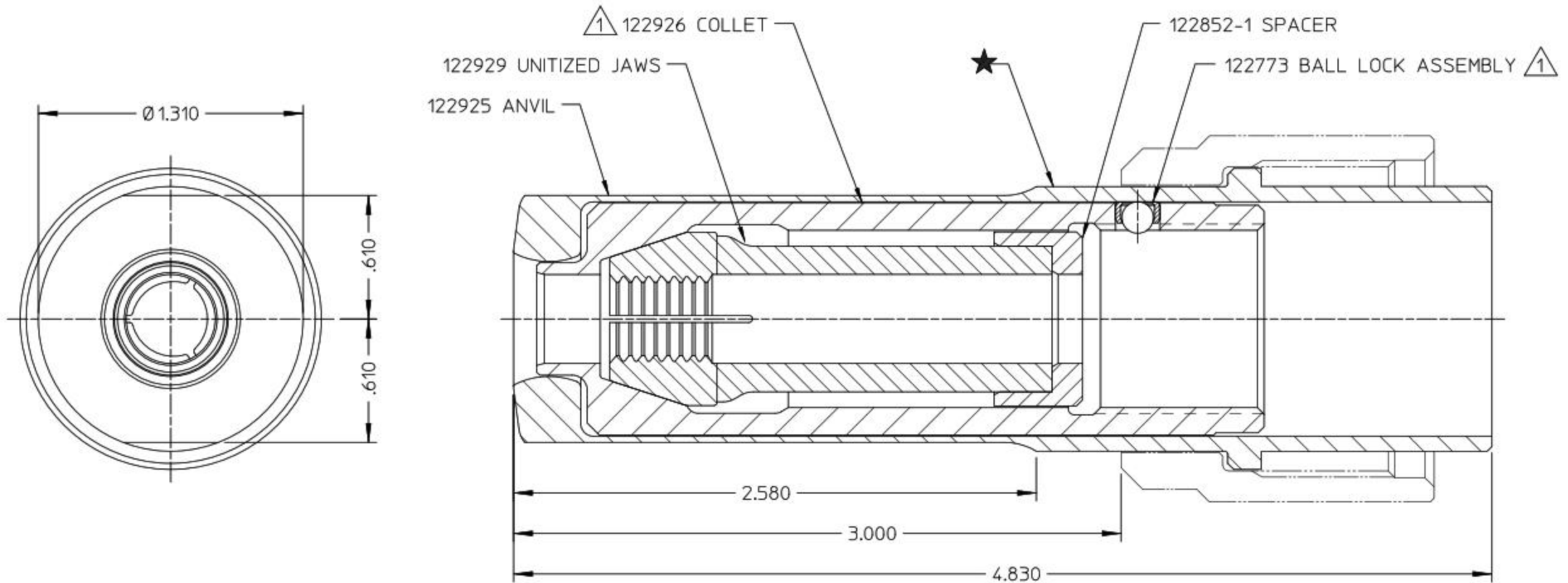


REV	DESCRIPTION	DATE
A	RELEASE	

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NOTES:

1 COLLET & LOCK ASSEMBLY P/N 122927
 CONSISTS OF:
 122926 COLLET
 122773 BALL LOCK ASSEMBLY
 NOT AVAILABLE SEPARATELY.



MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED	HUCK INTERNATIONAL, INC., I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401
HARDNESS:	-			NOSE ASSEMBLY -14 LGP
HEAT TREAT:	-	SPEC: -	.XX, .XXX ±	DET:SMR CK: DATE: 9-22-92 SCALE: 2/1
SURF. TREAT:	-	SPEC: -	INT. COR. RADII	FOC.
SURFACE FINISH NOT TO EXCEED	Ra		BREAK EDGES	FAC.
IDENTIFICATION PER SPEC 42-311: ★ CHEMICAL ETCH			ANGLES ±	B
SURFACES TO BE ☉, //, ⊕, ⊥, & ▤ WITHIN -		T.J.R.	FINAL ASSY: 2600	99-2657