122229 CARTRIDGE ASSEMBLY
CONSISTS OF:
120986 CARTRIDGE
120987 LOADER
120988 SPRING GUIDE
500933 RETAINING RING
506129 SPRING

122231 UNITIZED CHUCK JAWS
120979 COLLET
121249 SPINDLE EXTENSION

122226 ANVIL HOLDER & RETAINER ASSEMBLY

NOTES:

\[ \text{\textbullet ANVIL HOLDER & RETAINER ASSEMBLY P/N 122226} \]
CONSISTS OF:
122225 ANVIL HOLDER
120738 RETAINER

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MATERIALS: SPEC: TOLERANCES UNLESS OTHERWISE SPECIFIED
HARDNESS: SPEC - XX, XXX:
HEAT TREAT: SPEC - INT. COR. RADI
SURF. TREAT: SPEC - BREAK EDGES
SURFACE FINISH NOT TO EXCEED Ru
IDENTIFICATION PER SPEC 42-31s ★ CHEMICAL ETCH
ANGLES +
SURFACES TO BE +, , & WITHIN - TTR
FINAL ASSY:

HUCK INTERNATIONAL INC. LTD.
85 GRAND STREET, P.O. BOX 2270
KINGSTON, NEW YORK 12401

-08 ASP

DATE: 11-19-91 SCALE: 2/1

B 99-2645