

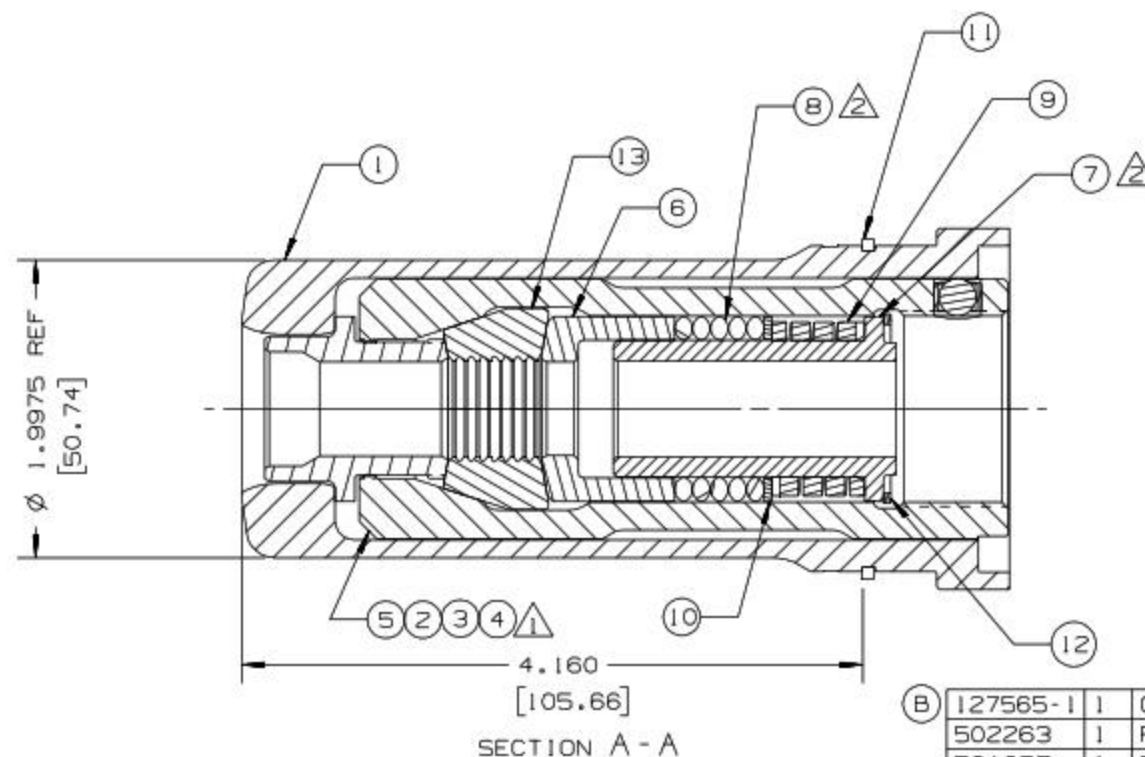
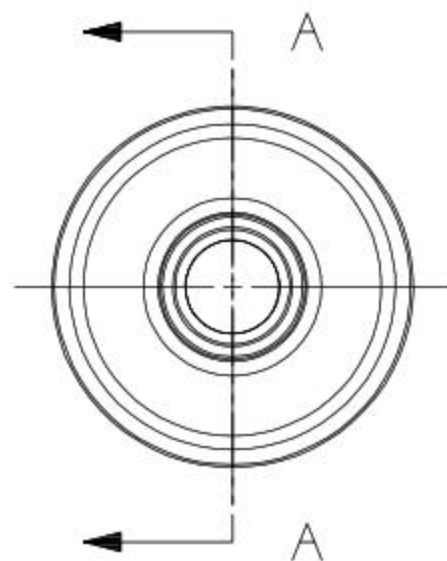
NOTES:

- ① ITEM NUMBER 5, COLLET AND LOCK ASSEMBLY, PART NUMBER 127857 CONSISTS OF:
 ITEM NUMBER 2, COLLET, PART NUMBER 127563 (NOT AVAILABLE SEPARATELY).
 ITEM NUMBER 4, COLLET LOCK ASSEMBLY, PART NUMBER 101284.
 ITEM NUMBER 3, EJECTOR, PART NUMBER 127854.

- ② ASSEMBLE SLEEVE AND O-RINGS PER HUCK SPEC. 42-491.

- 3 FOR USE WITH 2628 STYLE TOOLS.

REV	DESCRIPTION	DATE
C	REPLACED 507035 WITH 508230	4/27/07



PART NO.	QTY	DESCRIPTION	ITEM
127565-1	1	CHUCK JAWS	13
502263	1	RETAINING RING	12
501027	1	RETAINING RING	11
507037	1	FLAT WASHER	10
508230	1	SQUARE WIRE SPRING	9
500846	5	O-RING	8
127561	1	SLEEVE	7
123457	1	FOLLOWER	6
127857	1	COLLET AND LOCK ASSEMBLY	5
101284	1	COLLET LOCK ASSEMBLY	4
127854	1	EJECTOR	3
127563	1	COLLET	2
127855	1	ANVIL	1

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NOSE ASSEMBLY
 -24 DIAMETER XPL

DET: NDG CHK: DATE: 06/30/05 SCALE: 1:1
 FOC. FAC. B 99-2635LGP