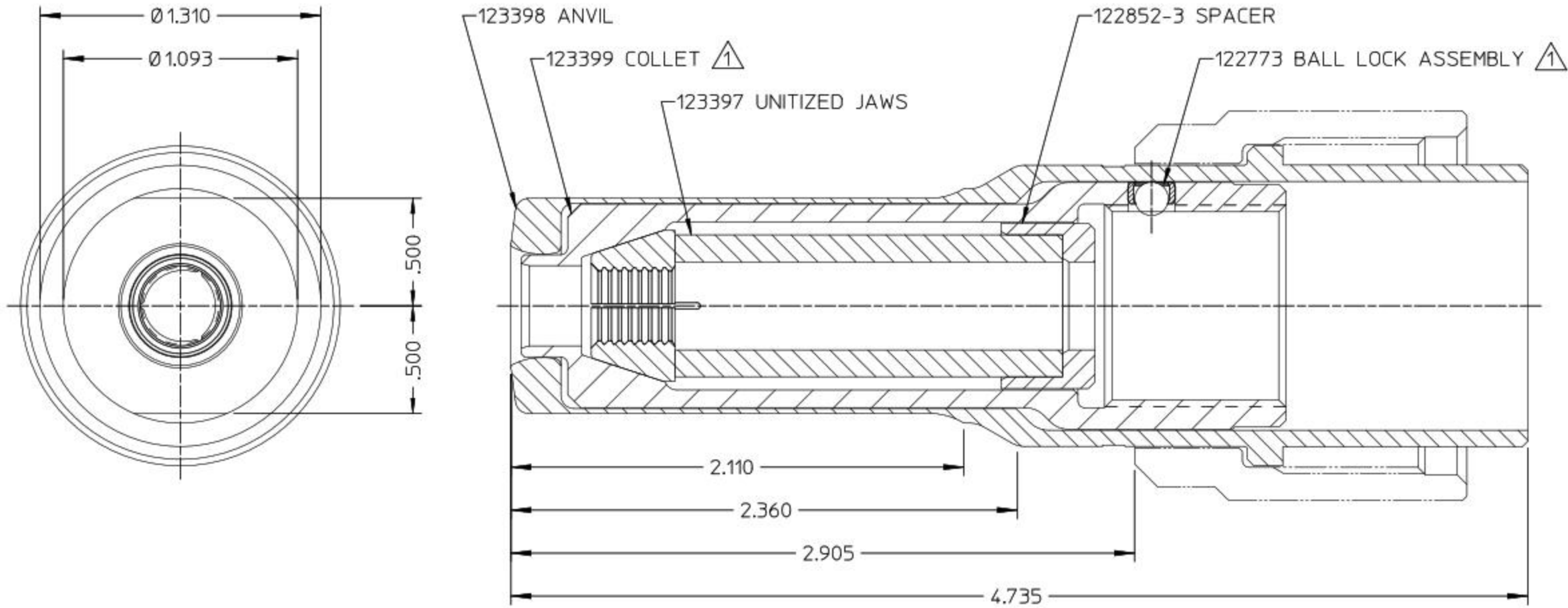


REV	DESCRIPTION	DATE
A	RELEASE	

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NOTES:

- ① COLLET AND LOCK ASSEMBLY P/N 123400 CONSISTS OF:
 COLLET P/N 123399
 BALL LOCK ASSEMBLY P/N 122773
 NOT AVAILABLE SEPARATELY.



MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED	HUCK INTERNATIONAL, INC., I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401			
HARDNESS:	-			NOSE ASSEMBLY -12 LGP			
HEAT TREAT:	-	SPEC: -	.XX, .XXX ±	DET:SMR CK: DATE: 5-3-93 SCALE: 2/1			
SURF. TREAT:	-	SPEC: -	INT. COR. RADII	FOC. B 99-2666			
SURFACE FINISH NOT TO EXCEED			Ra	FAC.			
IDENTIFICATION PER SPEC 42-311: ★ CHEMICAL ETCH			ANGLES ±	T.J.R. FINAL ASSY: 2600 H.T.			
SURFACES TO BE			⊙, //, ⊕, ⊥, & ▢ WITHIN				