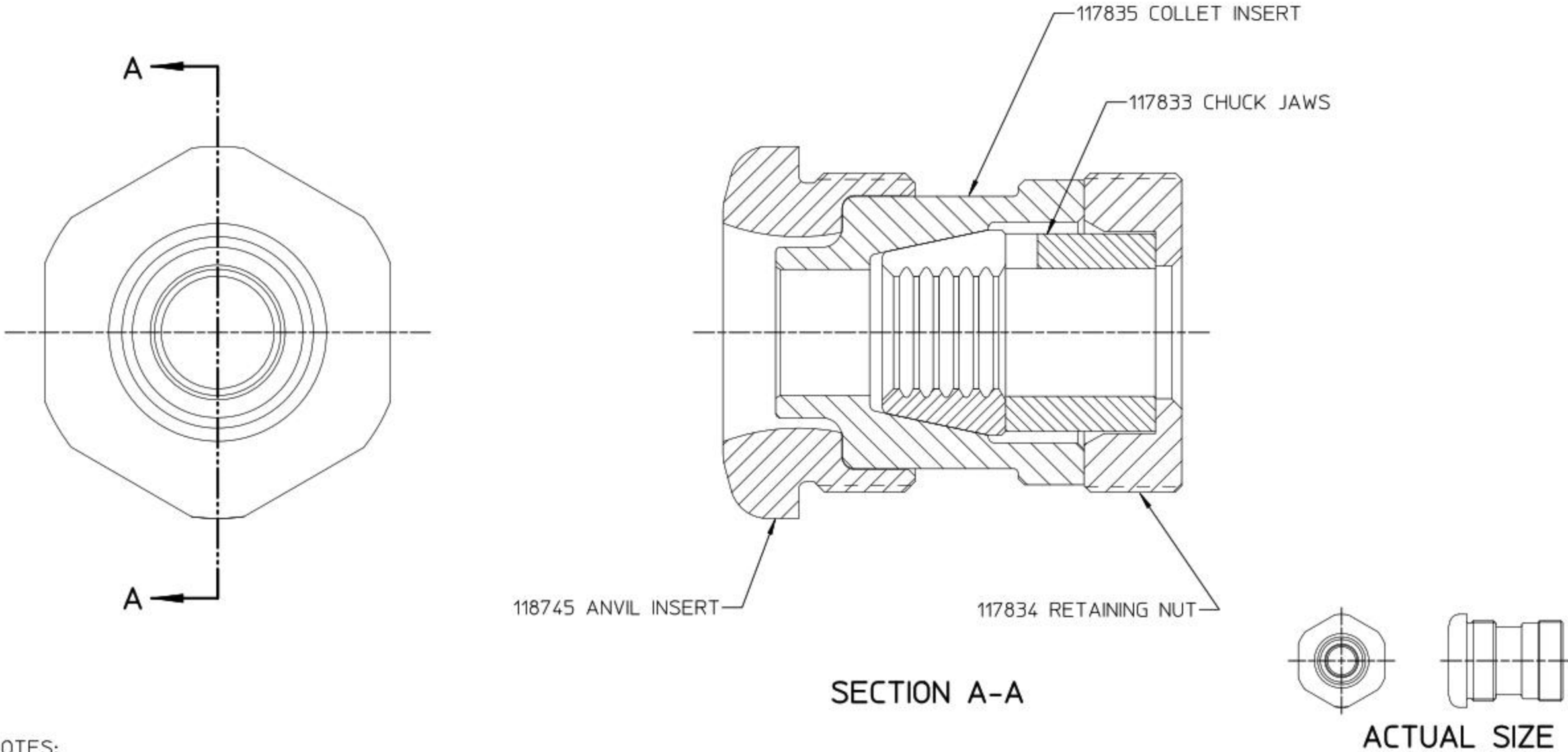


REV	DESCRIPTION	DATE
A	RELEASE	8/12/87
B	REDRAWN ON NEW BORDER	

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NOTES:

1 DEFLECTOR KIT 118744 IS AVAILABLE FOR THIS NOSE ASSEMBLY.

MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED		HUCK INTERNATIONAL, INC., I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401				
HARDNESS:	"								
HEAT TREAT:	-	SPEC: -	.XX, .XXX ±	.010	NOSE ASSEMBLY GP-10				
SURF. TREAT:	"	SPEC: -	INT. COR. RADII	.005-.015					
SURFACE FINISH NOT TO EXCEED		125	Ra	BREAK EDGES	.005-.015	DET: JRM	CK:	DATE: 8/11/87	SCALE: 4/1
IDENTIFICATION PER SPEC 42-311: ★ BAG			ANGLES ±		3°	FOC.	B	99-1537	
SURFACES TO BE ◎, //, ⊕, ⊥, & ▱ WITHIN .005			T.J.R. FINAL ASSY: -		FAC.				