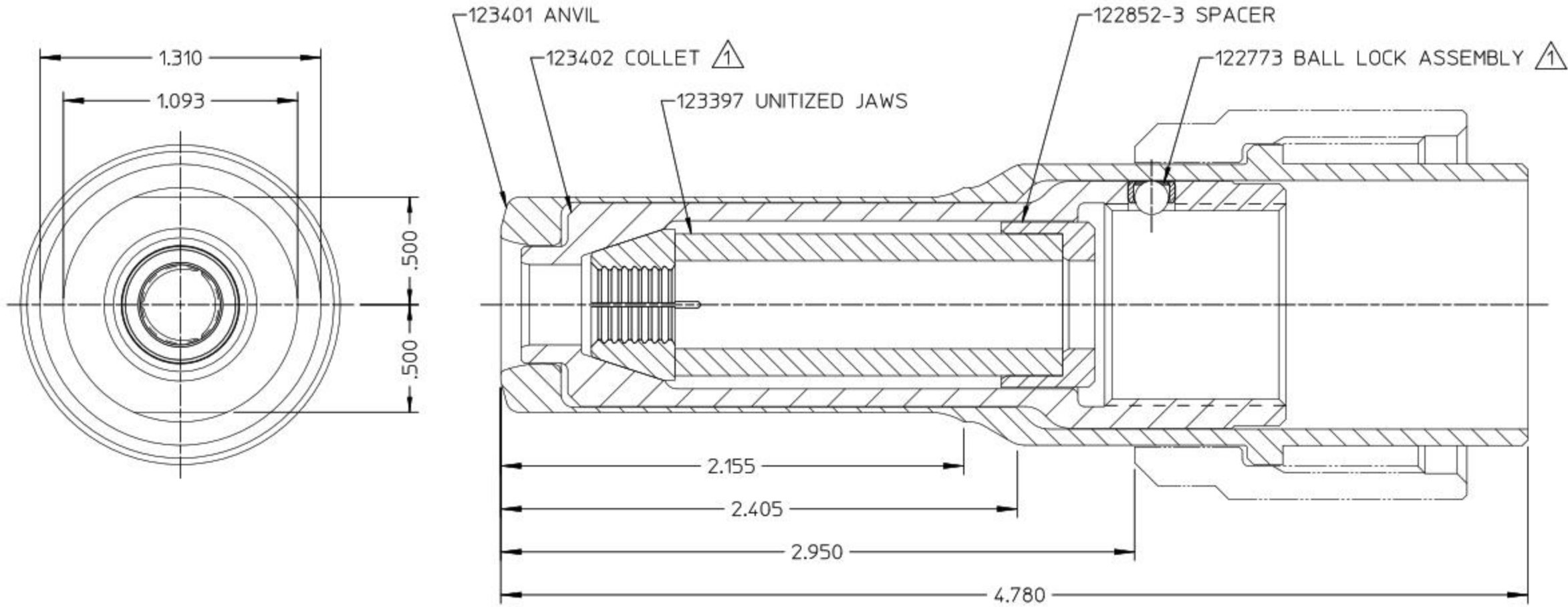


REV	DESCRIPTION	DATE
A	RELEASE	

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NOTES:

- ① COLLET AND LOCK ASSEMBLY P/N 123403 CONSISTS OF:
 COLLET P/N 123402
 BALL LOCK ASSEMBLY P/N 122773
 NOT AVAILABLE SEPARATELY.



MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED		HUCK INTERNATIONAL, INC., I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401			
HARDNESS:	-							
HEAT TREAT:	-	SPEC: -	.XX, .XXX ±		NOSE ASSEMBLY -12 GP & C120			
SURF. TREAT:	-	SPEC: -	INT. COR. RADII					
SURFACE FINISH NOT TO EXCEED		Ra	BREAK EDGES		DET:SMR	CK:	DATE: 5-3-93	SCALE: 2/1
IDENTIFICATION PER SPEC 42-311: ★ CHEMICAL ETCH			ANGLES ±		FOC.	B	99-2663	
SURFACES TO BE ◎, //, ⊕, ⊥, & ▱ WITHIN			T.J.R. FINAL ASSY: 2600 H.J.T.		FAC.			