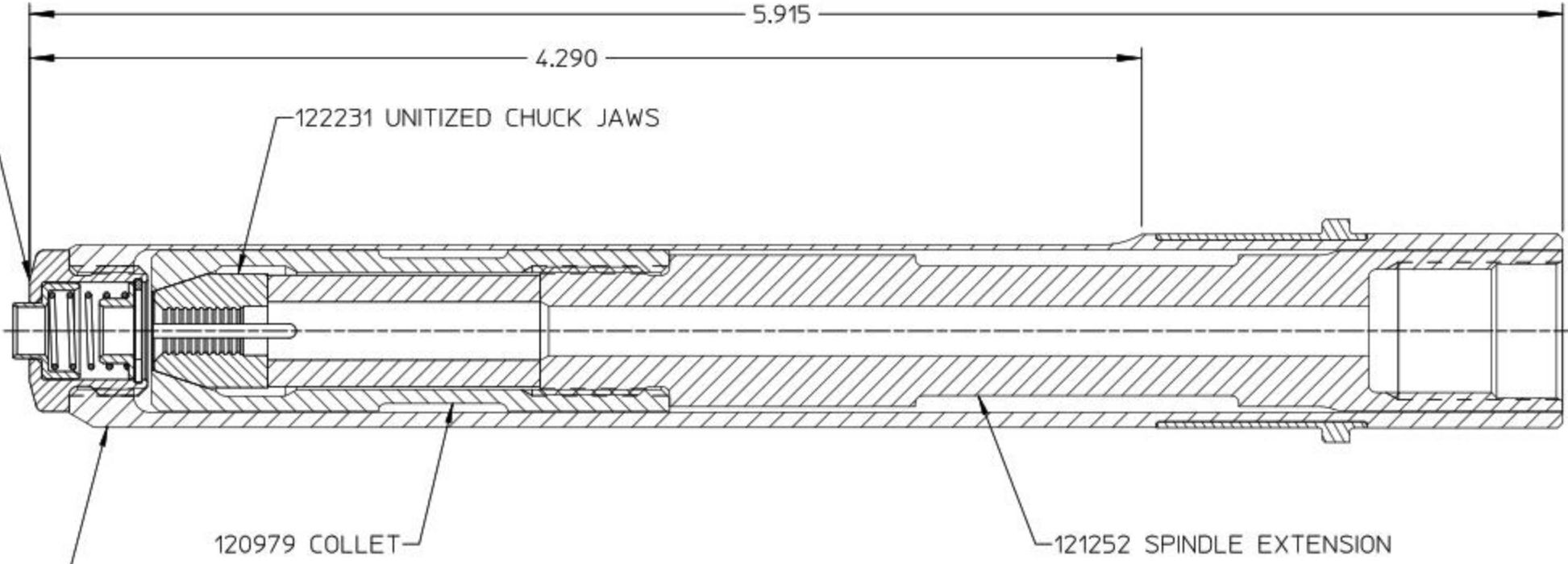
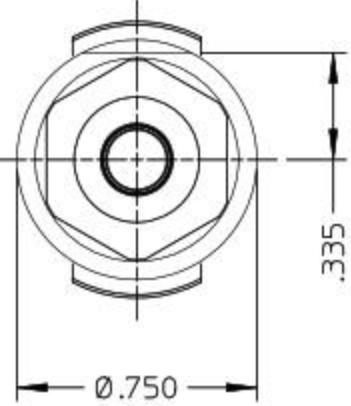


REV	DESCRIPTION	DATE
A	RELEASE	

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122229 CARTRIDGE ASSEMBLY
CONSISTS OF:
120986 CARTRIDGE
120987 LOADER
120988 SPRING GUIDE
500933 RETAINING RING
506129 SPRING



NOTES:

- 1 ANVIL HOLDER & RETAINER ASSEMBLY P/N 122235
CONSISTS OF:
122234 ANVIL HOLDER
120738 RETAINER

MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED		HUCK INTERNATIONAL INC., I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401		
HARDNESS:	-						
HEAT TREAT:	-	SPEC: -	.XX, .XXX	±	-	NOSE ASSEMBLY -08 ASP LONG	
SURF. TREAT:	-	SPEC: -	INT. COR. RADII	-	-		
SURFACE FINISH NOT TO EXCEED		Ra	BREAK EDGES	-	-	DET:SMR	CK:
IDENTIFICATION PER SPEC 42-311: ★ CHEMICAL ETCH			ANGLES	±	-	FOC.	
SURFACES TO BE		☉, //, ⊕, ⊥, & ▤ WITHIN	-	T.J.R.	FINAL ASSY: -	FAC.	
						B	99-2646
						DATE: 11-19-91	SCALE: 2/1