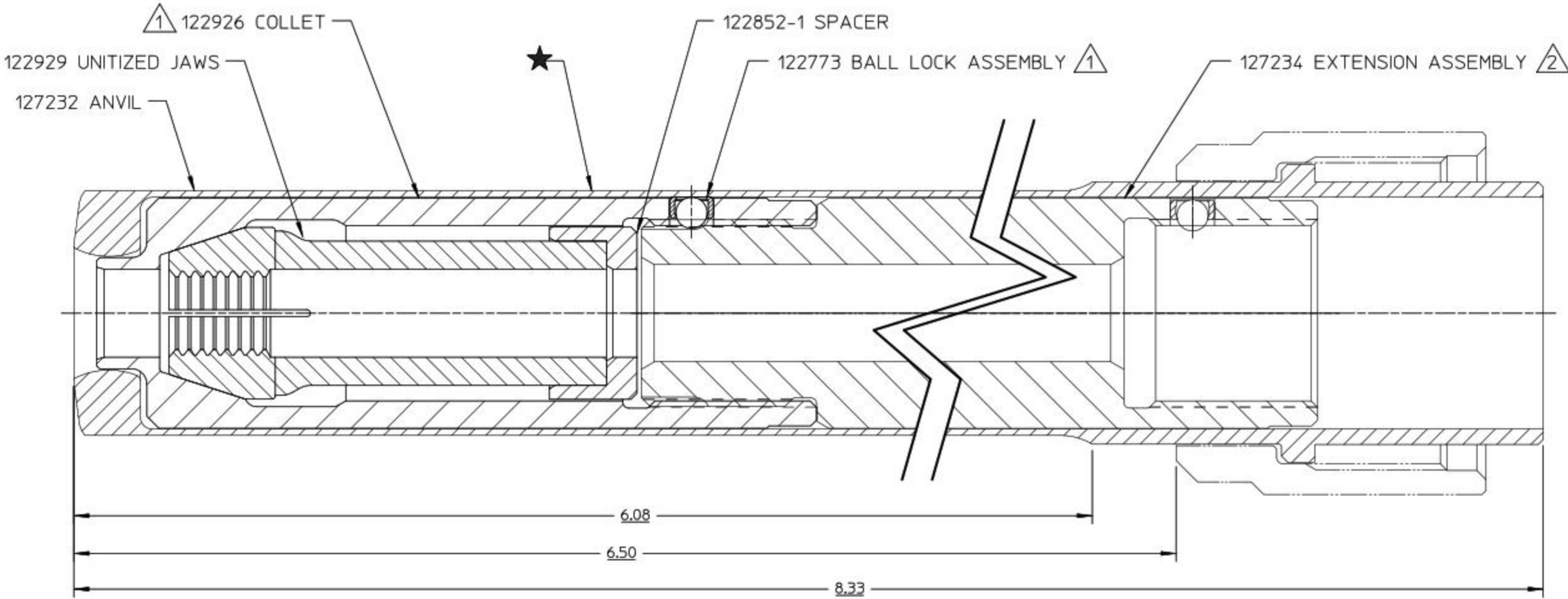
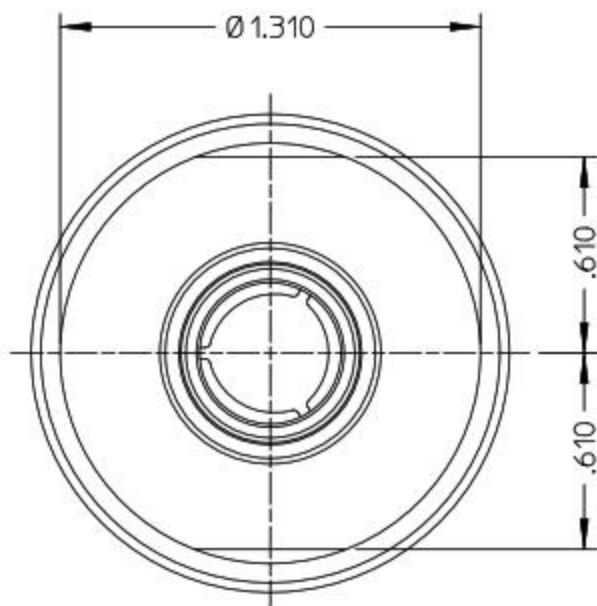


REV	DESCRIPTION	DATE
A	RELEASE	2/19/03



NOTES:

- 1 COLLET & LOCK ASSEMBLY P/N 122927 CONSISTS OF:
122926 COLLET
122773 BALL LOCK ASSEMBLY
- 2 EXTENSION ASSEMBLY 127234 CONSISTS OF:
127233 EXTENSION
122773 BALL LOCK ASSEMBLY



MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED	HUCK INTERNATIONAL, INC., I.E.D. 1 CORPORATE DR. KINGSTON, NEW YORK 12401
HARDNESS:	-			NOSE ASSEMBLY -14 LGP
HEAT TREAT:	-	SPEC: -	.XX, .XXX ± -	DET: TRK CK: DATE: 2/19/03 SCALE: 2:1
SURF. TREAT:	-	SPEC: -	INT. COR. RADII -	FOC. B 99-2657-1
SURFACE FINISH NOT TO EXCEED	Ra		BREAK EDGES -	FAC.
IDENTIFICATION PER SPEC 42-311: ★ PERMANENT			ANGLES ± -	
SURFACES TO BE ☉, //, ⊕, ⊥, & ▱ WITHIN -		T.J.R.	FINAL ASSY: 2600	