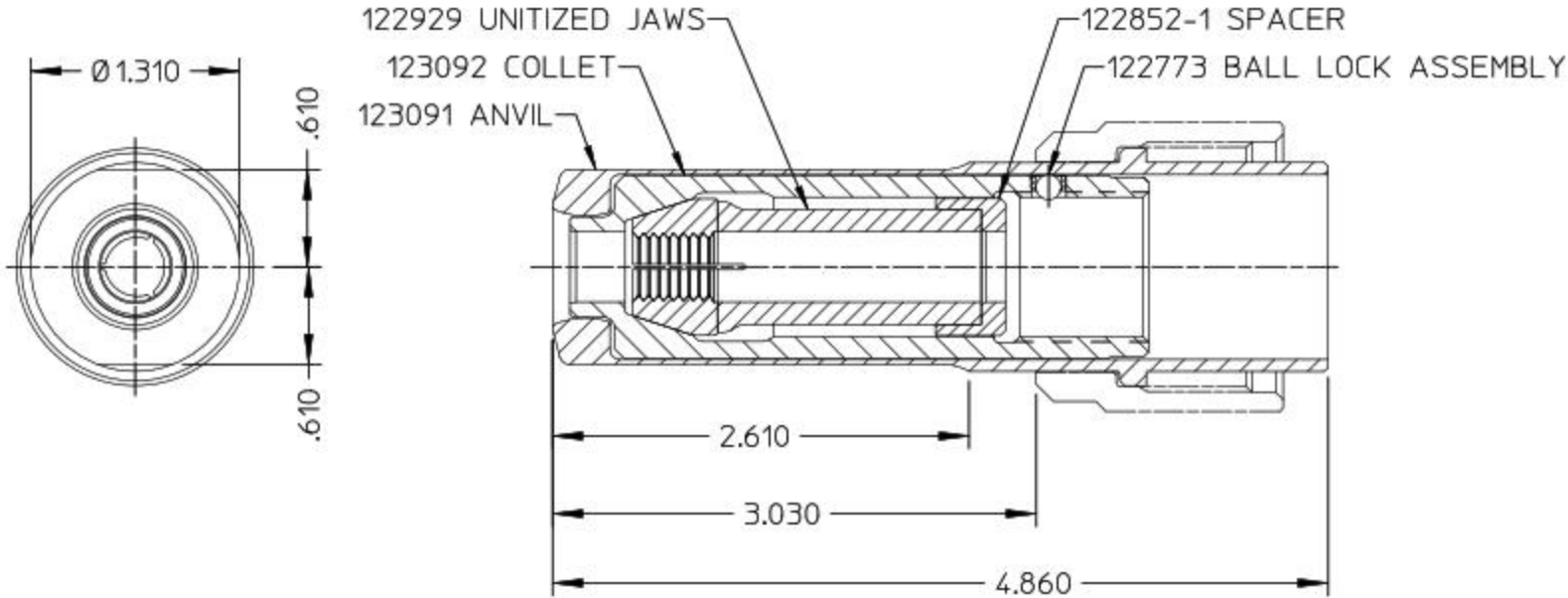


REV	DESCRIPTION	DATE
A	RELEASE	

NOTES:

- 1 COLLET & LOCK ASSEMBLY P/N 123093 CONSISTS OF:
COLLET P/N 123092
BALL LOCK ASSEMBLY P/N 122773
NOT AVAILABLE SEPARATELY.



MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED		HUCK INTERNATIONAL, INC., I.S.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401			
HARDNESS:	-				NOSE ASSEMBLY -14 HPA			
HEAT TREAT:	-	SPEC: -	.XX, .XXX ±		DET: T.L. CK: - DATE:11-19-92 SCALE: 1/1			
SURF. TREAT:	-	SPEC: -	INT. COR. RADII					
SURFACE FINISH NOT TO EXCEED		Ra	BREAK EDGES		FOC.	B	99-2660	
IDENTIFICATION PER SPEC 42-311: ★ CHEMICAL ETCH			ANGLES ±		FAC.			
SURFACES TO BE		☉, //, ⊕, ⊥, & ▱ WITHIN	T.J.R. FINAL ASSY: -					