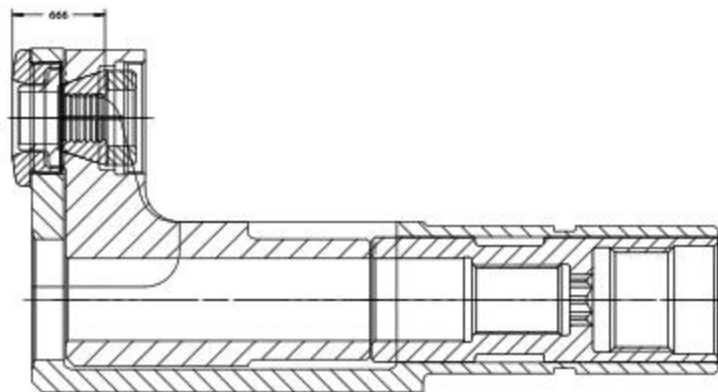
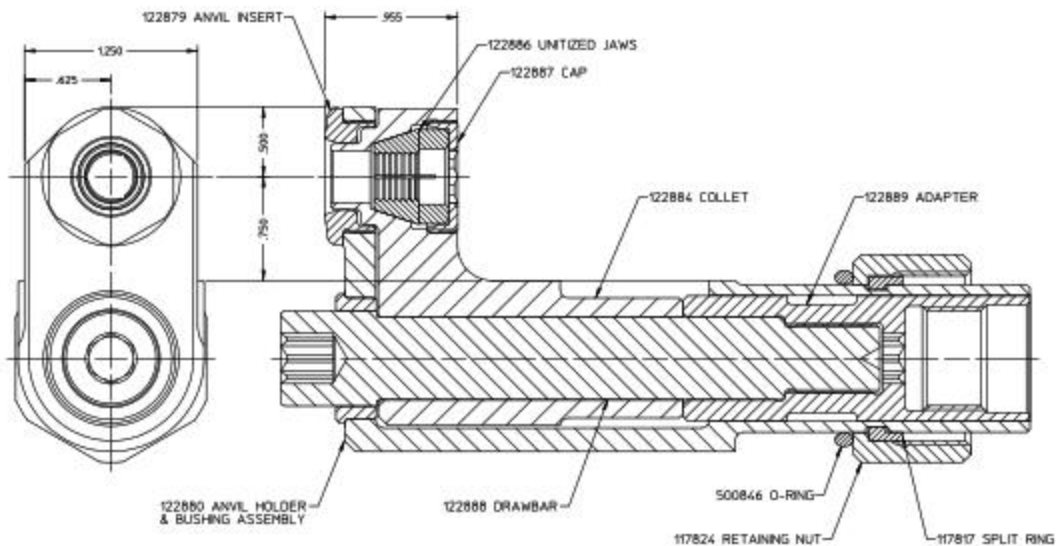




REV	DESCRIPTION	DATE
A	RELEASE	



NOTES:

1. MAXIMUM ALLOWABLE TOOL STROKE NOT TO EXCEED .625.

MATERIAL:	SPEC -	TOLERANCES UNLESS OTHERWISE SPECIFIED	HUCK INTERNATIONAL, INC. IED 85 JENNIFER RD. BOX 2070 MILLIS, MA 01946
HARDNESS:	-	XX, XXX ±	ROTATABLE NOSE ASSEMBLY -12 LGPL
HEAT TREAT:	SPEC -	INT. COR. RADI	DET/SHR/CK: DATE: 8-13-92 SCALE: 2:1
SURF. TREAT:	SPEC -	BREAK EDGES	POC
SURFACE FINISH NOT TO EXCEED	Ra	ANGLES ±	B
CERTIFICATION PER SPEC 42-310 ★ CHEMICAL ETCH		TJR FINAL ASSY -	99-1785
SURFACES TO BE ϕ , $\parallel$, $\perp$, & $\angle$ WITHIN -			