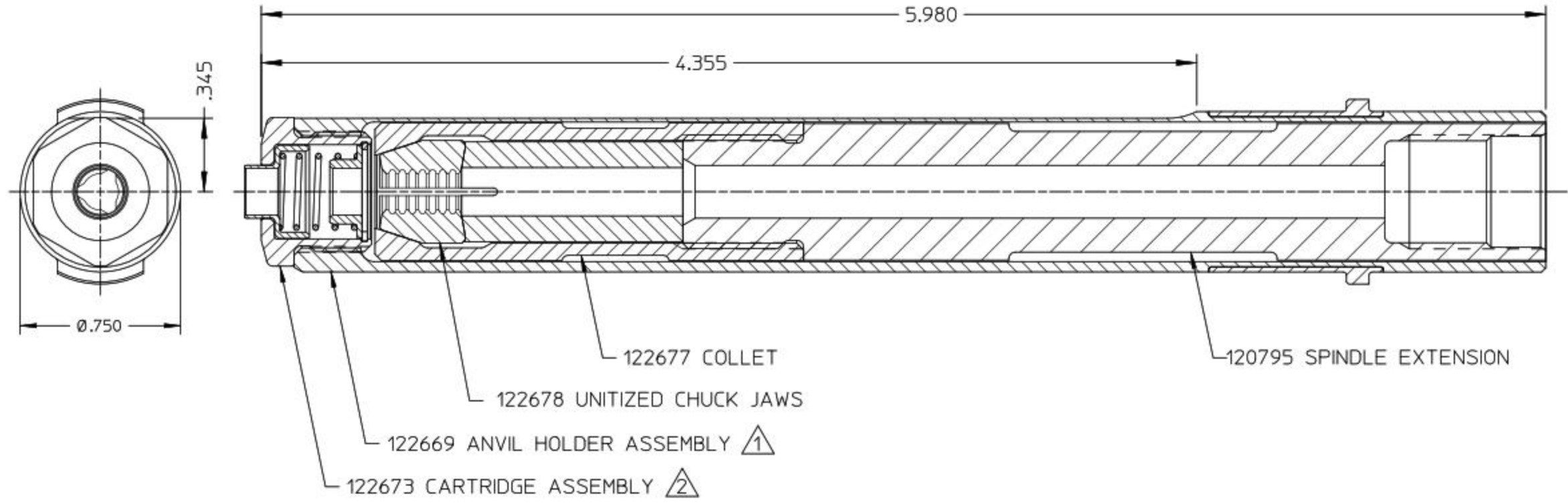


REV	DESCRIPTION	DATE
B	506109 WAS 506155.	04/19/00

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NOTES:

- ① ANVIL HOLDER ASSEMBLY P/N 122669 CONSISTS OF:
ANVIL HOLDER P/N 122670
RETAINER P/N 120738
- ② CARTRIDGE ASSEMBLY P/N 122673 CONSISTS OF:
CARTRIDGE P/N 122674
LOADER P/N 122675
SPRING GUIDE P/N 122676
RETAINING RING P/N 500934
SPRING P/N 506109



MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED		HUCK INTERNATIONAL, INC., I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401		
HARDNESS:	-						
HEAT TREAT:	-	SPEC: -	.XX, .XXX ±		NOSE ASSEMBLY -10 ASP LONG		
SURF. TREAT:	-	SPEC: -	INT. COR. RADII				
SURFACE FINISH NOT TO EXCEED - Ra			BREAK EDGES		DET: WV	CK: -	DATE: 04/19/00
IDENTIFICATION PER SPEC 42-311: ★ CHEMICAL ETCH			ANGLES ±		FOC.	B	99-2649
SURFACES TO BE ☉, //, ⊕, ⊥, & ▱ WITHIN			T.J.R. FINAL ASSY:		FAC.		