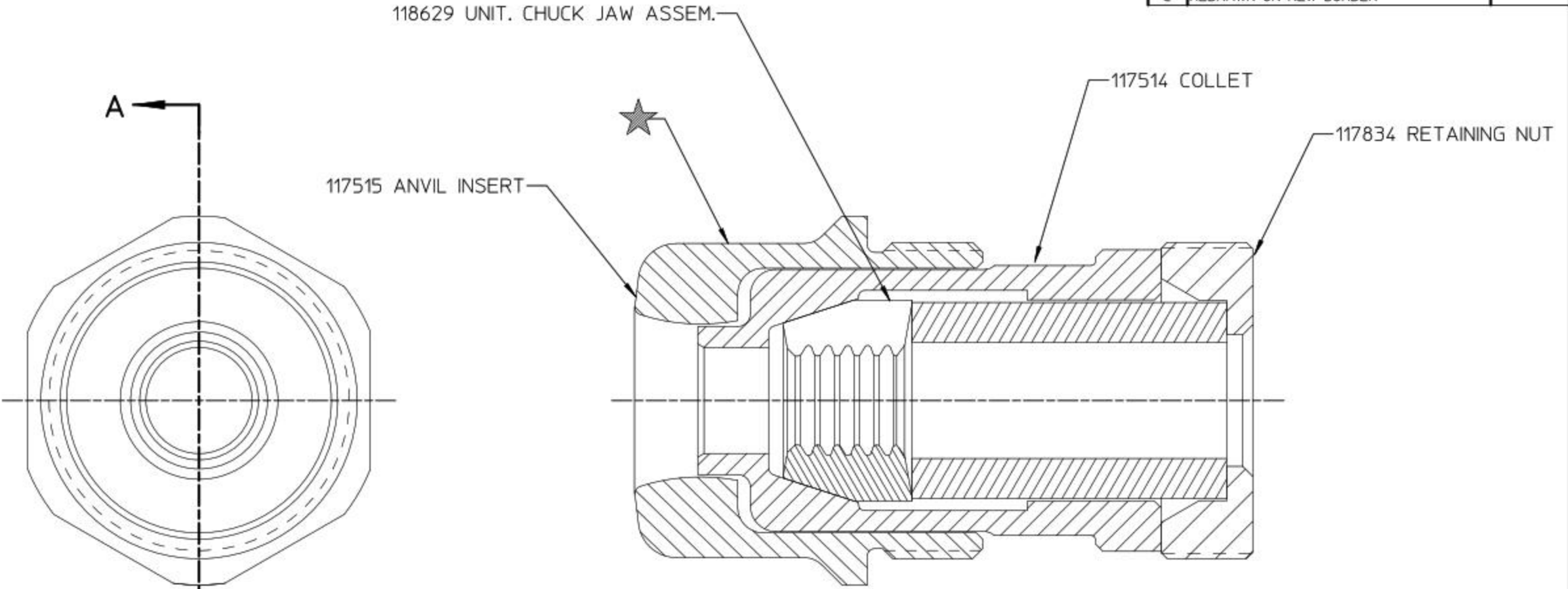


REV	DESCRIPTION	DATE
A	RELEASE	8/20/86
B	ADDED NOTE 1, 118629 WAS 117516, 117834 WAS 115883.	10/6/87
C	REDRAWN ON NEW BORDER	



SECTION A-A

ACTUAL SIZE

NOTES:

- 1 DEFLECTOR KIT 118744 AVAILABLE FOR THIS NOSE ASSEMBLY.

MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED		HUCK INTERNATIONAL, INC., I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401		
HARDNESS:	-		.XX, .XXX ±	.010	NOSE ASSEMBLY GP-08-STRADDLE		
HEAT TREAT:	-	SPEC: -	INT. COR. RADII	.005-.015	DET: JAG	CK:	DATE: 8/6/86
SURF. TREAT:	-	SPEC: -	BREAK EDGES	.005-.015	FOC.		SCALE: 4/1
SURFACE FINISH NOT TO EXCEED 125 Ra			ANGLES ±	3°			
IDENTIFICATION PER SPEC 42-311: ★ CHEMICAL ETCH			FINAL ASSY: -				
SURFACES TO BE ☉, //, ⊕, ⊥, & ▱ WITHIN .005 T.J.R.							