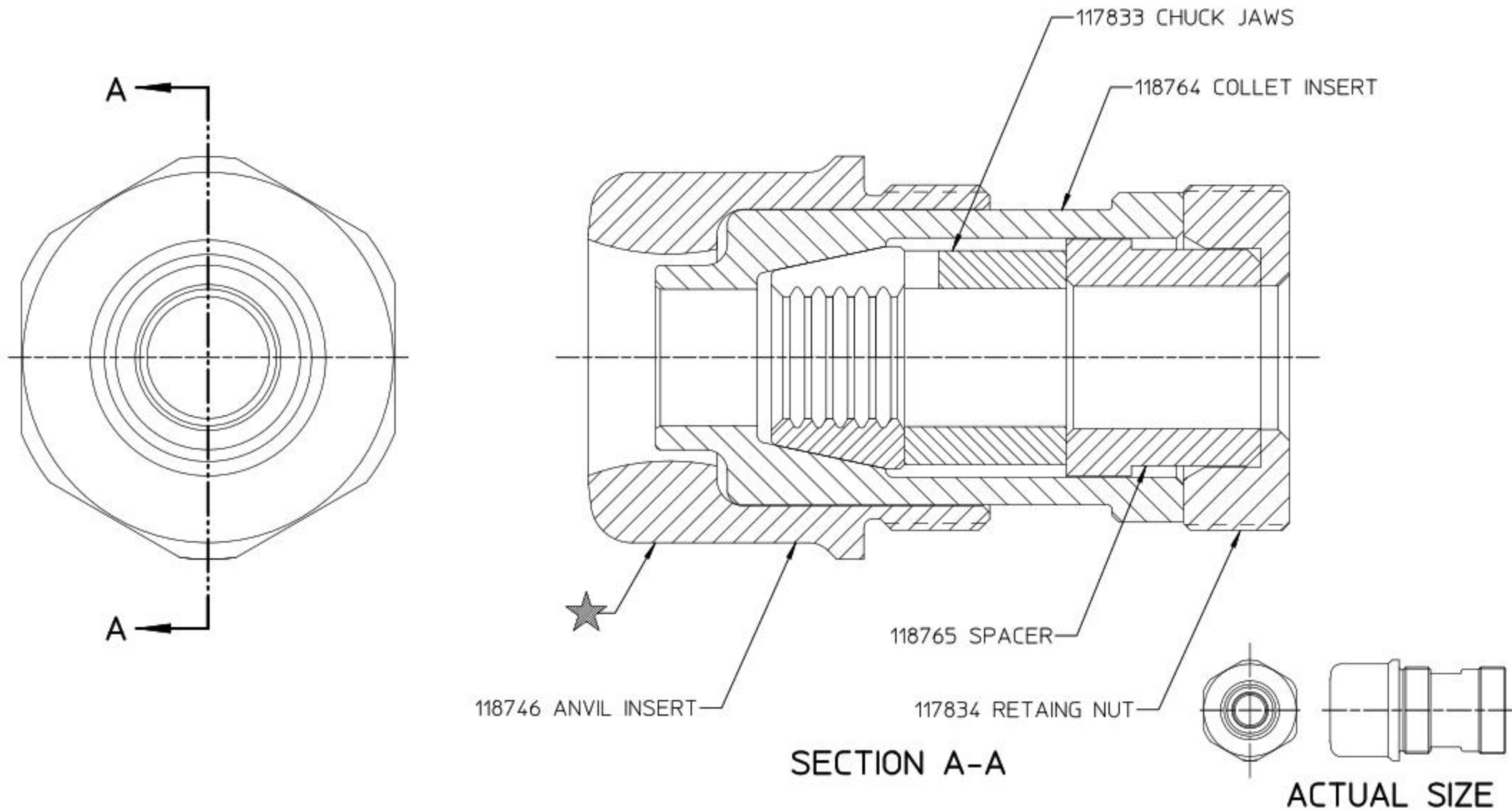


REV	DESCRIPTION	DATE
A	RELEASE	8/12/87
B	REDRAWN ON NEW BORDER	



SECTION A-A

ACTUAL SIZE

MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED		HUCK INTERNATIONAL, INC., I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401				
HARDNESS:	-								
HEAT TREAT:	-	SPEC: -	.XX, .XXX	±	.010	NOSE ASSEMBLY			
SURF. TREAT:	-	SPEC: -	INT. COR. RADII		.005-.015	GP-10 STRADDLE			
SURFACE FINISH NOT TO EXCEED 125 Ra			BREAK EDGES		.005-.015	DET: JRM	CK:	DATE: 8/11/87	SCALE: 4/1
IDENTIFICATION PER SPEC 42-311: ★ CHEMICAL ETCH			ANGLES	±	3°	FOC.	B	99-1538	
SURFACES TO BE ☉, //, ⊕, ⊥, & ▢ WITHIN .005 T.J.R.			FINAL ASSY: -		FAC.				