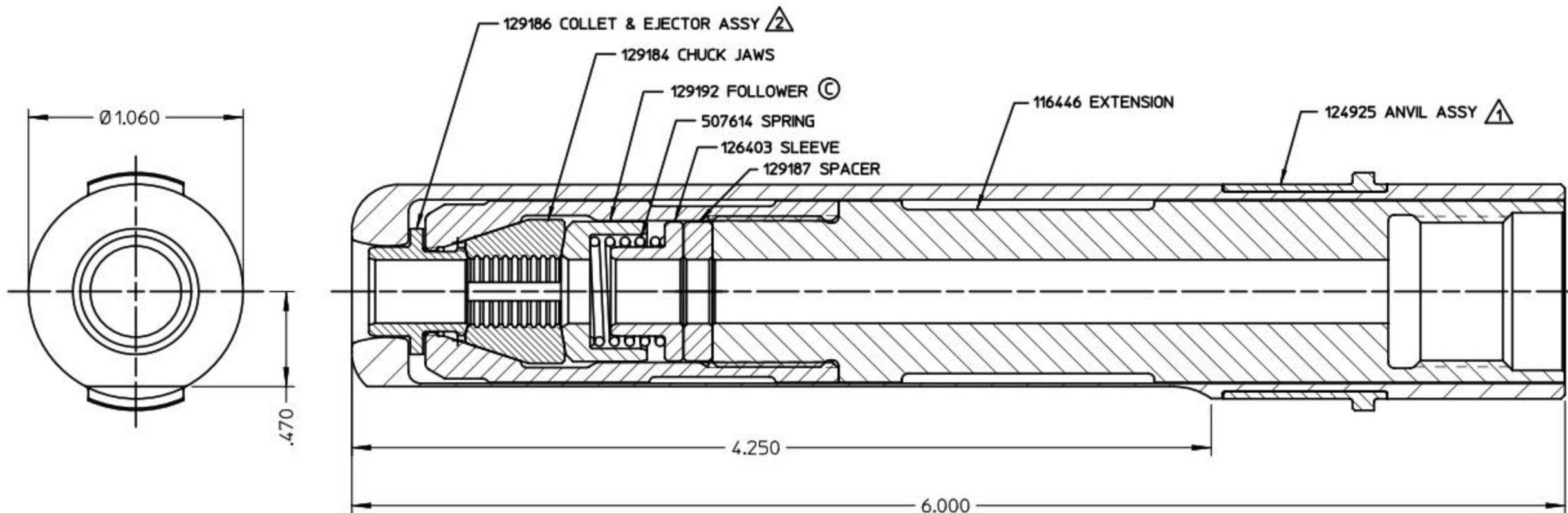


NOTES:

- 1 ANVIL ASSEMBLY 124925 CONSISTS OF:
 (1) ANVIL 124924 &
 (1) RETAINER 120737.

- 2 COLLET ASSEMBLY 129186 CONSISTS OF:
 (1) COLLET 129185
 (1) EJECTOR 126405

REV	DESCRIPTION	DATE
C	129192 WAS 126402	05/26/09



FORM KE104 REV D		By accepting this proprietary Huck drawing, recipient agrees not to reproduce or disclose any part thereof to any others without the written permission of Huck International, Inc.							
ITAR:		ECCN: EAR99		SCH B#: 8467.99.0190		HTS: 8467.99.0190			
MATERIAL:	-	SPEC:		TOLERANCES UNLESS OTHERWISE SPECIFIED: (ALL DIMENSIONS ARE IN INCHES)		HUCK INTERNATIONAL, INC., I.S.D. 1 CORPORATE DRIVE, P.O. BOX 2270 KINGSTON, NEW YORK 12401			
HARDNESS:	-	(RAW OR STOCKED STATE)							
HEAT TREAT TO:	-	SPEC:		.XX, .XXX ±	.01, .005	NOSE ASSEMBLY LONG -10 GP			
SURFACE TREAT:	-	SPEC:		INT. COR. RADII	.005-.015				
SURFACE FINISH NOT TO EXCEED: 125 Ra				BREAK EDGES	.005-.015	DET: CHR	CK:	DATE: 05/05/09	SCALE: 2:1
IDENTIFICATION PER SPEC 42-311: ★ PERMANENT				ANGLES ±	3°	B	99-2815		
SURFACES TO BE ○, //, ◇, ⊥, & ▢ WITHIN .005 T.J.R.				FINAL ASSY:					

DET: CHR CK: DATE: 05/05/09 SCALE: 2:1