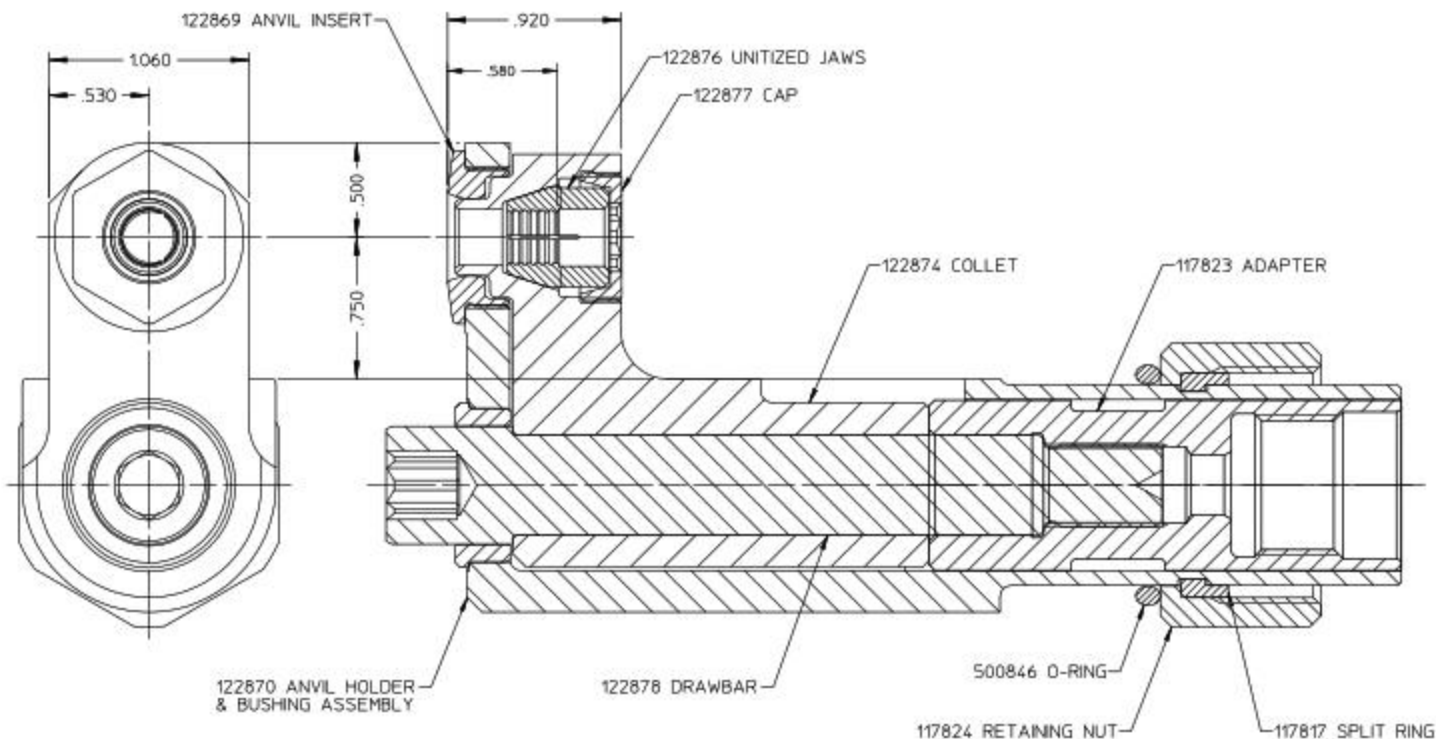


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REV	DESCRIPTION	DATE
A	RELEASE	



NOTES:

- 1 MAXIMUM ALLOWABLE TOOL STROKE NOT TO EXCEED .625.

MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED	HUCK INTERNATIONAL, INC. I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401
HARDNESS:	-			ROTATABLE NOSE ASSEMBLY -10 LGPL
HEAT TREAT:	-	SPEC: -	XX, XXX ±	DET.SMR CK:
SURF. TREAT:	-	SPEC: -	INT. COR. RADII	DATE: 8-12-92 SCALE: 2/1
SURFACE FINISH NOT TO EXCEED	Ra		BREAK EDGES	FOC.
IDENTIFICATION PER SPEC 42-311: ★ CHEMICAL ETCH			ANGLES ±	FAC.
SURFACES TO BE WITHIN -		T.I.R.	FINAL ASSY: -	B

99-1783