

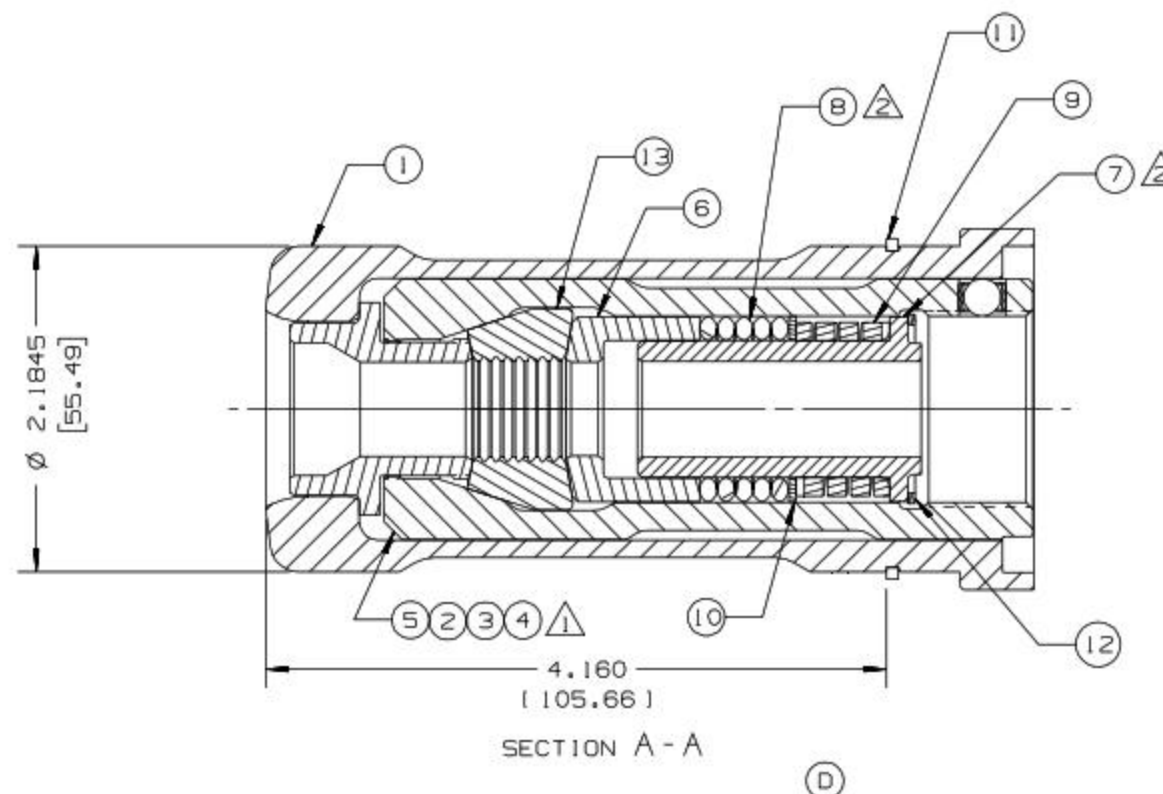
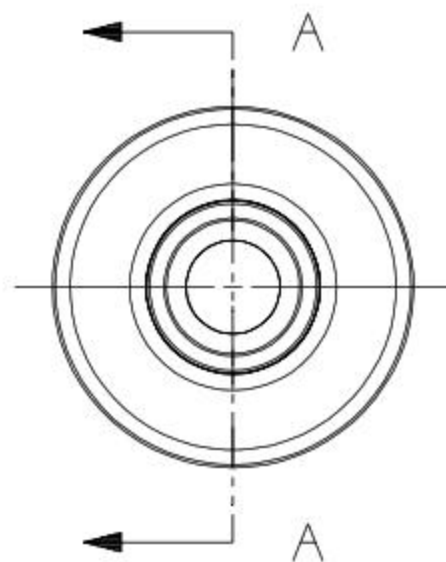
REV	DESCRIPTION	DATE
E	REPLACED 507035 WITH 508230	4/27/07

NOTES:

- ① ITEM NUMBER 5, COLLET AND LOCK ASSEMBLY, PART NUMBER 127556 CONSISTS OF:
ITEM NUMBER 2, COLLET, PART NUMBER 127563 (NOT AVAILABLE SEPARATELY).
ITEM NUMBER 4, COLLET LOCK ASSEMBLY, PART NUMBER 101284.
ITEM NUMBER 3, EJECTOR, PART NUMBER 127562.

- ② ASSEMBLE SLEEVE AND O-RINGS PER HUCK SPEC. 42-491.

- 3 FOR USE WITH 2628 STYLE TOOLS.



127565-1	1	CHUCK JAWS	13
502263	1	RETAINING RING	12
501027	1	RETAINING RING	11
507037	1	FLAT WASHER	10
508230	1	SQUARE WIRE SPRINGS	9
500846	5	O-RING	8
127561	1	SLEEVE	7
123457	1	FOLLOWER	6
127566	1	COLLET & LOCK ASSY	5
101284	1	COLLET LOCK ASSY	4
127562	1	EJECTOR	3
127563	1	COLLET	2
127564	1	ANVIL	1
PART NO.	QTY.	DESCRIPTION	ITEM

HUCK INTERNATIONAL, INC., I.S.D.
1 CORPORATE DR., P.O. BOX 2270
KINGSTON, NEW YORK 12401

NOSE ASSEMBLY
-28 DIAMETER XPL

DET: NDG	CHK:	DATE: 06/30/05	SCALE: 1:1
FOC. FAC.	B	99-2636LGP	