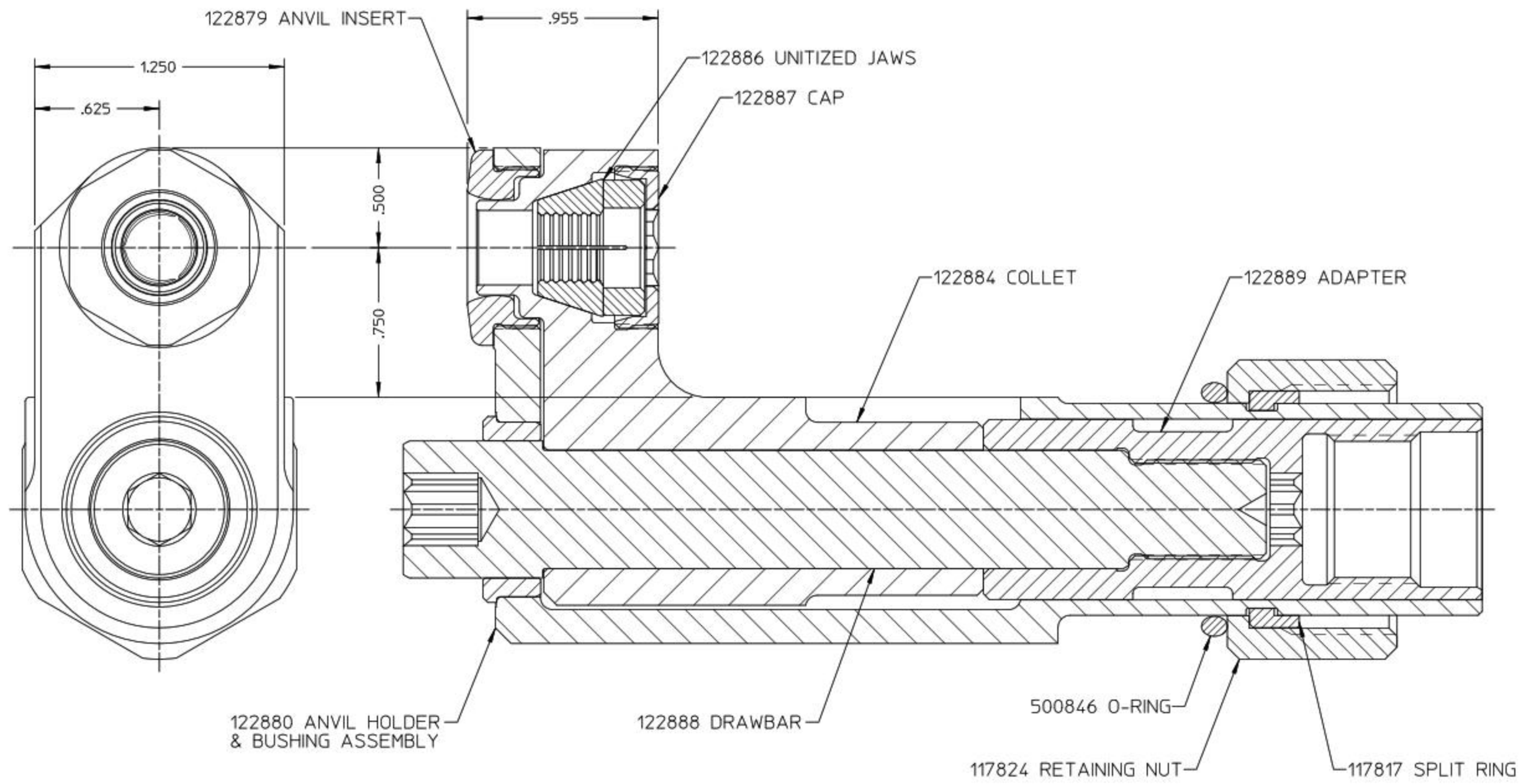


REV	DESCRIPTION	DATE
A	RELEASE	

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NOTES:

- 1 MAXIMUM ALLOWABLE TOOL STROKE NOT TO EXCEED .625.

MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED		HUCK INTERNATIONAL, INC., I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401			
HARDNESS:	-							
HEAT TREAT:	-	SPEC: -	.XX, .XXX ±	-	ROTATABLE NOSE ASSEMBLY -12 LGPL			
SURF. TREAT:	-	SPEC: -	INT. COR. RADII	-				
SURFACE FINISH NOT TO EXCEED		Ra	BREAK EDGES	-	DET:SMR	CK:	DATE: 8-13-92	SCALE: 2/1
IDENTIFICATION PER SPEC 42-311: ★ CHEMICAL ETCH			ANGLES ±	-	FOC.	B 99-1785		
SURFACES TO BE ☉, //, ⊕, ⊥, & ▱ WITHIN -			T.J.R. FINAL ASSY: -	-	FAC.			